

#### Area NOT GIVEN Machine Id INGERSOLL RAND JE0433U94111 - HEM SAW Component Compressor

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### WEAR

All component wear rates are normal.

#### CONTAMINATION

Moderate concentration of visible dirt/debris present in the oil.

# FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		UCH06098508	UCH05987456	
Sample Date		Client Info		16 Feb 2024	16 Oct 2023	
Machine Age	hrs	Client Info		969	72	
Oil Age	hrs	Client Info		8000	8000	
Filter Age	hrs	Client Info		8000	8000	
Oil Changed		Client Info		Changed	Changed	
Filter Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	ATTENTION	
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		1	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	1	1	
Lead	ppm	ASTM D5185m	>25	<1	0	
Copper	ppm	ASTM D5185m	>50	<1	0	
Tin	ppm	ASTM D5185m	>15	2	<1	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>25	2	2	
Potassium	ppm	ASTM D5185m	>20	4	2	
Water	%	ASTM D6304	>0.8	0.207	▲ 0.630	
ppm Water	ppm	ASTM D6304	>8000	2070	▲ 6300	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	MODER	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.8	0.2%	0.2%	
Sodium	ppm	ASTM D5185m		15	8	
Boron	ppm	ASTM D5185m	2	<1	0	
Barium	ppm	ASTM D5185m	525	362	231	
Molybdenum	ppm	ASTM D5185m	10	0	0	
Manganese	ppm	ASTM D5185m		<1	0	
Magnesium	ppm	ASTM D5185m	5	5	3	
Calcium	ppm	ASTM D5185m	10	6	5	
Phosphorus	ppm	ASTM D5185m	250	54	188	
Zinc	ppm	ASTM D5185m	100	8	57	
Sulfur	ppm	ASTM D5185m	400	542	434	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.16	0.34	
Vice @ 1000	~C+		40	40.0	40 7	

Contact/Location: ASHLEY PIGUET - UCGRECLA

40.7

48.8

Visc @ 40°C cSt

ASTM D445 46



