



VOLVO

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Area
[74857 LAKE CONWAY]
 Machine Id
TAKEUCHI TB225 122600181
 Component
Hydraulic System
 Fluid
{not provided} (--- GAL)

RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

All component wear rates are normal.

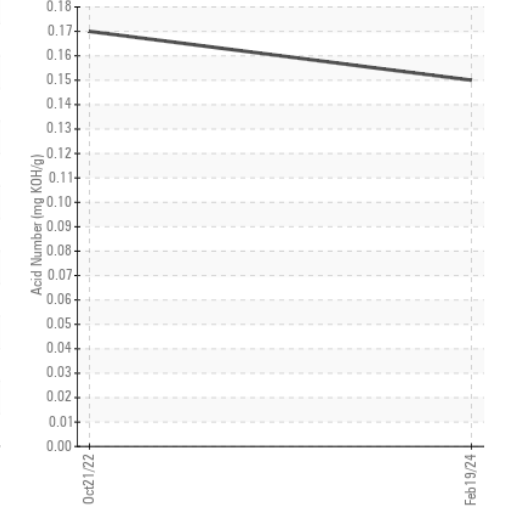
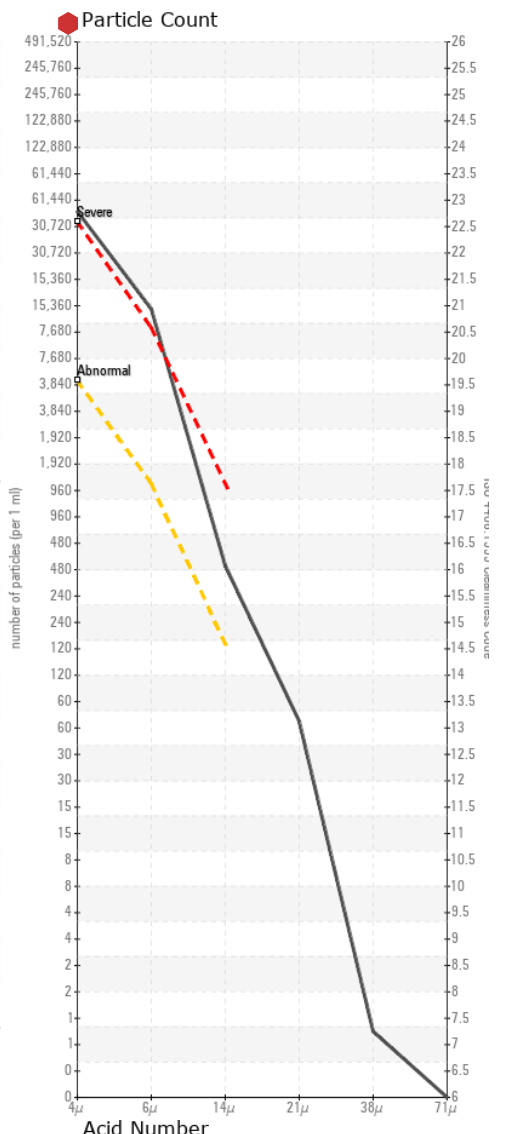
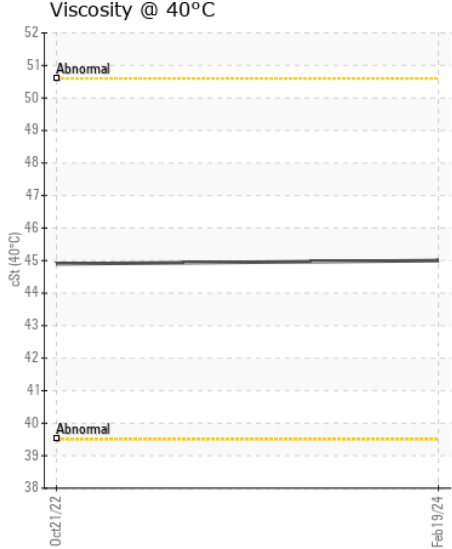
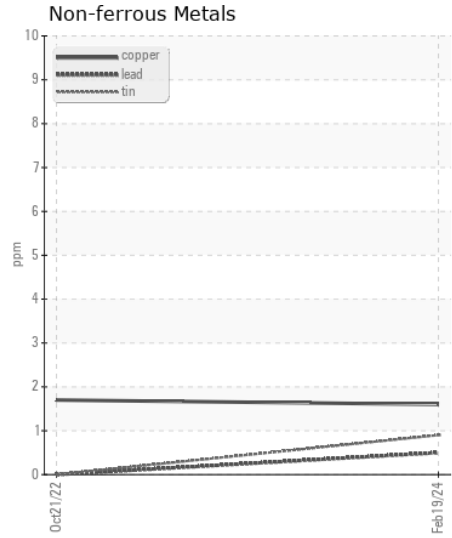
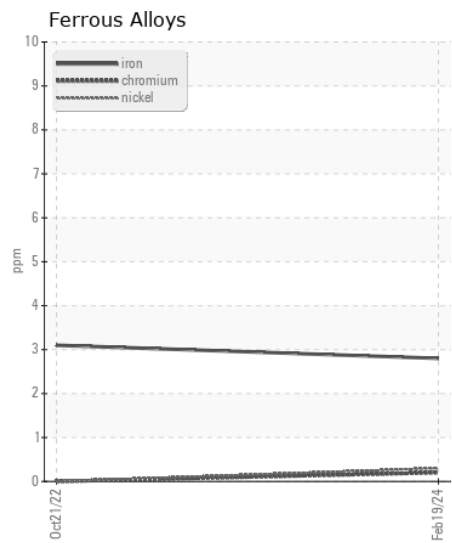
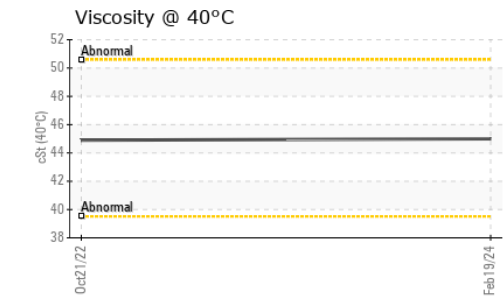
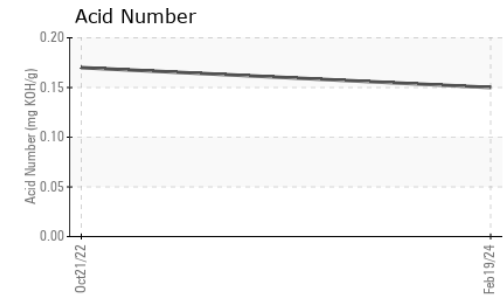
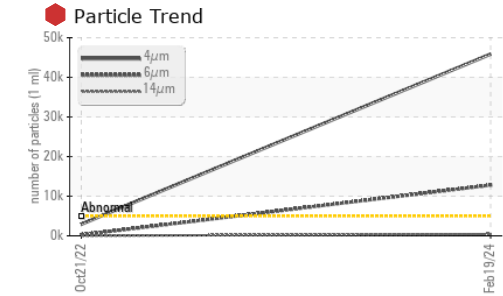
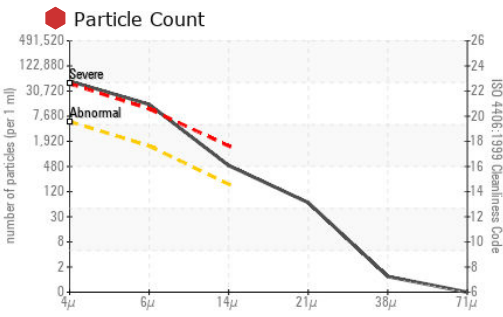
CONTAMINATION

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP445676	VCP385485	---
Sample Date		Client Info		19 Feb 2024	21 Oct 2022	---
Machine Age	hrs	Client Info		811	366	---
Oil Age	hrs	Client Info		0	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Not Changed	Not Changed	---
Filter Changed		Client Info		Changed	Not Changed	---
Sample Status				SEVERE	NORMAL	---
Iron	ppm	ASTM D5185m	>20	3	3	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m	>10	<1	0	---
Titanium	ppm	ASTM D5185m		<1	0	---
Silver	ppm	ASTM D5185m		<1	0	---
Aluminum	ppm	ASTM D5185m	>10	<1	<1	---
Lead	ppm	ASTM D5185m	>10	<1	0	---
Copper	ppm	ASTM D5185m	>75	2	2	---
Tin	ppm	ASTM D5185m	>10	<1	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Silicon	ppm	ASTM D5185m	>20	2	1	---
Potassium	ppm	ASTM D5185m	>20	<1	0	---
Water		WC Method	>0.1	NEG	NEG	---
Particles >4µm		ASTM D7647	>5000	45865	2935	---
Particles >6µm		ASTM D7647	>1300	12799	240	---
Particles >14µm		ASTM D7647	>160	445	12	---
Particles >21µm		ASTM D7647	>40	58	2	---
Particles >38µm		ASTM D7647	>10	1	0	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	23/21/16	19/15/11	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---
Sodium	ppm	ASTM D5185m		0	0	---
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		5	<1	---
Molybdenum	ppm	ASTM D5185m		<1	0	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m		<1	0	---
Calcium	ppm	ASTM D5185m		13	1	---
Phosphorus	ppm	ASTM D5185m		216	279	---
Zinc	ppm	ASTM D5185m		28	50	---
Sulfur	ppm	ASTM D5185m		350	519	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.15	0.17	---
Visc @ 40°C	cSt	ASTM D445		45.0	44.9	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : VCP445676 **Received** : 23 Feb 2024
Lab Number : 06098294 **Tested** : 26 Feb 2024
Unique Number : 10896524 **Diagnosed** : 26 Feb 2024 - Wes Davis
Test Package : MOB 2

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)