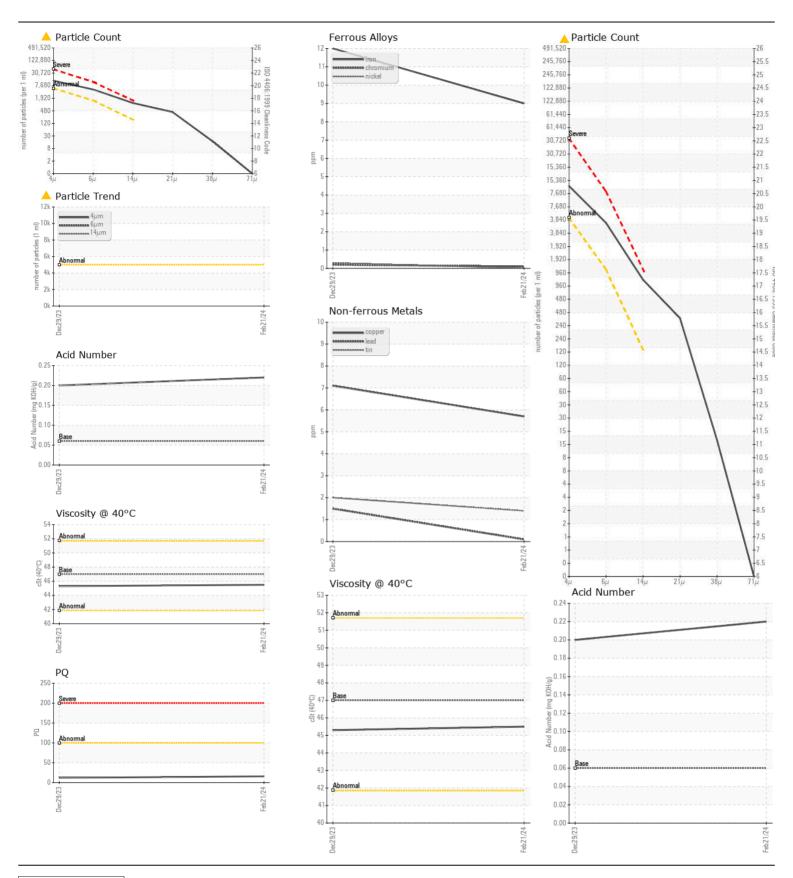
**WEAR** CONTAMINATION **FLUID CONDITION** 

**NORMAL ABNORMAL NORMAL** 

## 1FF245GXCMF802178

Component Hydraulic System

| RECOMMENDATION  | Test               | UOM              | Method                     | Limit/Abn   | Current           | History1    | History2 |
|---|--------------------|------------------|----------------------------|-------------|-------------------|-------------|----------|
| ALCOMMENDATION .  | Sample Number      | OOW              | Client Info                | LITTIU/ADTI | JR0203002         | JR0195842   |          |
| No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. | Sample Date        |                  | Client Info                |             | 21 Feb 2024       | 29 Dec 2023 |          |
|   | Machine Age        | hrs              | Client Info                |             | 4071              | 3830        |          |
|   | Oil Age            | hrs              | Client Info                |             | 4071              | 3830        |          |
|   | Filter Age         | hrs              | Client Info                |             | 4071              | 3830        |          |
|   | Oil Changed        | 0                | Client Info                |             | Not Changd        | Not Changd  |          |
|   | Filter Changed     |                  | Client Info                |             | Changed           | Not Changd  |          |
|   | Sample Status      |                  |                            |             | ABNORMAL          | ABNORMAL    |          |
| A/CAD   | DO                 |                  | ACTM DO104                 |             | 40                | 40          |          |
| WEAR  | PQ                 | 12 122 122       | ASTM D8184                 | . 20        | 16                | 12<br>12    |          |
| All component wear rates are normal.  | Iron               | ppm              | ASTM D5185m                |             | 9                 |             |          |
|   | Chromium           | ppm              | ASTM D5185m                |             | <1                | <1          |          |
|   | Nickel             | ppm              | ASTM D5185m                | >10         | 0                 | <1          |          |
|   | Titanium<br>Silver | ppm              | ASTM D5185m                |             | 0                 | <1<br>0     |          |
|   |                    | ppm              | ASTM D5185m                | >10         | 0                 | 2           |          |
|   | Aluminum           | ppm              | ASTM D5185m                |             | 1                 | 2           |          |
|   | Lead               | ppm              | ASTM D5185m                |             | <1<br>e           |             |          |
|   | Copper             | ppm              | ASTM D5185m<br>ASTM D5185m |             | 6<br>1            | 7<br>2      |          |
|   | Vanadium           | ppm              |                            | >10         | 0                 |             |          |
|   | White Metal        | ppm              | *Visual                    | NONE        | NONE              | 0<br>NONE   |          |
|   | Yellow Metal       | scalar<br>scalar | *Visual                    | NONE        | NONE              | NONE        |          |
|   |                    |                  |                            |             |                   |             |          |
| CONTAMINATION   | Silicon            | ppm              | ASTM D5185m                | >20         | 2                 | 3           |          |
| There is a high amount of particulates present in the oil.  | Potassium          | ppm              | ASTM D5185m                |             | 0                 | 2           |          |
|   | Water              |                  | WC Method                  | >0.1        | NEG               | NEG         |          |
|   | Particles >4μm     |                  | ASTM D7647                 |             | <u> </u>          |             |          |
|   | Particles >6µm     |                  | ASTM D7647                 |             | <u>4391</u>       |             |          |
|   | Particles >14µm    |                  | ASTM D7647                 |             | <u> </u>          |             |          |
|   | Particles >21µm    |                  | ASTM D7647                 | >40         | <u>▲</u> 363      |             |          |
|   | Particles >38µm    |                  | ASTM D7647                 |             | <u> </u>          |             |          |
|   | Particles >71μm    |                  | ASTM D7647                 |             | 0                 |             |          |
|   | Oil Cleanliness    |                  | ISO 4406 (c)               |             | <u>^</u> 21/19/17 |             |          |
|   | Silt               | scalar           | *Visual                    | NONE        | NONE              | NONE        |          |
|   | Debris             | scalar           | *Visual                    | NONE        | NONE              | ▲ MODER     |          |
|   | Sand/Dirt          | scalar           | *Visual                    | NONE        | NONE              | NONE        |          |
|   | Appearance         | scalar           | *Visual                    | NORML       | NORML             | NORML       |          |
|   | Odor               | scalar           | *Visual                    | NORML       | NORML             | NORML       |          |
|   | Emulsified Water   | scalar           | *Visual                    | >0.1        | NEG               | NEG         |          |
| FLUID CONDITION   | Sodium             | ppm              | ASTM D5185m                |             | 1                 | 0           |          |
|   | Boron              | ppm              | ASTM D5185m                |             | 0                 | 0           |          |
| The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.  | Barium             | ppm              | ASTM D5185m                |             | <1                | 8           |          |
|   | Molybdenum         | ppm              | ASTM D5185m                |             | 0                 | <1          |          |
|   | Manganese          | ppm              | ASTM D5185m                |             | <1                | <1          |          |
|   | Magnesium          | ppm              | ASTM D5185m                |             | <1                | <1          |          |
|   | Calcium            | ppm              | ASTM D5185m                |             | 14                | 6           |          |
|   | Phosphorus         | ppm              | ASTM D5185m                |             | 464               | 517         |          |
|   | Zinc               | ppm              | ASTM D5185m                |             | 36                | 36          |          |
|   | Sulfur             | ppm              | ASTM D5185m                |             | 758               | 863         |          |
|   | Acid Number (AN)   | mg KOH/g         | ASTM D8045                 | 0.06        | 0.22              | 0.20        |          |
|   | Visc @ 40°C        | cSt              | ASTM D445                  | 47          | 45.5              | 45.3        |          |





Certificate L2367

Laboratory Sample No.

Lab Number : 06097612 Unique Number : 10890465

: JR0203002

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received

**Tested** Diagnosed Test Package : CONST ( Additional Tests: PQ )

: 22 Feb 2024 : 23 Feb 2024 : 25 Feb 2024 - Don Baldridge

JRE - MANASSAS PARK 9107 OWENS DRIVE MANASSAS PARK, VA US 20111

Contact: TECHNICIAN ACCOUNT catherine.anastasio@wearcheck.com T:

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (703)631-4715