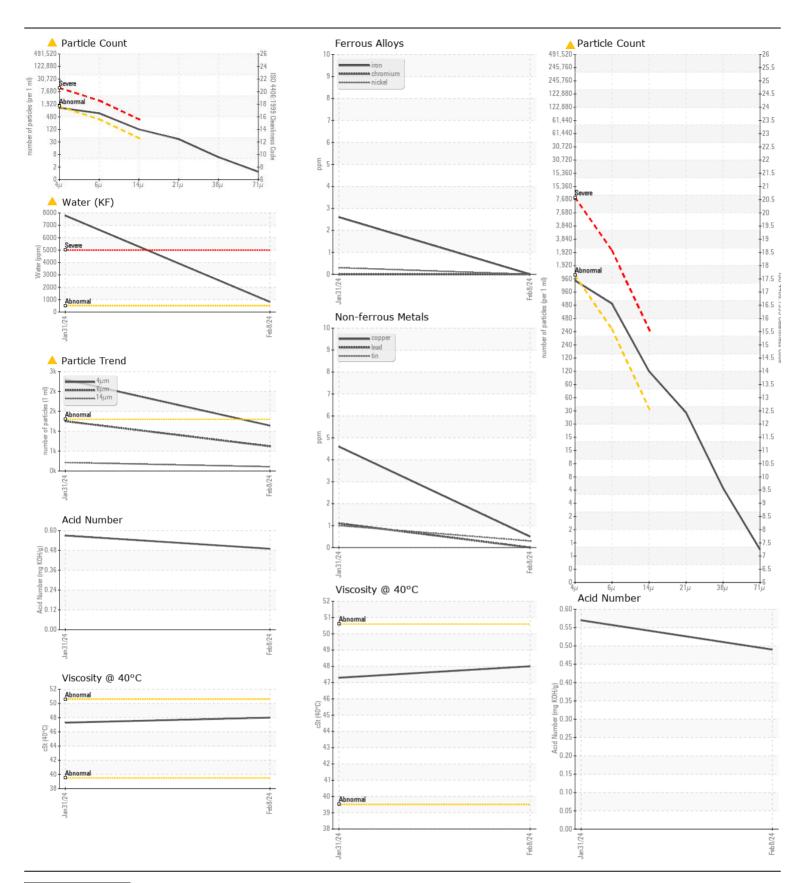
**WEAR** CONTAMINATION **FLUID CONDITION** 

**NORMAL ABNORMAL NORMAL** 

## YACHT CRANE

Port Hydraulic System

TOTAL AW 46 (5 GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you service the filters on this component. Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.	Sample Number		Client Info		ST44740	ST44535	
	Sample Date		Client Info		08 Feb 2024	31 Jan 2024	
	Machine Age	yrs	Client Info		0	0	
	Oil Age	yrs	Client Info		1	1	
	Filter Age	yrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	N/A	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				ABNORMAL	ABNORMAL	
WEAR	Iron	ppm	ASTM D5185m	>20	0	3	
	Chromium	ppm	ASTM D5185m	>20	0	0	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>20	0	<1	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>20	0	<1	
	Lead	ppm	ASTM D5185m	>20	0	1	
	Copper	ppm	ASTM D5185m	>20	<1	5	
	Tin	ppm	ASTM D5185m	>20	<1	1	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTABBINATION	0:1:		AOTA DEADE	4.5			
CONTAMINATION	Silicon	ppm	ASTM D5185m		<1	1	
Appearance is milky. There is a high amount of particulates present in	Potassium	ppm	ASTM D5185m		0	<1	
the oil. There is a light concentration of water present in the oil.	Water	%	ASTM D6304		▲ 0.081	▲ 0.779	
	ppm Water	ppm	ASTM D6304		▲ 812	▲ 7790 ▲ 2007	
	Particles >4µm		ASTM D7647		1140	▲ 2297 ▲ 1051	
	Particles >6µm Particles >14µm		ASTM D7647 ASTM D7647		621	▲ 1251 ▲ 213	
	Particles >14µm		ASTM D7647		▲ 106 ▲ 36	▲ 72	
	Particles >38µm		ASTM D7647		<u> </u>	▲ 11	
	Particles >30µm		ASTM D7647		1	1	
	Oil Cleanliness		ISO 4406 (c)	>17/15/12	-	18/17/15	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	▲ MILKY	▲ MILKY	
	Odor	scalar		NORML	NORML	NORML	
	Emulsified Water			>0.05	▲ 0.2%	▲ 0.2%	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	2	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		1	<1	
	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		0	0	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m		4 60	4	
	Calcium	ppm	ASTM D5185m		69 365	60	
	Phosphorus Zinc	ppm	ASTM D5185m ASTM D5185m		365 479	331 461	
	Sulfur	ppm	ASTM D5185m		479 985	1056	
	Acid Number (AN)	ppm mg KOH/g	ASTM D8045		985 0.49	0.57	
	Visc @ 40°C	cSt	ASTM D6045		48.0	47.3	
	VISC @ 40 C	COL	70 IN D440		40.0	47.3	





Certificate L2367

Laboratory Sample No.

: ST44740 Lab Number : 06097711 Unique Number: 10890564

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested** 

: 22 Feb 2024 : 27 Feb 2024 Diagnosed

: 27 Feb 2024 - Jonathan Hester

**NAUTICAL STRUCTURES** 7301 114TH AVE N LARGO, FL US 33773 Contact: RICK MARTIN

rmartin@nautical-structures.com T: (727)541-6664

Test Package : IND 2 ( Additional Tests: KF ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (727)541-6353