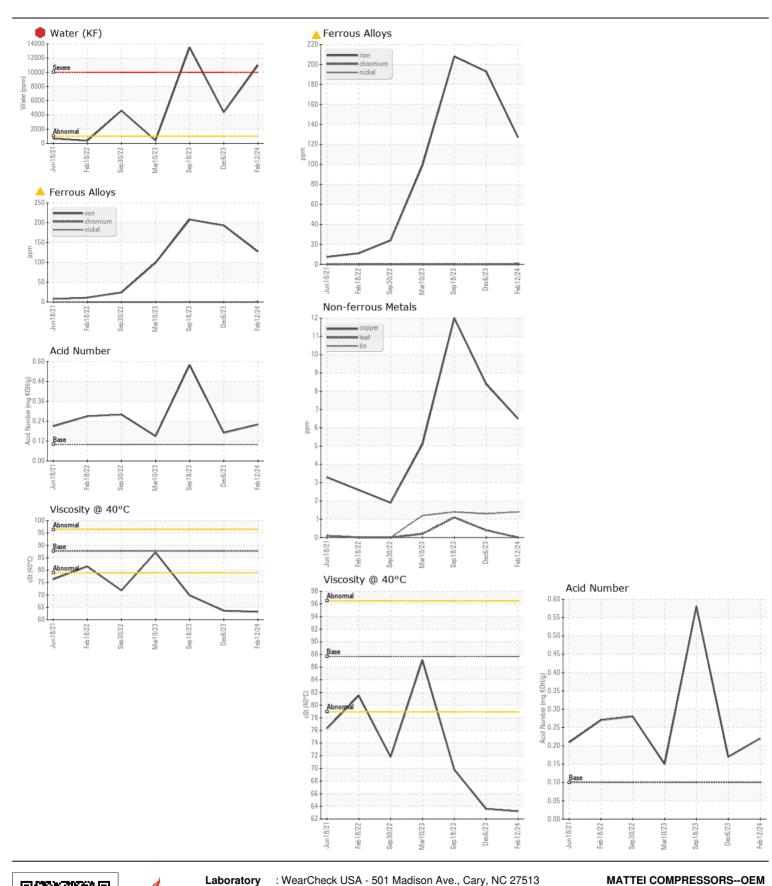
**WEAR** CONTAMINATION **FLUID CONDITION**  **ABNORMAL SEVERE NORMAL** 

## **MATTEI HQJTJ3**

Component Compressor

| ROTOROIL 8000 (1 GAL)  |                         |          |                            |           |             |               |             |
|--|-------------------------|----------|----------------------------|-----------|-------------|---------------|-------------|
| RECOMMENDATION   | Test                    | UOM      | Method                     | Limit/Abn | Current     | History1      | History2    |
| The oil change at the time of sampling has been noted. We  | Sample Number           |          | Client Info                |           | AN25473     | AN25483       | AN25328     |
| recommend an early resample to monitor this condition.   | Sample Date             |          | Client Info                |           | 12 Feb 2024 | 06 Dec 2023   | 18 Sep 2023 |
|  | Machine Age             | hrs      | Client Info                |           | 10676       | 10164         | 9696        |
|  | Oil Age                 | hrs      | Client Info                |           | 512         | 468           | 1733        |
|  | Filter Age              | hrs      | Client Info                |           | 512         | 468           | 1733        |
|  | Oil Changed             |          | Client Info                |           | Changed     | N/A           | Changed     |
|  | Filter Changed          |          | Client Info                |           | N/A         | N/A           | N/A         |
|  | Sample Status           |          |                            |           | SEVERE      | SEVERE        | SEVERE      |
| WEAR   | Iron                    | ppm      | ASTM D5185m                | >50       | <b>127</b>  | <b>1</b> 93   | 208         |
|  | Chromium                | ppm      | ASTM D5185m                | >10       | 0           | 0             | 0           |
| The iron level has decreased, but is still abnormal.   | Nickel                  | ppm      | ASTM D5185m                |           | <1          | 0             | 0           |
|  | Titanium                | ppm      | ASTM D5185m                |           | <1          | <1            | 0           |
|  | Silver                  | ppm      | ASTM D5185m                |           | 0           | 0             | 0           |
|  | Aluminum                | ppm      | ASTM D5185m                | >25       | 9           | 12            | <b>1</b> 9  |
|  | Lead                    | ppm      | ASTM D5185m                | >25       | 0           | <1            | 1           |
|  | Copper                  | ppm      | ASTM D5185m                | >50       | 6           | 8             | 12          |
|  | Tin                     | ppm      | ASTM D5185m                | >15       | 1           | 1             | 1           |
|  | Vanadium                | ppm      | ASTM D5185m                |           | 0           | 0             | 0           |
|  | White Metal             | scalar   | *Visual                    | NONE      | NONE        | NONE          | NONE        |
|  | Yellow Metal            | scalar   | *Visual                    | NONE      | NONE        | NONE          | NONE        |
| CONTAMINATION  | Silicon                 |          | ASTM D5185m                | . 05      | 47          | 19            | <b>△</b> 38 |
|  | Potassium               | ppm      | ASTM D5185m                |           | 17<br>5     | 6             | 9           |
| There is a high concentration of water present in the oil. There is a moderate amount of visible silt present in the sample. | Water                   | ppm<br>% | ASTM D5165111              | >0.1      | 1.10        | <u></u> 0.438 | 1.35        |
|  | ppm Water               | ppm      | ASTM D6304                 |           | 11000       | ▲ 4380        | 13500       |
|  | Silt                    | scalar   | *Visual                    | NONE      | ▲ MODER     | NONE          | ▲ MODEF     |
|  | Debris                  | scalar   | *Visual                    | NONE      | NONE        | NONE          | NONE        |
|  | Sand/Dirt               | scalar   | *Visual                    | NONE      | NONE        | NONE          | NONE        |
|  | Appearance              | scalar   | *Visual                    | NORML     | NORML       |               | ▲ MILKY     |
|  | Odor                    | scalar   | *Visual                    | NORML     | NORML       | NORML         | NORML       |
|  | <b>Emulsified Water</b> | scalar   | *Visual                    | >0.1      | • 0.2%      | 0.2%          | 0.2%        |
| ELUID CONDITION  | O = ellerer             |          | AOTM DEADE                 |           | 444         | 400           | 0.40        |
| FLUID CONDITION  | Sodium                  | ppm      | ASTM D5185m                |           | 144         | 188           | 248         |
| The AN level is acceptable for this fluid.   | Boron<br>Barium         | ppm      | ASTM D5185m<br>ASTM D5185m |           | 0           | 0             | <1          |
|  | Molybdenum              | ppm      | ASTM D5185m                |           | 0           | 0             | 0           |
|  | Manganese               | ppm      | ASTM D5185m                |           | 1           | 2             | 2           |
|  | Magnesium               | ppm      | ASTM D5185m                |           | 4           | 0             | 11          |
|  | Calcium                 | ppm      | ASTM D5185m                |           | 4           | 0             | 10          |
|  | Phosphorus              | ppm      | ASTM D5185m                | 884       | 915         | 959           | 865         |
|  | Zinc                    | ppm      | ASTM D5185m                | 001       | 77          | 126           | 233         |
|  | Sulfur                  | ppm      | ASTM D5185m                |           | 69          | 136           | 97          |
|  | Acid Number (AN)        | mg KOH/g | ASTM D8045                 | 0.1       | 0.22        | 0.17          | 0.58        |
|  | Visc @ 40°C             | cSt      | ASTM D445                  |           | 63.2        | 63.6          | 69.8        |
| Panert Id: MATTEL [W/LISCAD] 06007706 (Congreted: 02/25/2024 22:17:10) Page 1  |                         | 001      |                            |           |             | ADTV MADE     |             |







Certificate L2367

Report Id: MATTEI [WUSCAR] 06097796 (Generated: 02/25/2024 23:17:22) Rev: 1

Laboratory Sample No.

Lab Number : 06097796 Unique Number: 10896026

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : AN25473

Test Package : IND 2

: 22 Feb 2024 Received **Tested** : 25 Feb 2024 Diagnosed

: 25 Feb 2024 - Doug Bogart

US 21133 Contact: MARTY WARD jward@matteicomp.com

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RANDALLSTOWN, MD

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: MARTY WARD - MATTEI