



# LIEBHERR

## OIL ANALYSIS REPORT

|                 |               |
|-----------------|---------------|
| WEAR            | <b>NORMAL</b> |
| CONTAMINATION   | <b>NORMAL</b> |
| FLUID CONDITION | <b>NORMAL</b> |



Machine Id  
**LIEBHERR LH50 142548-1216**  
Component  
**Diesel Engine**  
Fluid  
**DIESEL ENGINE OIL SAE 5W40 (--- GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |     | Client Info |           | <b>LH0258840</b>   | LH0272482   | LH0263869   |
| Sample Date    |     | Client Info |           | <b>15 Feb 2024</b> | 30 Oct 2023 | 20 Jul 2023 |
| Machine Age    | hrs | Client Info |           | <b>2537</b>        | 1993        | 1493        |
| Oil Age        | hrs | Client Info |           | <b>0</b>           | 0           | 0           |
| Filter Age     | hrs | Client Info |           | <b>0</b>           | 0           | 0           |
| Oil Changed    |     | Client Info |           | <b>Changed</b>     | Changed     | Changed     |
| Filter Changed |     | Client Info |           | <b>Changed</b>     | Changed     | Changed     |
| Sample Status  |     |             |           | <b>NORMAL</b>      | NORMAL      | ABNORMAL    |

### WEAR

All component wear rates are normal.

|              |        |             |      |              |      |       |
|--------------|--------|-------------|------|--------------|------|-------|
| Iron         | ppm    | ASTM D5185m | >66  | <b>3</b>     | 3    | 4     |
| Chromium     | ppm    | ASTM D5185m | >4   | <b>0</b>     | <1   | 0     |
| Nickel       | ppm    | ASTM D5185m | >4   | <b>0</b>     | <1   | 0     |
| Titanium     | ppm    | ASTM D5185m |      | <b>84</b>    | 81   | 69    |
| Silver       | ppm    | ASTM D5185m | >3   | <b>0</b>     | 0    | 0     |
| Aluminum     | ppm    | ASTM D5185m | >8   | <b>1</b>     | 2    | 1     |
| Lead         | ppm    | ASTM D5185m | >10  | <b>0</b>     | 0    | 1     |
| Copper       | ppm    | ASTM D5185m | >74  | <b>7</b>     | 37   | ▲ 175 |
| Tin          | ppm    | ASTM D5185m | >4   | <b>&lt;1</b> | <1   | <1    |
| Vanadium     | ppm    | ASTM D5185m |      | <b>0</b>     | 1    | 1     |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE  |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE  |

### CONTAMINATION

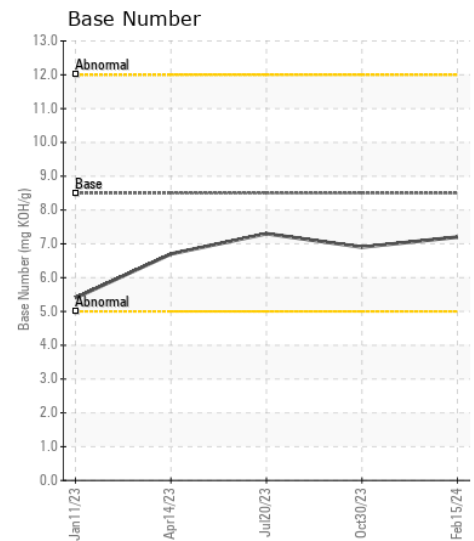
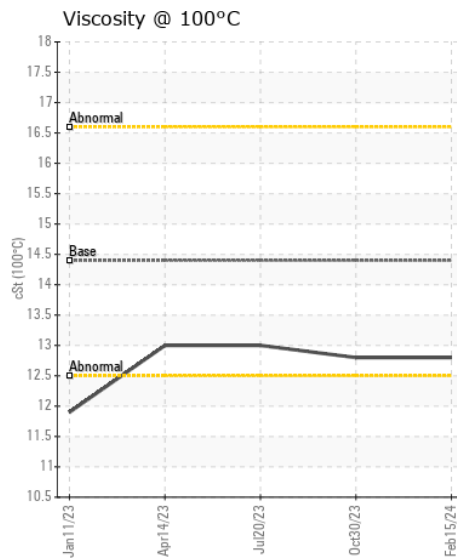
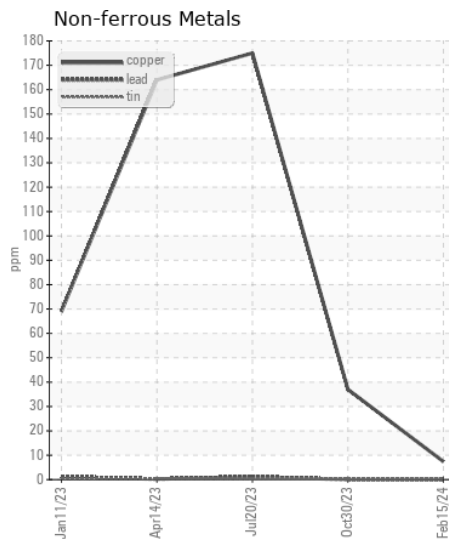
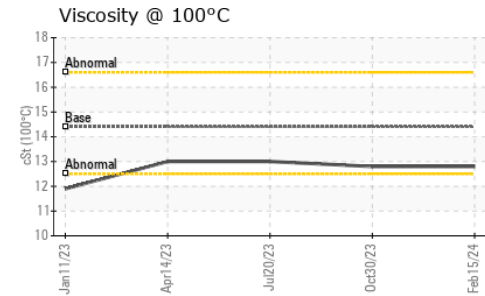
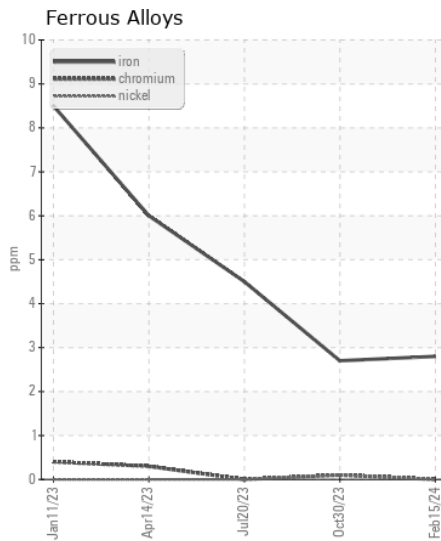
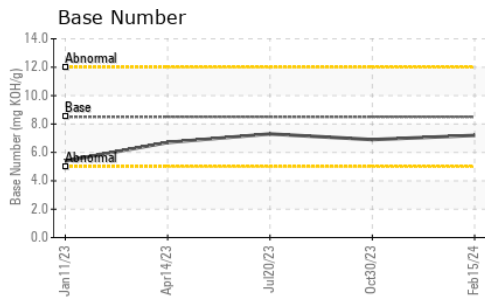
There is no indication of any contamination in the oil.

|                  |          |             |       |                |       |       |
|------------------|----------|-------------|-------|----------------|-------|-------|
| Silicon          | ppm      | ASTM D5185m | >15   | <b>7</b>       | 9     | 7     |
| Potassium        | ppm      | ASTM D5185m | >20   | <b>0</b>       | 2     | 2     |
| Fuel             |          | WC Method   | >5    | <b>&lt;1.0</b> | <1.0  | <1.0  |
| Water            |          | WC Method   | >0.2  | <b>NEG</b>     | NEG   | NEG   |
| Glycol           |          | WC Method   |       | <b>NEG</b>     | NEG   | NEG   |
| Soot %           | %        | *ASTM D7844 | >3    | <b>0.1</b>     | 0.1   | 0.1   |
| Nitration        | Abs/cm   | *ASTM D7624 | >20   | <b>8.6</b>     | 8.6   | 8.6   |
| Sulfation        | Abs/.1mm | *ASTM D7415 | >30   | <b>19.5</b>    | 19.4  | 18.6  |
| Silt             | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Debris           | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Sand/Dirt        | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Appearance       | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Odor             | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Emulsified Water | scalar   | *Visual     | >0.2  | <b>NEG</b>     | NEG   | NEG   |

### FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

|                  |          |             |      |              |      |      |
|------------------|----------|-------------|------|--------------|------|------|
| Sodium           | ppm      | ASTM D5185m | >44  | <b>3</b>     | 1    | 2    |
| Boron            | ppm      | ASTM D5185m | 250  | <b>106</b>   | 87   | 74   |
| Barium           | ppm      | ASTM D5185m | 10   | <b>0</b>     | 0    | 0    |
| Molybdenum       | ppm      | ASTM D5185m | 100  | <b>6</b>     | 7    | 15   |
| Manganese        | ppm      | ASTM D5185m |      | <b>&lt;1</b> | <1   | <1   |
| Magnesium        | ppm      | ASTM D5185m | 450  | <b>635</b>   | 774  | 741  |
| Calcium          | ppm      | ASTM D5185m | 3000 | <b>1272</b>  | 1338 | 1288 |
| Phosphorus       | ppm      | ASTM D5185m | 1150 | <b>908</b>   | 1061 | 941  |
| Zinc             | ppm      | ASTM D5185m | 1350 | <b>993</b>   | 1326 | 1161 |
| Sulfur           | ppm      | ASTM D5185m | 4250 | <b>3157</b>  | 3690 | 3747 |
| Oxidation        | Abs/.1mm | *ASTM D7414 | >25  | <b>14.6</b>  | 14.3 | 14.0 |
| Base Number (BN) | mg KOH/g | ASTM D2896  | 8.5  | <b>7.2</b>   | 6.9  | 7.3  |
| Visc @ 100°C     | cSt      | ASTM D445   | 14.4 | <b>12.8</b>  | 12.8 | 13.0 |



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LH0258840  
**Lab Number** : 06098230  
**Unique Number** : 10896460  
**Test Package** : CONST ( Additional Tests: TBN )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)