WEAR CONTAMINATION **FLUID CONDITION**

ATTENTION SEVERE NORMAL

Machine Id

5051

Component
Left Final Drive

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		JR0195536	JR0195085	JR017010
	Sample Date		Client Info		16 Feb 2024	30 Nov 2023	25 Sep 202
	Machine Age	hrs	Client Info		1772	1389	970
	Oil Age	hrs	Client Info		500	500	1000
	Filter Age	hrs	Client Info		500	500	1000
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				SEVERE	NORMAL	NORMAL
WEAR	PQ		ASTM D8184		76	21	22
All component wear rates are normal.	Iron	ppm	ASTM D5185m	>500	318	74	65
	Chromium	ppm	ASTM D5185m	>10	5	2	6
	Nickel	ppm	ASTM D5185m	>10	2	0	<1
	Titanium	ppm	ASTM D5185m		16	1	<1
	Silver	ppm	ASTM D5185m		<1	0	0
	Aluminum	ppm	ASTM D5185m	>25	228	17	13
	Lead	ppm	ASTM D5185m	>25	<1	0	<1
	Copper	ppm	ASTM D5185m	>50	1	0	2
	Tin	ppm	ASTM D5185m	>10	<1	0	0
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>75	554	65	42
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.	Potassium	ppm	ASTM D5185m	>20	63	2	4
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	MODER	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		14	2	4
The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185m		<1	0	0
	Barium	ppm	ASTM D5185m		7	0	0
	Molybdenum	ppm	ASTM D5185m		1	0	<1
	Manganese	ppm	ASTM D5185m		7	<1	2
	Magnesium	ppm	ASTM D5185m		37	3	4
	Calcium	ppm	ASTM D5185m		96	107	168
	Phosphorus	ppm	ASTM D5185m		108	210	843
	Zinc	ppm	ASTM D5185m		52	206	1229
	Sulfur	ppm	ASTM D5185m		893	1276	4606

Visc @ 40°C

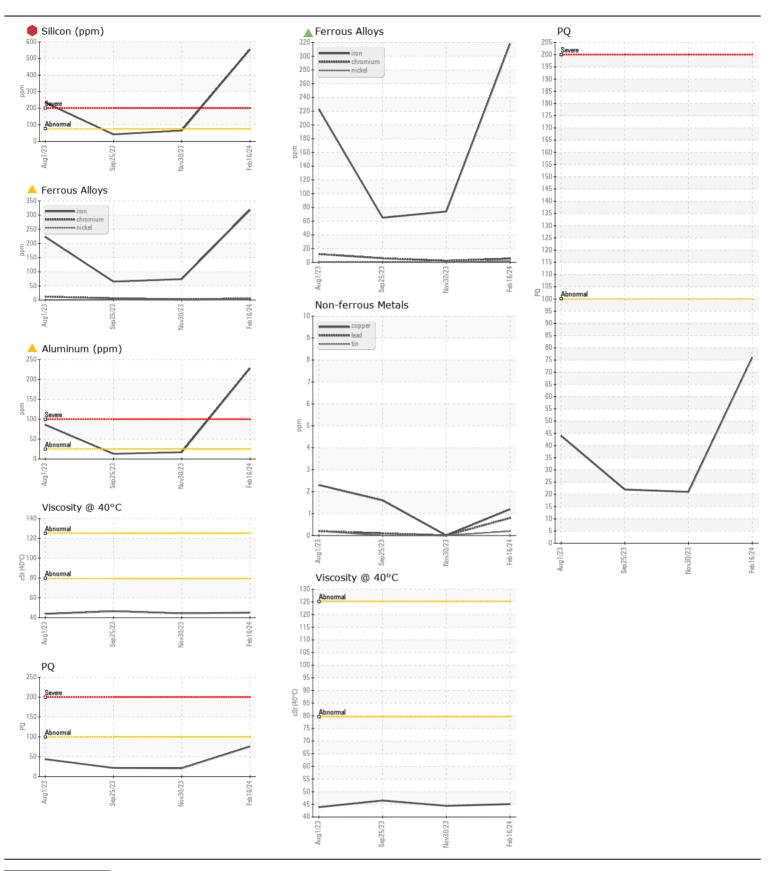
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ASTM D445

Report Id: PATSTE [WUSCAR] 06097970 (Generated: 02/25/2024 12:21:53) Rev: 1

44.4 Submitted By: BRANDON STEVENS

46.5





Laboratory Sample No. Lab Number : 06097970 Unique Number : 10896200

: JR0195536

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Tested

Diagnosed Test Package : CONST (Additional Tests: PQ)

: 22 Feb 2024 : 23 Feb 2024

: 25 Feb 2024 - Don Baldridge

PATRIOT DEVELOPMENT CORP 22721 LADBROOK DRIVE STE 120 STERLING, VA US 20166

Contact: ROBERT MOSS robert.moss@patriotdev.net

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: