

NORMAL **WEAR** CONTAMINATION **ABNORMAL FLUID CONDITION ATTENTION**



(BD70517) {UNASSIGNED} 814037 MACK LR64R Component Diesel Engine TIER ONE 15W40 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

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Metal levels are typical for a new component breaking in.

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Elemental level of silicon (Si) above normal indicating ingress of seal material.

FLU			

The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0102220	GFL0061436	
Sample Date		Client Info		21 Feb 2024	14 Nov 2023	
Machine Age	hrs	Client Info		914	285	
Oil Age	hrs	Client Info		334	281	
Filter Age	hrs	Client Info		334	281	
Oil Changed		Client Info		Not Changd	Not Changd	
Filter Changed		Client Info		Not Changd	Not Changd	
Sample Status				ABNORMAL	ABNORMAL	
Iron	ppm	ASTM D5185m	>120	19	27	
Chromium	ppm	ASTM D5185m	>20	<1	<1	
Nickel	ppm	ASTM D5185m	>5	6	9	
Titanium	ppm	ASTM D5185m	>2	<1	<1	
Silver	ppm	ASTM D5185m	>2	<1	<1	
Aluminum	ppm	ASTM D5185m	>20	4	5	
Lead	ppm	ASTM D5185m	>40	<1	0	
Copper	ppm	ASTM D5185m	>330	70	31	
Tin	ppm	ASTM D5185m	>15	1	1	
Vanadium	ppm	ASTM D5185m		<1	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
 Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
 Silicon	ppm	ASTM D5185m	>25	4 2	1 01	
Potassium	ppm	ASTM D5185m	>20	5	6	
Fuel	%	ASTM D318511	>3.0	- <1.0	0.4	
Water	/0	WC Method	>0.2	NEG	NEG	
Glycol		WC Method	20.2	NEG	NEG	
Soot %	%	*ASTM D7844	>4	0.3	0.2	
Nitration	Abs/cm	*ASTM D7624	>20	7.3	7.4	
Sulfation	Abs/.1mm	*ASTM D7624	>30	22.5	25.6	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Sodium	ppm	ASTM D5185m		3	<1	
Boron	ppm	ASTM D5185m		150	344	
Barium	ppm	ASTM D5185m		0	1	
Molybdenum	ppm	ASTM D5185m		81	117	
Manganese	ppm	ASTM D5185m		2	3	
Magnesium	ppm	ASTM D5185m		811	636	
Calcium	ppm	ASTM D5185m		1273	1364	
Phosphorus	ppm	ASTM D5185m		798	651	
Zinc	ppm	ASTM D5185m		994	810	
Sulfur	ppm	ASTM D5185m		2686	2528	
Oxidation	Abs/.1mm	*ASTM D7414	>25	18.0	20.8	
Base Number (BN)	mg KOH/g	ASTM D2896		8.7	9.0	
Visc @ 100°C	cSt	ASTM D445		11.4	9 .7	



