



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
HITACHI 470LC HCMJAG60J00061713

Component
Left Final Drive

Fluid
GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0203896	JR0192905	JR0178931
Sample Date		Client Info		15 Feb 2024	04 Jan 2024	28 Jul 2023
Machine Age	hrs	Client Info		6892	6892	1474
Oil Age	hrs	Client Info		6892	6892	1474
Filter Age	hrs	Client Info		0	0	1474
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Filter Changed		Client Info		N/A	Not Changd	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

PQ		ASTM D8184		16	110	70
Iron	ppm	ASTM D5185m	>500	<1	684	597
Chromium	ppm	ASTM D5185m	>10	<1	10	9
Nickel	ppm	ASTM D5185m	>10	<1	2	<1
Titanium	ppm	ASTM D5185m		<1	1	1
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	10	11
Lead	ppm	ASTM D5185m	>25	<1	<1	0
Copper	ppm	ASTM D5185m	>50	<1	1	1
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	<1	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

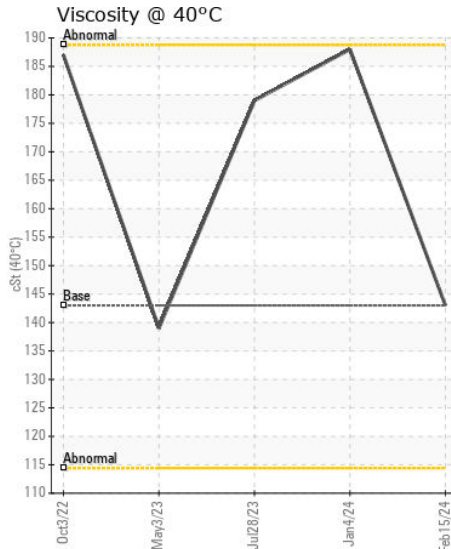
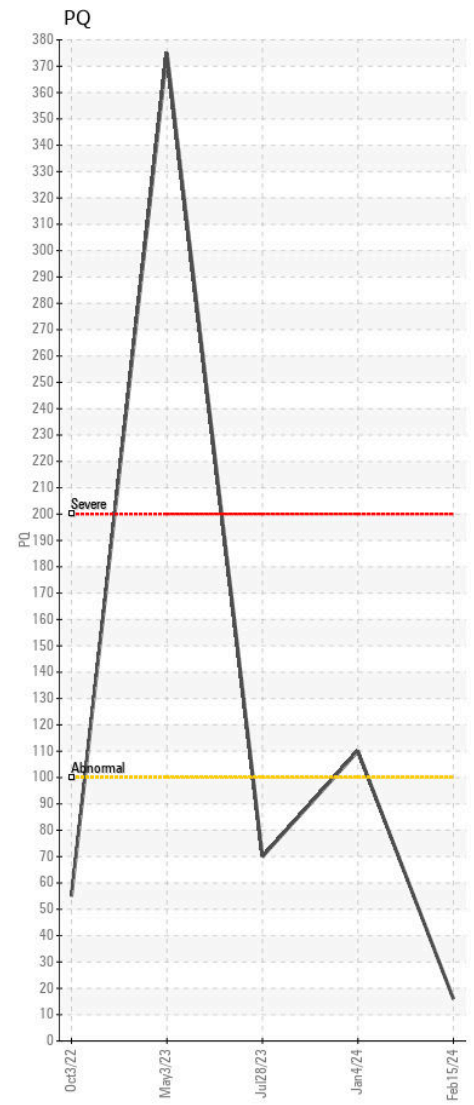
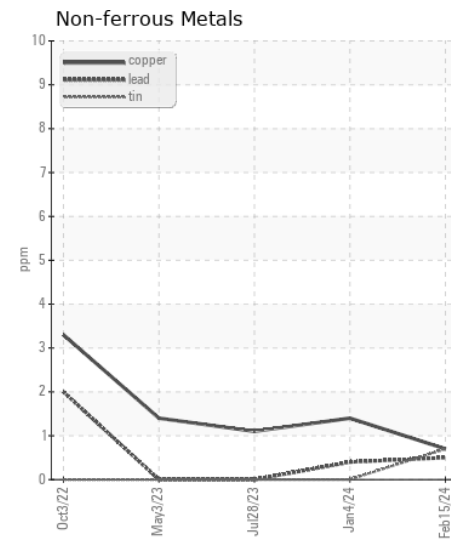
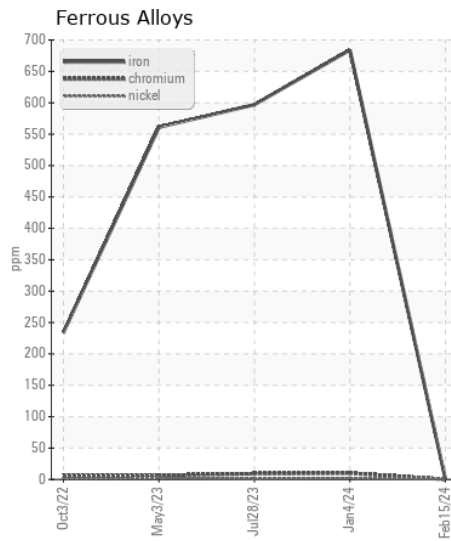
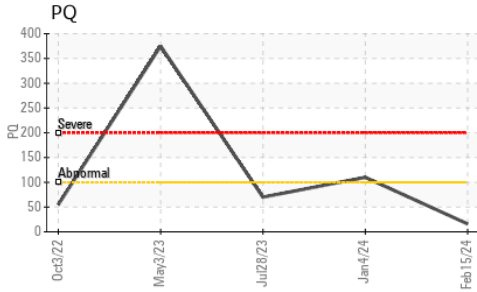
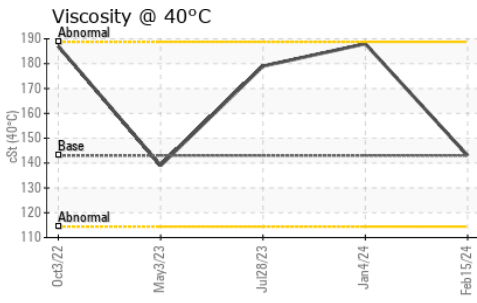
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>75	2	29	29
Potassium	ppm	ASTM D5185m	>20	<1	15	17
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	MODER	MODER
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m	>170	0	<1	2
Boron	ppm	ASTM D5185m	400	0	21	48
Barium	ppm	ASTM D5185m	200	5	9	4
Molybdenum	ppm	ASTM D5185m	12	<1	0	0
Manganese	ppm	ASTM D5185m		<1	18	19
Magnesium	ppm	ASTM D5185m	12	<1	3	0
Calcium	ppm	ASTM D5185m	150	6	11	3
Phosphorus	ppm	ASTM D5185m	1650	269	500	538
Zinc	ppm	ASTM D5185m	125	6	31	34
Sulfur	ppm	ASTM D5185m	22500	19651	16561	18866
Visc @ 40°C	cSt	ASTM D445	143	143	188	179



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0203896 **Received** : 22 Feb 2024
Lab Number : 06097979 **Tested** : 23 Feb 2024
Unique Number : 10896209 **Diagnosed** : 25 Feb 2024 - Don Baldrige
Test Package : CONST (Additional Tests: PQ)

JRE - CHARLOTTE
 9550 STATESVILLE ROAD
 CHARLOTTE, NC
 US 28269

Contact: CHARLOTTE SHOP
 myoung@jamesriverequipment.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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