



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL



Machine Id  
**CATERPILLAR 324E EC-882 (S/N PNW00822)**  
Component  
**Diesel Engine**  
Fluid  
**CHEVRON DELO 400 MULTIGRADE 15W40 (6 QTS)**

## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. ( Customer Sample Comment: Customer requests id change to EC 822 )

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0857791</b>	WC0779702	WC0376540
Sample Date		Client Info		<b>08 Feb 2024</b>	10 Feb 2023	09 Oct 2019
Machine Age	hrs	Client Info		<b>4024</b>	3407	3132
Oil Age	hrs	Client Info		<b>617</b>	537	262
Filter Age	hrs	Client Info		<b>617</b>	275	262
Oil Changed		Client Info		<b>Not Chngd</b>	Changed	Not Chngd
Filter Changed		Client Info		<b>Changed</b>	Changed	Not Chngd
Sample Status				<b>ATTENTION</b>	ABNORMAL	ABNORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>62</b>	96	60
Chromium	ppm	ASTM D5185m	>20	<b>2</b>	4	3
Nickel	ppm	ASTM D5185m	>2	<b>2</b>	4	2
Titanium	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>25	<b>24</b>	▲ 85	▲ 52
Lead	ppm	ASTM D5185m	>40	<b>0</b>	<1	2
Copper	ppm	ASTM D5185m	>330	<b>4</b>	5	3
Tin	ppm	ASTM D5185m	>15	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

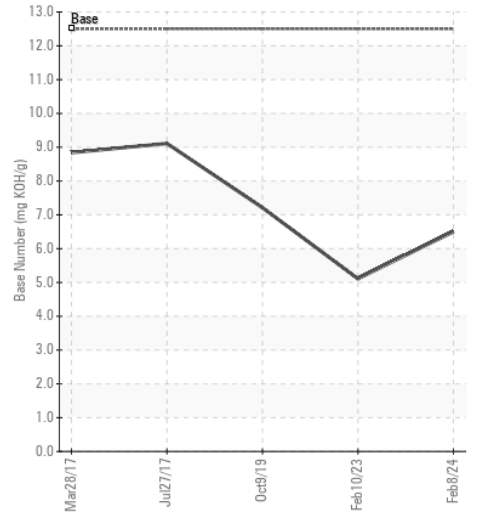
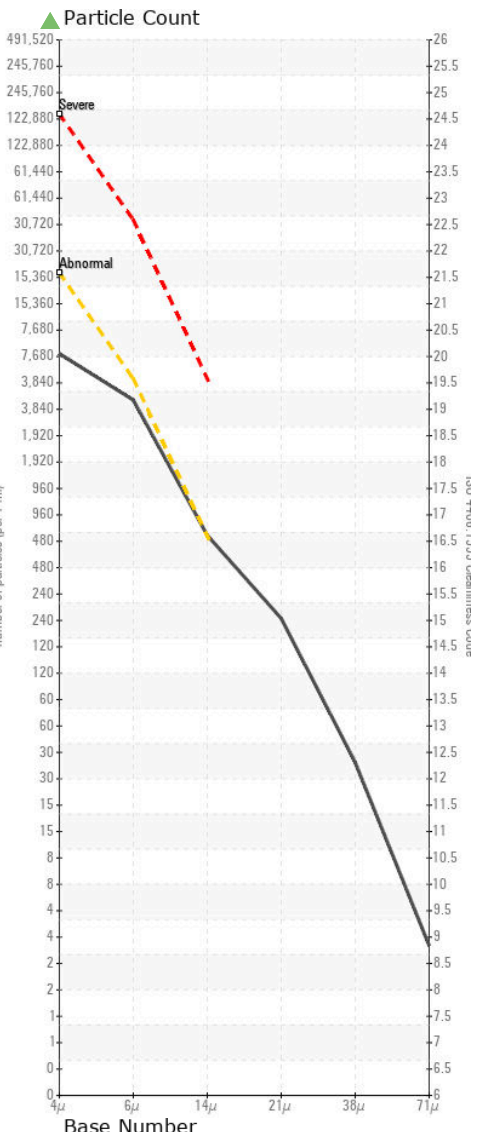
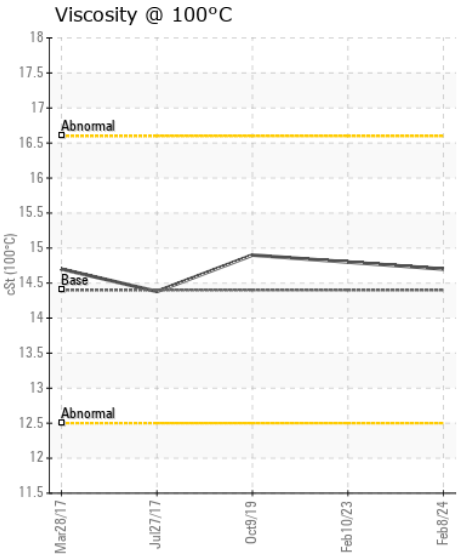
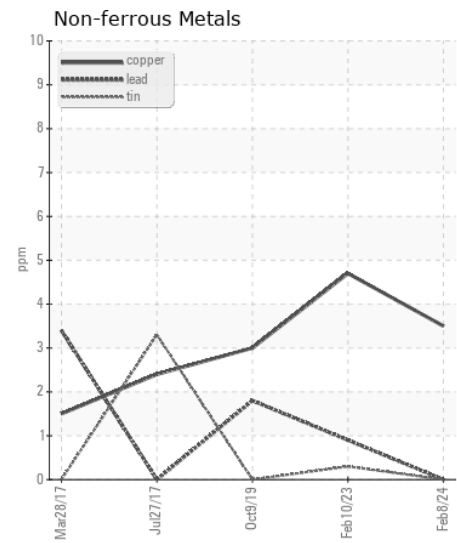
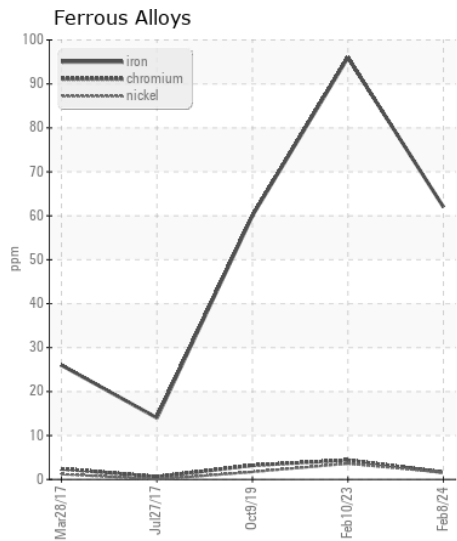
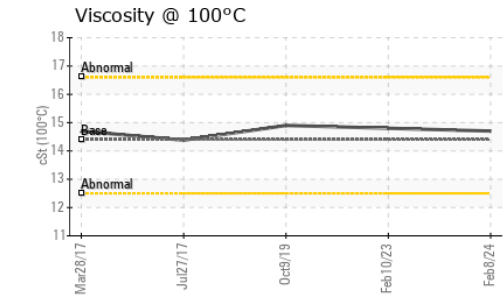
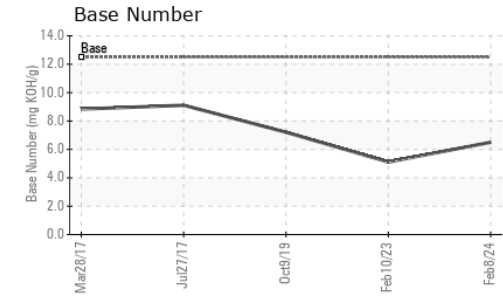
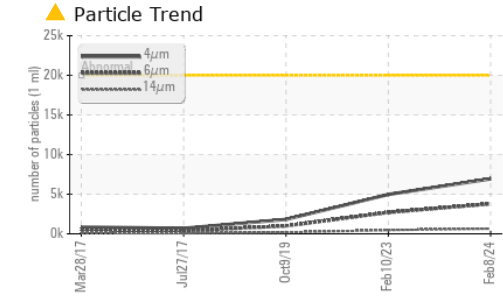
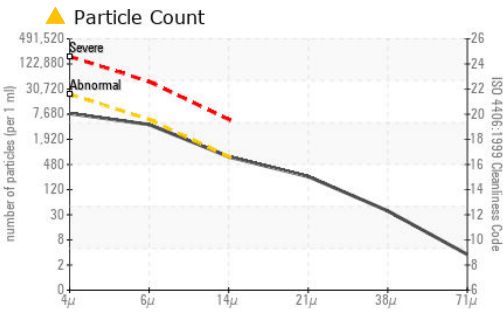
There is a moderate amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	<b>6</b>	9	7
Potassium	ppm	ASTM D5185m	>20	<b>7</b>	3	16
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.6</b>	0.7	0.5
Nitration	Abs/cm	*ASTM D7624	>20	<b>9.8</b>	10.3	8.6
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>22.6</b>	23.1	21.4
Particles >4µm		ASTM D7647	>20000	<b>6942</b>	4968	1820
Particles >6µm		ASTM D7647	>5000	<b>3782</b>	2706	991
Particles >14µm		ASTM D7647	>640	▲ <b>644</b>	461	168
Particles >21µm		ASTM D7647	>160	▲ <b>217</b>	155	57
Particles >38µm		ASTM D7647	>40	<b>33</b>	24	8
Particles >71µm		ASTM D7647	>10	<b>3</b>	2	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ <b>20/19/17</b>	19/19/16	18/17/15
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>8</b>	2	2
Boron	ppm	ASTM D5185m	151	<b>44</b>	72	118
Barium	ppm	ASTM D5185m	0.4	<b>11</b>	0	0
Molybdenum	ppm	ASTM D5185m	250	<b>2</b>	9	10
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	1	<1
Magnesium	ppm	ASTM D5185m	0	<b>25</b>	44	50
Calcium	ppm	ASTM D5185m	2046	<b>2003</b>	2240	2316
Phosphorus	ppm	ASTM D5185m	1043	<b>887</b>	990	1020
Zinc	ppm	ASTM D5185m	943	<b>1103</b>	1177	1162
Sulfur	ppm	ASTM D5185m	5012	<b>4107</b>	5014	3623
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>18.6</b>	19.0	18
Base Number (BN)	mg KOH/g	ASTM D2896	12.5	<b>6.50</b>	5.11	7.21
Visc @ 100°C	cSt	ASTM D445	14.4	<b>14.7</b>	14.8	14.9



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0857791  
**Lab Number** : 06089652  
**Unique Number** : 10877097  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

**MCMAHAN WELDING SERVICE LTD**  
 269 US HWY 183 SOUTH  
 CUERO, TX  
 US 77954  
 Contact: BILL FOJTIK  
 info@mcmahanservices.com  
 T: (361)275-0111  
 F: (361)275-0110

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)