CORROSION CONTAMINANTS COOLANT CONDITION

NORMAL SEVERE NORMAL

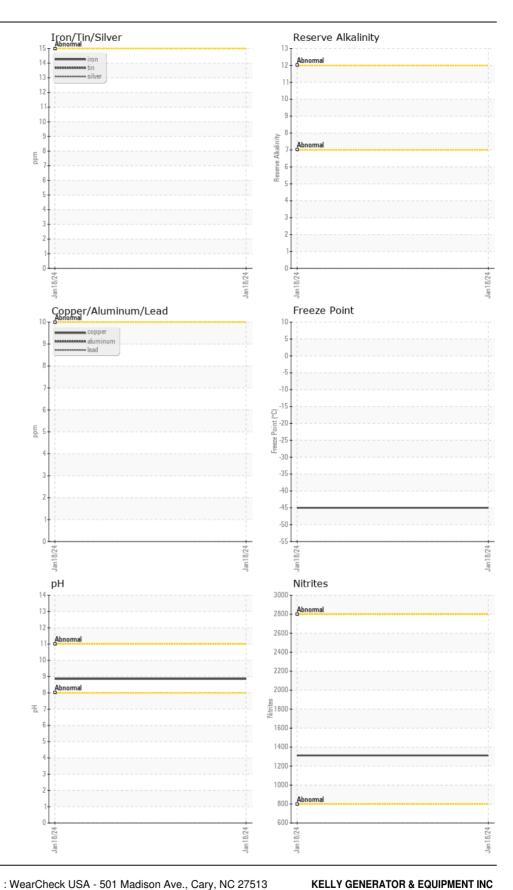


PMOAS3030718] Machine Id CATERPILLAR 320 30A00520

Component Coolant

CONVENTIONAL COOLANT (QTS)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for the source of oil. We recommend drain/flush system, and refill with 50/50 antifreeze water mixture.	Sample Number		Client Info		DC0033509		
	Sample Date		Client Info		18 Jan 2024		
	Machine Age	hrs	Client Info		609		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Sample Status				SEVERE		
CORROSION	Total Dissolved Solids				275.0		
	Coolant Appearance		*Visual	Clear	▲ oil		
CONTAMINANTS	Specific Gravity		*ASTM D1298		1.073		
Oil present.	рН	Scale 0-14	ASTM D1287		8.86		
	Nitrites	ppm	AP-053:2009		1312		
	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		54.9		
	Freezing Point	°F	ASTM D3321		-45		
	Carboxylate				n/a		
	Coolant Color		*Visual		Pink		









Laboratory Sample No.

Lab Number : 06098070 Unique Number : 10896300

: DC0033509 Received : 22 Feb 2024 **Tested** Diagnosed

: 23 Feb 2024

: 29 Feb 2024 - Doug Bogart Test Package : COOL- (Additional Tests: BoilingPoint, COOL, GlycolType)

KELLY GENERATOR & EQUIPMENT INC 1955 DALE LN OWINGS, MD US 20736

Contact: LESLIE SNURR LSNURR@KGE.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (410)257-5225 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (410)257-5227