

WEAR **ABNORMAL** CONTAMINATION NORMAL FLUID CONDITION NORMAL



VOLVO EC480E 315094

Diesel Engine

{not provided} (--- GAL)

RECOMMENDATION Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		VCP438092		
	Sample Date		Client Info		13 Feb 2024		
	Machine Age	hrs	Client Info		648		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>100	12		
The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other metal levels are typical for a new component breaking in.	Chromium	ppm	ASTM D5185m		<1		
	Nickel	ppm	ASTM D5185m		1		
	Titanium	ppm	ASTM D5185m	210	<1		
	Silver	ppm	ASTM D5185m	>2	0		
	Aluminum	ppm	ASTM D5185m		2		
	Lead	ppm	ASTM D5185m		3		
	Copper	ppm	ASTM D5185m		<u> </u>		
	Tin	ppm	ASTM D5185m		3		
	Vanadium	ppm	ASTM D5185m	210	<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	30		
Fuel content negligible. There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	2		
	Fuel	%	ASTM D3524	>6.0	1.0		
	Water		WC Method	>0.1	NEG		
	Glycol	%	*ASTM D2982		NEG		
	Soot %	%	*ASTM D7844	>3	0.1		
	Nitration	Abs/cm	*ASTM D7624	>20	9.3		
	Sulfation	Abs/.1mm	*ASTM D7415	>30	22.3		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.	Sodium	nom	ASTM D5185m		3		
	Boron	ppm ppm	ASTM D5185m		50		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		83		
	Manganese	ppm	ASTM D5185m		2		
	Magnesium	ppm	ASTM D5185m		81		
	Calcium	ppm	ASTM D5185m		1831		
	Phosphorus	ppm	ASTM D5185m		875		
	Zinc	ppm	ASTM D5185m		1088		
	Sulfur	ppm	ASTM D5185m		3191		
	Oxidation		*ASTM D310311	>25	17.3		
	Base Number (BN)			~	4.7		
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ASTM D445

Visc @ 100°C cSt

FLUID CONDITION

10.4



VCES- VOLVO CONSTRUCTION EQUIPMENT Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : VCP438092 Received 12345 MAPLEVIEW STREET : 22 Feb 2024 E Lab Number : 06097371 Tested : 26 Feb 2024 LAKESIDE, CA : 26 Feb 2024 - Jonathan Hester US 92040 Unique Number : 10890224 Diagnosed Test Package : MOB 1 (Additional Tests: FuelDilution, Glycol, PercentFuel, TBN) Contact: Mark Stewart Certificate L2367 mark.stewart@vcesvolvo.com To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: X: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: X:

Contact/Location: Mark Stewart - VOLVO4488