

## NORMAL **WEAR** CONTAMINATION **ABNORMAL FLUID CONDITION ATTENTION**



(BD70517) {UNASSIGNED} 814037 MACK LR64R Component Diesel Engine TIER ONE 15W40 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

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Metal levels are typical for a new component breaking in.

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Elemental level of silicon (Si) above normal indicating ingress of seal material.

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The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

| Test             | UOM      | Method       | Limit/Abn | Current     | History1    | History2 |
|------------------|----------|--------------|-----------|-------------|-------------|----------|
| Sample Number    |          | Client Info  |           | GFL0102220  | GFL0061436  |          |
| Sample Date      |          | Client Info  |           | 21 Feb 2024 | 14 Nov 2023 |          |
| Machine Age      | hrs      | Client Info  |           | 914         | 285         |          |
| Oil Age          | hrs      | Client Info  |           | 334         | 281         |          |
| Filter Age       | hrs      | Client Info  |           | 334         | 281         |          |
| Oil Changed      |          | Client Info  |           | Not Changd  | Not Changd  |          |
| Filter Changed   |          | Client Info  |           | Not Changd  | Not Changd  |          |
| Sample Status    |          |              |           | ABNORMAL    | ABNORMAL    |          |
| <br>             |          |              |           |             |             |          |
| Iron             | ppm      | ASTM D5185m  | >120      | 19          | 27          |          |
| Chromium         | ppm      | ASTM D5185m  | >20       | <1          | <1          |          |
| Nickel           | ppm      | ASTM D5185m  | >5        | 6           | 9           |          |
| Titanium         | ppm      | ASTM D5185m  | >2        | <1          | <1          |          |
| Silver           | ppm      | ASTM D5185m  | >2        | <1          | <1          |          |
| Aluminum         | ppm      | ASTM D5185m  | >20       | 4           | 5           |          |
| Lead             | ppm      | ASTM D5185m  | >40       | <1          | 0           |          |
| Copper           | ppm      | ASTM D5185m  | >330      | 70          | 31          |          |
| Tin              | ppm      | ASTM D5185m  | >15       | 1           | 1           |          |
| Vanadium         | ppm      | ASTM D5185m  |           | <1          | 0           |          |
| White Metal      | scalar   | *Visual      | NONE      | NONE        | NONE        |          |
| <br>Yellow Metal | scalar   | *Visual      | NONE      | NONE        | NONE        |          |
| <br>Silicon      | ppm      | ASTM D5185m  | >25       | <b>4</b> 2  | <b>1</b> 01 |          |
| Potassium        | ppm      | ASTM D5185m  | >20       | 5           | 6           |          |
| Fuel             | %        | ASTM D318511 | >3.0      | -<br><1.0   | 0.4         |          |
| Water            | /0       | WC Method    | >0.2      | NEG         | NEG         |          |
| Glycol           |          | WC Method    | 20.2      | NEG         | NEG         |          |
| Soot %           | %        | *ASTM D7844  | >4        | 0.3         | 0.2         |          |
| Nitration        | Abs/cm   | *ASTM D7624  | >20       | 7.3         | 7.4         |          |
| Sulfation        | Abs/.1mm | *ASTM D7624  | >30       | 22.5        | 25.6        |          |
| Silt             | scalar   | *Visual      | NONE      | NONE        | NONE        |          |
| Debris           | scalar   | *Visual      | NONE      | NONE        | NONE        |          |
| Sand/Dirt        | scalar   | *Visual      | NONE      | NONE        | NONE        |          |
| Appearance       | scalar   | *Visual      | NORML     | NORML       | NORML       |          |
| Odor             | scalar   | *Visual      | NORML     | NORML       | NORML       |          |
| Emulsified Water | scalar   | *Visual      | >0.2      | NEG         | NEG         |          |
|                  |          |              |           |             |             |          |
| Sodium           | ppm      | ASTM D5185m  |           | 3           | <1          |          |
| Boron            | ppm      | ASTM D5185m  |           | 150         | 344         |          |
| Barium           | ppm      | ASTM D5185m  |           | 0           | 1           |          |
| Molybdenum       | ppm      | ASTM D5185m  |           | 81          | 117         |          |
| Manganese        | ppm      | ASTM D5185m  |           | 2           | 3           |          |
| Magnesium        | ppm      | ASTM D5185m  |           | 811         | 636         |          |
| Calcium          | ppm      | ASTM D5185m  |           | 1273        | 1364        |          |
| Phosphorus       | ppm      | ASTM D5185m  |           | 798         | 651         |          |
| Zinc             | ppm      | ASTM D5185m  |           | 994         | 810         |          |
| Sulfur           | ppm      | ASTM D5185m  |           | 2686        | 2528        |          |
| Oxidation        | Abs/.1mm | *ASTM D7414  | >25       | 18.0        | 20.8        |          |
| Base Number (BN) | mg KOH/g | ASTM D2896   |           | 8.7         | 9.0         |          |
| Visc @ 100°C     | cSt      | ASTM D445    |           | <b>11.4</b> | <b>9</b> .7 |          |



