



**James River
Equipment**

OIL ANALYSIS REPORT

WEAR

NORMAL

CONTAMINATION

ABNORMAL

FLUID CONDITION

ABNORMAL



Machine Id
4022

Component
Diesel Engine

Fluid
SHELL ROTELLA T 15W40 (--- GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0195456	JR0169433	JR0159409
Sample Date		Client Info		05 Feb 2024	01 Aug 2023	13 Apr 2023
Machine Age	hrs	Client Info		5112	5112	250
Oil Age	hrs	Client Info		250	2000	4815
Filter Age	hrs	Client Info		250	2000	4815
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	6	6	5
Chromium	ppm	ASTM D5185m	>20	<1	0	<1
Nickel	ppm	ASTM D5185m	>2	0	0	<1
Titanium	ppm	ASTM D5185m	>2	0	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	1	1	<1
Lead	ppm	ASTM D5185m	>40	<1	0	0
Copper	ppm	ASTM D5185m	>330	2	<1	<1
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

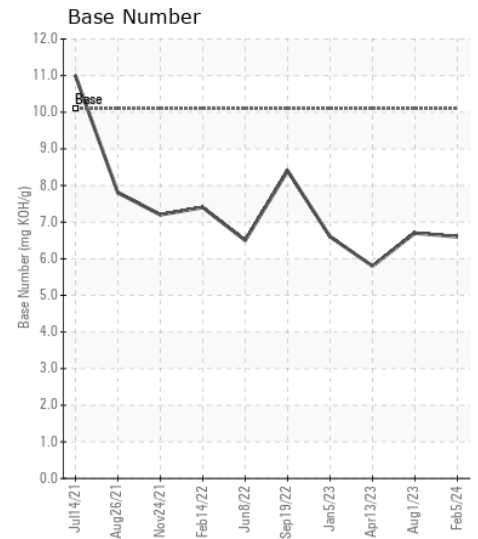
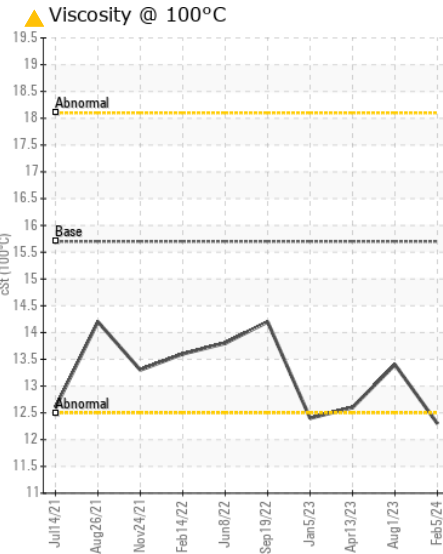
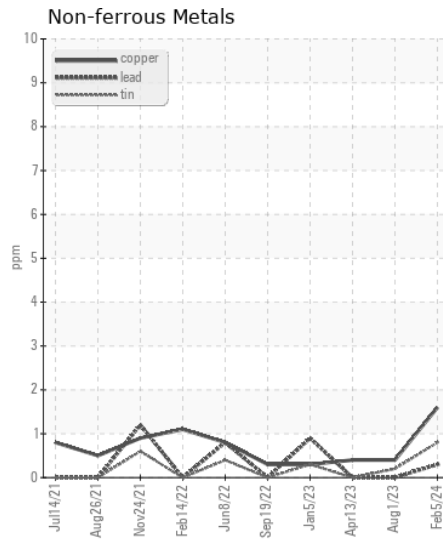
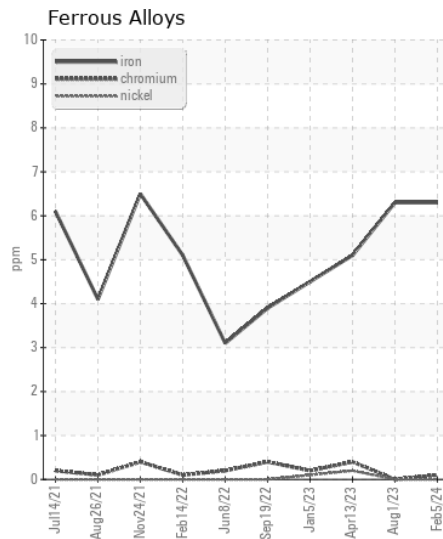
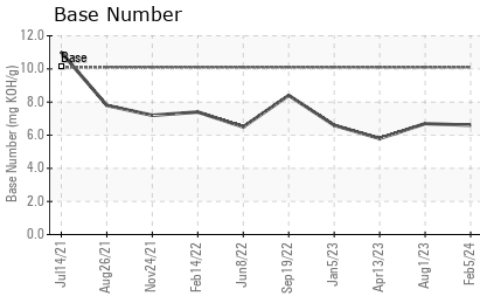
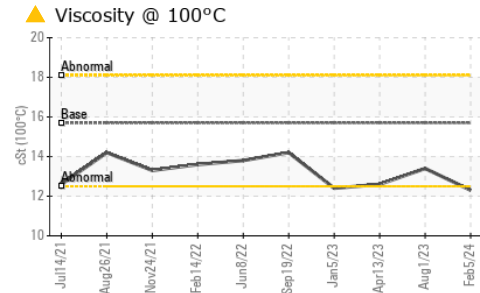
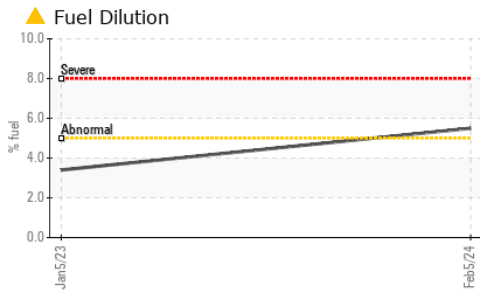
There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

Silicon	ppm	ASTM D5185m	>25	4	3	4
Potassium	ppm	ASTM D5185m	>20	0	<1	1
Fuel	%	ASTM D3524	>5	▲ 5.5	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844	>3	0.1	0.2	0.1
Nitration	Abs/cm	*ASTM D7624	>20	7.1	7.3	6.5
Sulfation	Abs/.1mm	*ASTM D7415	>30	17.5	17.2	15.1
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

Sodium	ppm	ASTM D5185m		<1	0	<1
Boron	ppm	ASTM D5185m	316	12	6	12
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	1.2	8	1	7
Manganese	ppm	ASTM D5185m		0	<1	1
Magnesium	ppm	ASTM D5185m	24	48	46	58
Calcium	ppm	ASTM D5185m	2292	1980	2541	2236
Phosphorus	ppm	ASTM D5185m	1064	789	1019	851
Zinc	ppm	ASTM D5185m	1160	959	1263	1090
Sulfur	ppm	ASTM D5185m	4996	3244	5220	3729
Oxidation	Abs/.1mm	*ASTM D7414	>25	11.0	10.4	9.8
Base Number (BN)	mg KOH/g	ASTM D2896	10.1	6.6	6.7	5.8
Visc @ 100°C	cSt	ASTM D445	15.7	▲ 12.3	13.4	12.6



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0195456 **Received** : 22 Feb 2024
Lab Number : 06097416 **Tested** : 26 Feb 2024
Unique Number : 10890269 **Diagnosed** : 26 Feb 2024 - Wes Davis
Test Package : CONST (Additional Tests: FuelDilution, PercentFuel, TBN)

PATRIOT DEVELOPMENT CORP
 22721 LADBROOK DRIVE STE 120
 STERLING, VA
 US 20166
 Contact: ROBERT MOSS
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: