



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Machine Id  
**LIEBHERR A944C-LI C-44 (S/N 028924-194)**  
Component  
**Front Differential**  
Fluid  
**PHILLIPS EP-5 80W90 (11 GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0899819</b>	WC0714281	WC0669212
Sample Date		Client Info		<b>08 Feb 2024</b>	01 Aug 2022	28 Mar 2022
Machine Age	hrs	Client Info		<b>33600</b>	26858	21796
Oil Age	hrs	Client Info		<b>910</b>	250	1179
Filter Age	hrs	Client Info		<b>0</b>	250	1179
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>Not Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>70	<b>5</b>	3	30
Chromium	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>5	<b>2</b>	<1	<1
Lead	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>75	<b>1</b>	<1	6
Tin	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

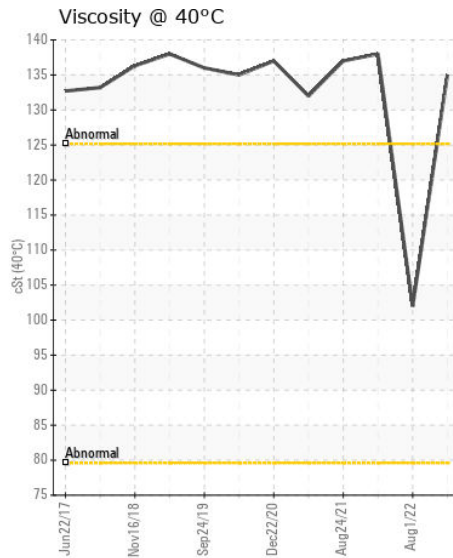
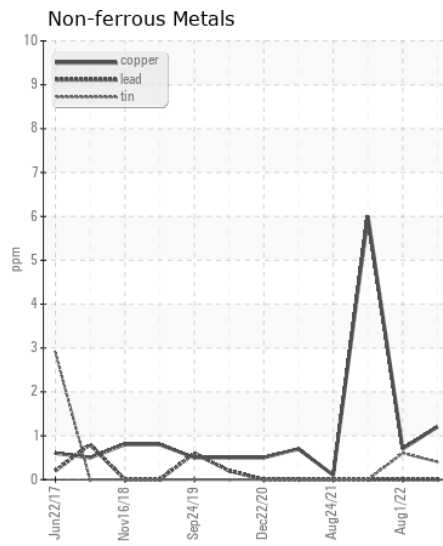
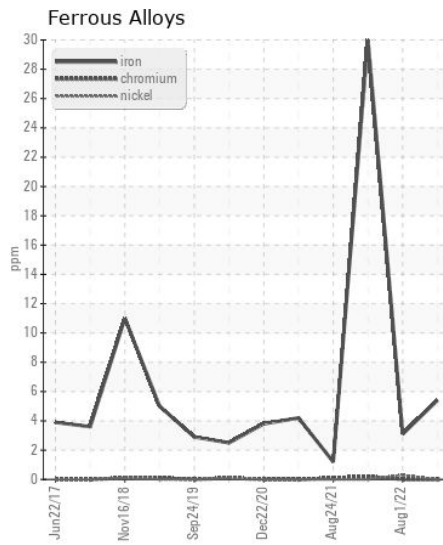
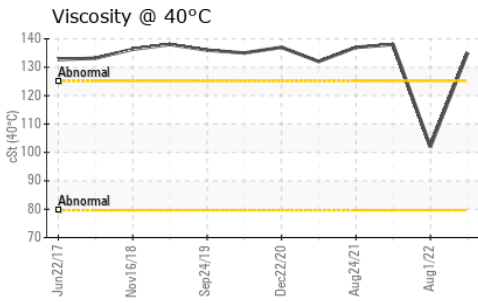
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>15	<b>1</b>	<1	<1
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	2
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Boron	ppm	ASTM D5185m		<b>4</b>	105	200
Barium	ppm	ASTM D5185m		<b>12</b>	3	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>2</b>	0	<1
Calcium	ppm	ASTM D5185m		<b>46</b>	3	3
Phosphorus	ppm	ASTM D5185m		<b>723</b>	579	1066
Zinc	ppm	ASTM D5185m		<b>15</b>	11	0
Sulfur	ppm	ASTM D5185m		<b>18227</b>	18452	17449
Visc @ 40°C	cSt	ASTM D445		<b>135</b>	102	138



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : WC0899819

**Lab Number** : 06089163

**Unique Number** : 10876608

**Test Package** : CONST

**Received** : 14 Feb 2024

**Tested** : 15 Feb 2024

**Diagnosed** : 16 Feb 2024 - Jonathan Hester

**FRANKLIN IRON & METAL CORP**

1939 EAST 1ST ST

DAYTON, OH

US 45403

Contact: BILL PITTL JR

parts@frankliniron.com

T: (937)253-8184

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)