



PERFORMANCE
UNDER
PRESSURE

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area
CTL64.1 - HYDRAULIC
Machine Id
CTL 64 EMERGENCY HYD UNIT (S/N 16-5300-0405)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (--- QTS)

RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		RP0039085	RP0039176	RP0035534
Sample Date		Client Info		13 Feb 2024	07 Nov 2023	31 Jul 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	0	0	<1
Chromium	ppm	ASTM D5185m	>20	<1	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	1	0	<1
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	<1	<1	1
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

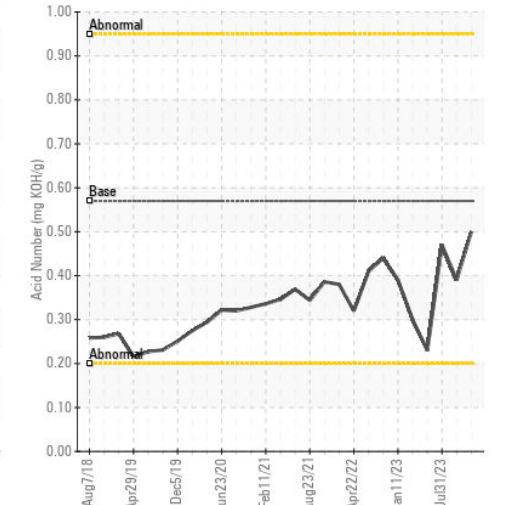
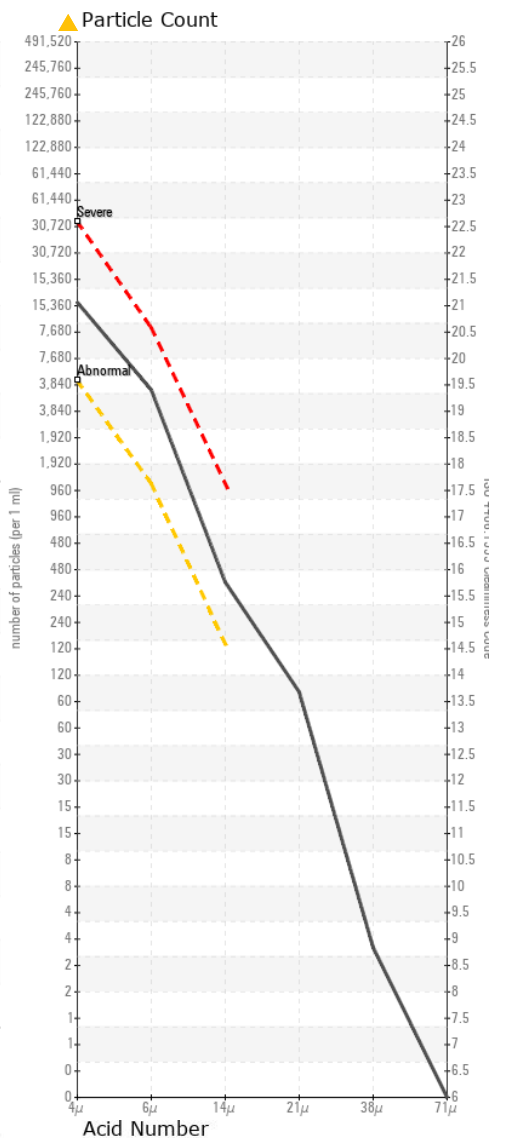
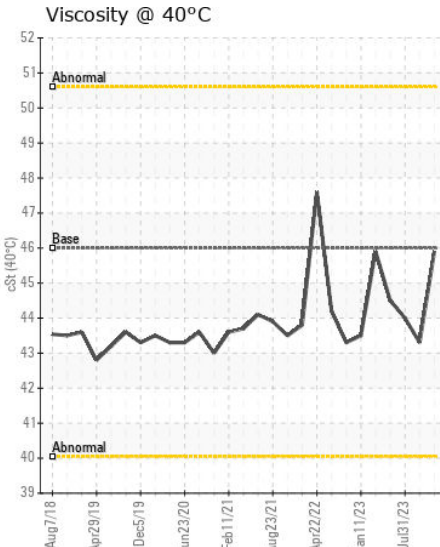
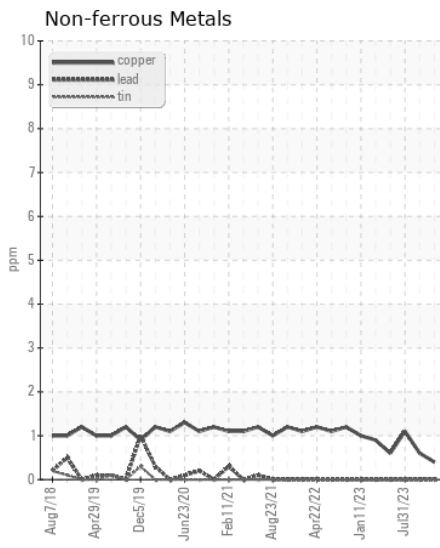
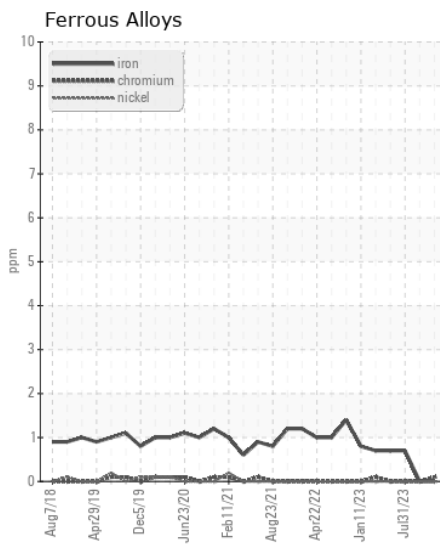
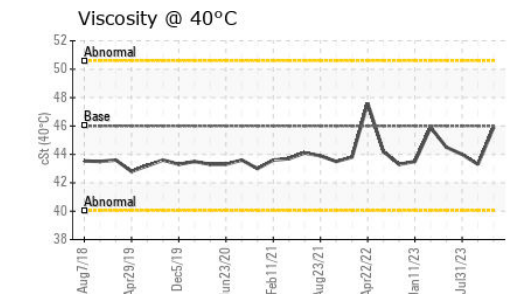
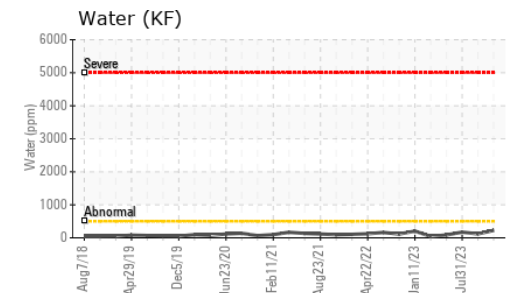
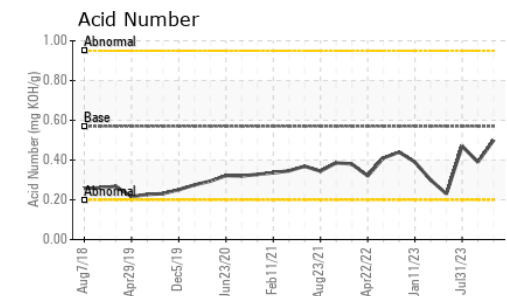
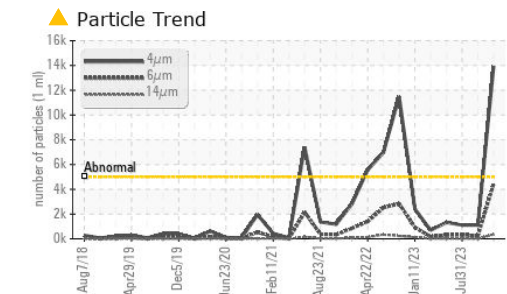
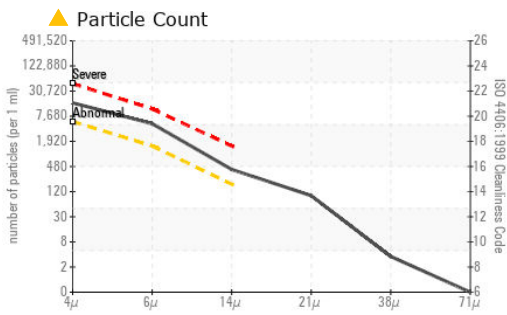
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

Silicon	ppm	ASTM D5185m	>15	0	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water	%	ASTM D6304	>0.05	0.022	0.011	0.017
ppm Water	ppm	ASTM D6304	>500	226	118.2	173.4
Particles >4µm		ASTM D7647	>5000	▲ 13924	1110	1107
Particles >6µm		ASTM D7647	>1300	▲ 4434	218	335
Particles >14µm		ASTM D7647	>160	▲ 358	7	24
Particles >21µm		ASTM D7647	>40	▲ 85	1	6
Particles >38µm		ASTM D7647	>10	3	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 21/19/16	17/15/10	17/16/12
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		0	5	4
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	2	0	0
Molybdenum	ppm	ASTM D5185m	5	0	<1	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	25	2	0	3
Calcium	ppm	ASTM D5185m	200	28	40	54
Phosphorus	ppm	ASTM D5185m	300	173	308	348
Zinc	ppm	ASTM D5185m	370	206	367	401
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.50	0.39	0.47
Visc @ 40°C	cSt	ASTM D445	46	45.9	43.3	44.0



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : RP0039085

Lab Number : 06089546

Unique Number : 10876991

Test Package : IND 2

Received : 14 Feb 2024

Tested : 15 Feb 2024

Diagnosed : 15 Feb 2024 - Wes Davis

OUTOKUMPU STAINLESS USA

HWY 43 N

CALVERT, AL

US 36513

Contact: MARIO JOHNSON

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F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)