



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL

Area  
**FLAKER**  
Machine Id  
**LINE 1 FLAKER INFEED HPU Reservoir (S/N FL105H20T)**  
Component  
**Hydraulic System**  
Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

## WEAR

All component wear rates are normal.

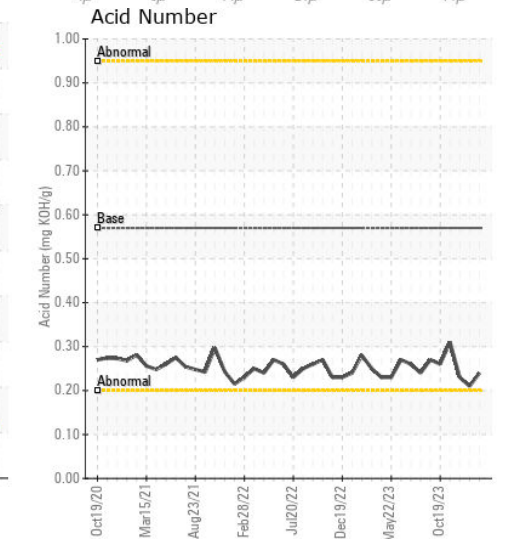
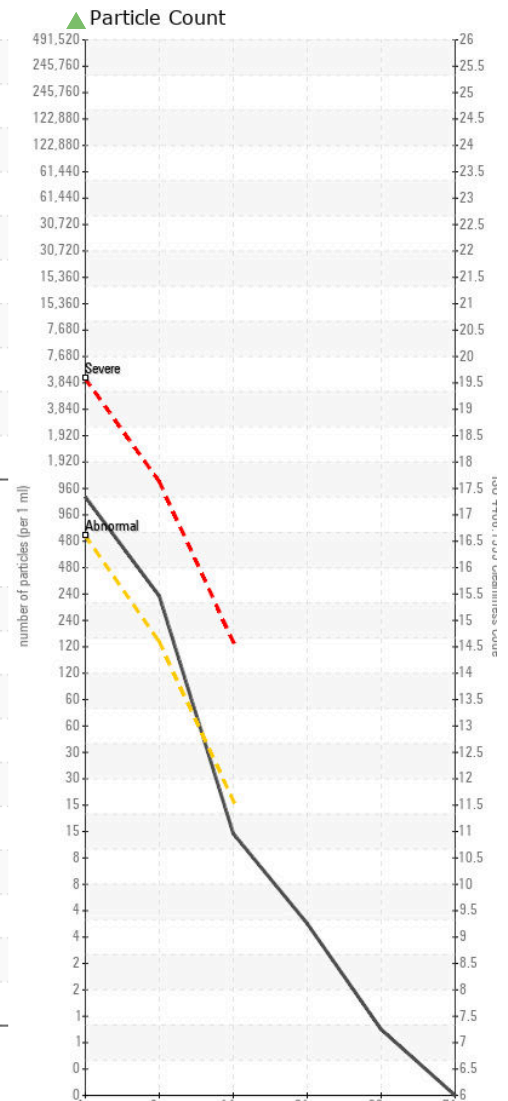
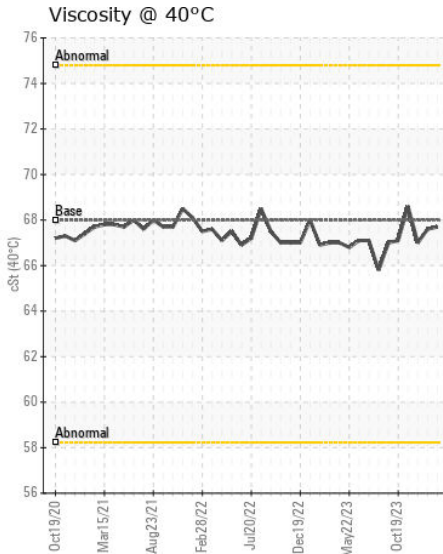
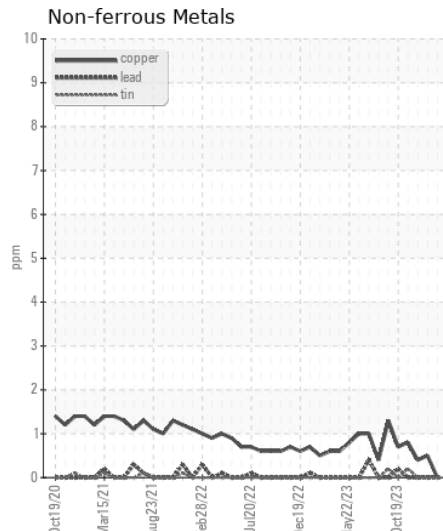
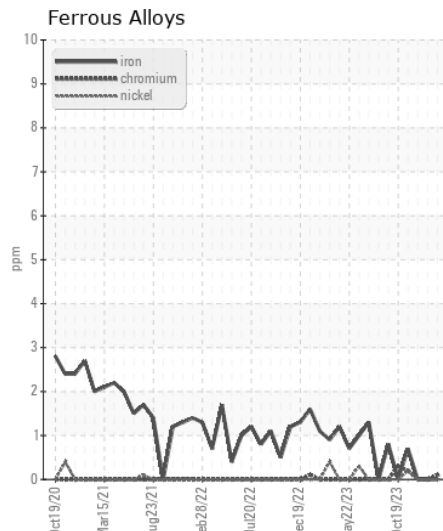
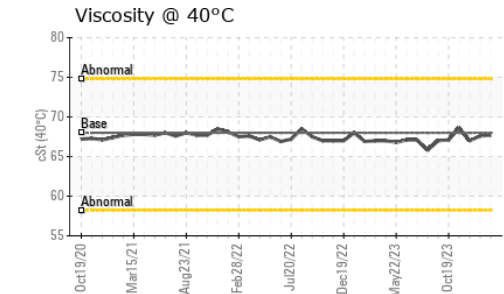
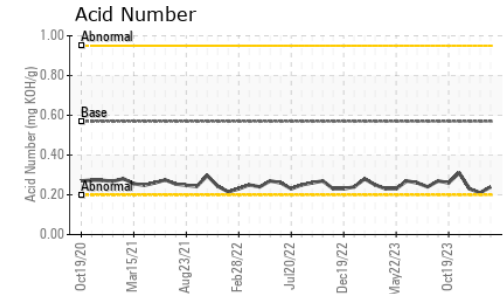
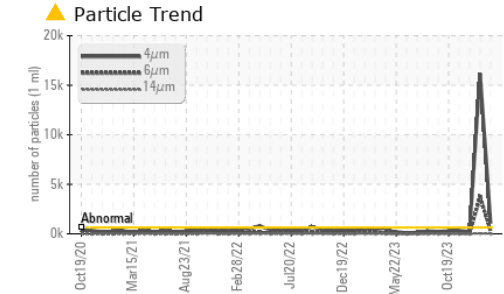
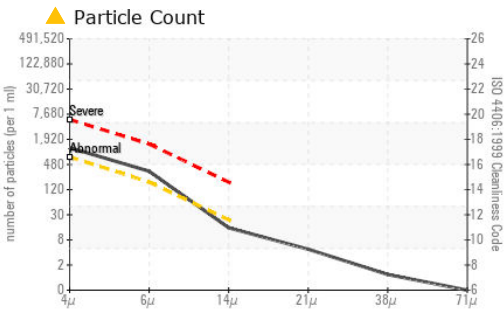
## CONTAMINATION

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0834621</b>	WC0782988	WC0834683
Sample Date		Client Info		<b>19 Feb 2024</b>	19 Jan 2024	18 Dec 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ATTENTION</b>	SEVERE	NORMAL
Iron	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silicon	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Water		WC Method	>0.05	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>640	<b>▲ 1064</b>	● 16162	214
Particles >6µm		ASTM D7647	>160	<b>▲ 291</b>	● 3728	66
Particles >14µm		ASTM D7647	>20	<b>13</b>	▲ 45	5
Particles >21µm		ASTM D7647	>4	<b>4</b>	5	2
Particles >38µm		ASTM D7647	>3	<b>1</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>16/14/11	<b>▲ 17/15/11</b>	● 21/19/13	15/13/10
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	1	<1
Boron	ppm	ASTM D5185m	5	<b>&lt;1</b>	<1	0
Barium	ppm	ASTM D5185m	5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	25	<b>6</b>	6	2
Calcium	ppm	ASTM D5185m	200	<b>66</b>	66	61
Phosphorus	ppm	ASTM D5185m	300	<b>336</b>	317	331
Zinc	ppm	ASTM D5185m	370	<b>444</b>	412	416
Sulfur	ppm	ASTM D5185m	2500	<b>834</b>	760	815
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.24</b>	0.21	0.23
Visc @ 40°C	cSt	ASTM D445	68	<b>67.7</b>	67.6	67.0



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0834621  
**Lab Number** : 06097644  
**Unique Number** : 10890497  
**Test Package** : IND 2  
**Received** : 22 Feb 2024  
**Tested** : 23 Feb 2024  
**Diagnosed** : 23 Feb 2024 - Wes Davis

**J.M. Huber Corporation**  
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Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)