



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id  
**FORD 203**  
Component  
**Hydraulic System**  
Fluid  
**AW HYDRAULIC OIL ISO 32 (20 GAL)**

## RECOMMENDATION

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0833690</b>	WC0558777	WCM2293015
Sample Date		Client Info		<b>25 Jan 2024</b>	12 Aug 2021	09 Jul 2018
Machine Age	yrs	Client Info		<b>12</b>	19	6
Oil Age	yrs	Client Info		<b>0</b>	0	6
Filter Age	yrs	Client Info		<b>1</b>	1	1
Oil Changed		Client Info		<b>Not Changed</b>	Not Changed	Not Changed
Filter Changed		Client Info		<b>Changed</b>	N/A	Changed
Sample Status				<b>ABNORMAL</b>	ABNORMAL	NORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<b>13</b>	12	7
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	1	<1
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	2	<1
Copper	ppm	ASTM D5185m	>75	<b>1</b>	<1	<1
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

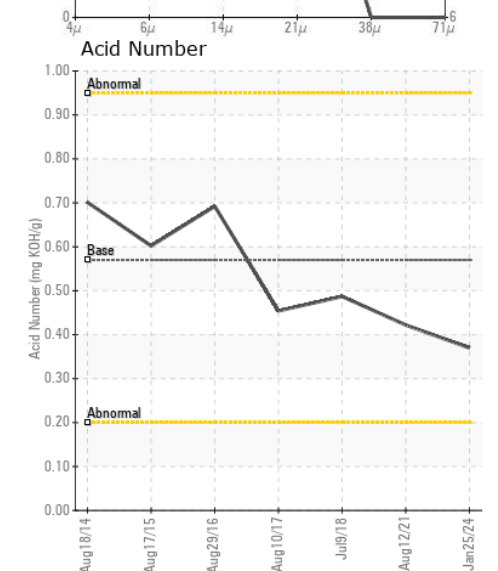
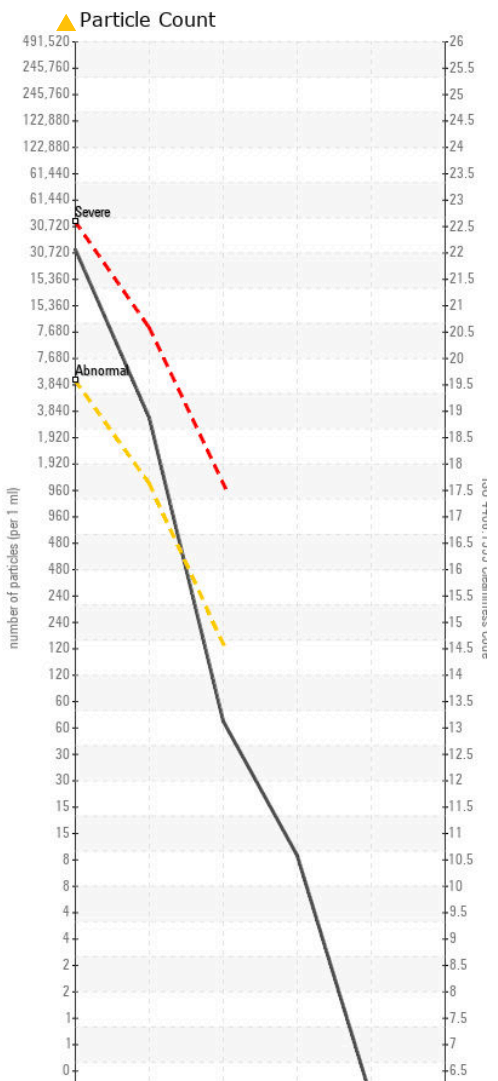
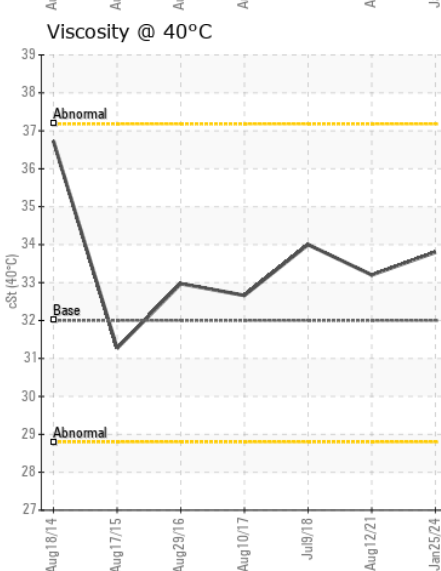
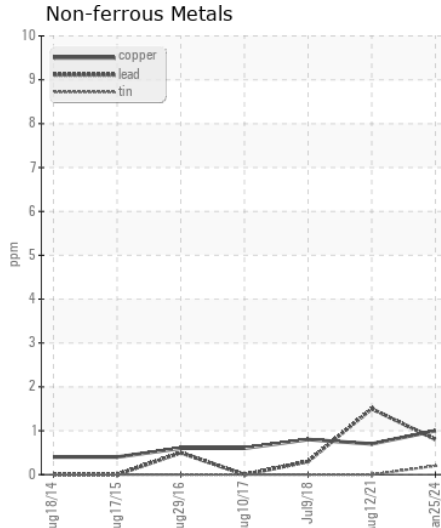
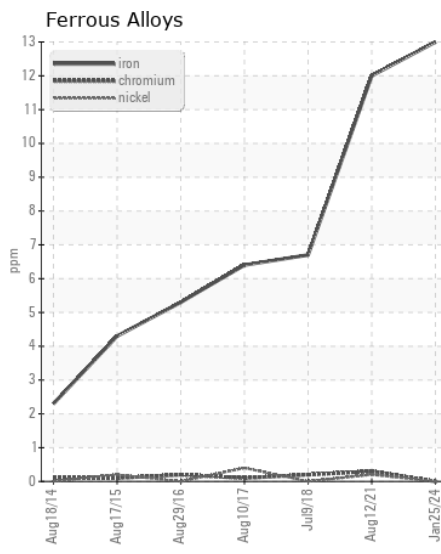
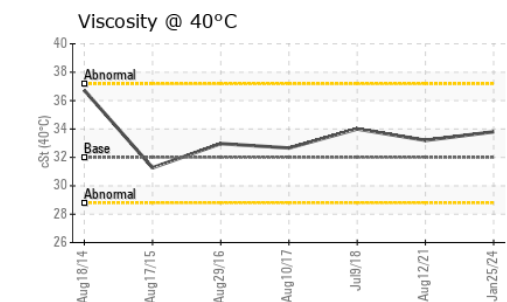
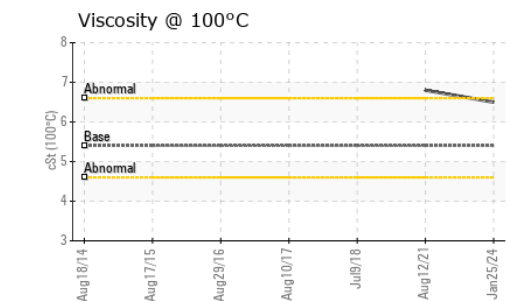
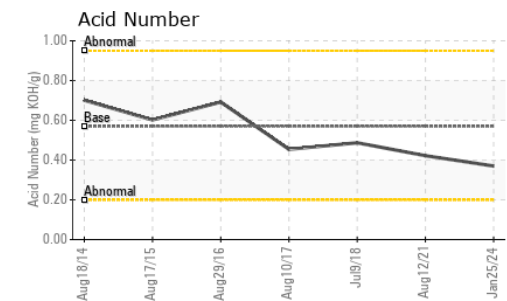
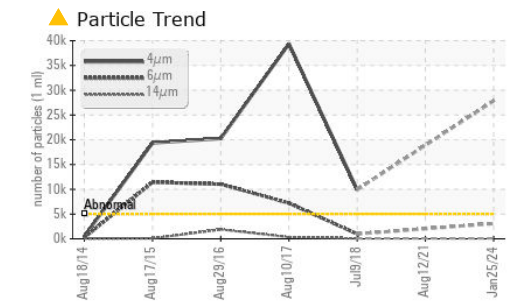
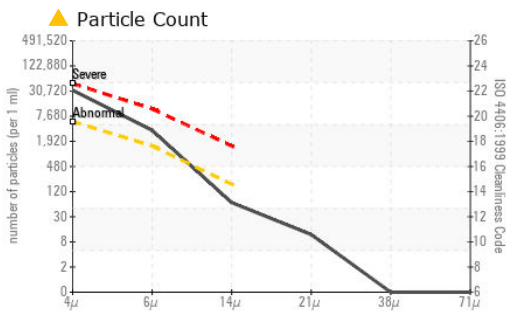
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	<b>3</b>	5	5
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	<1
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>5000	<b>▲ 27862</b>	---	9930
Particles >6µm		ASTM D7647	>1300	<b>▲ 3074</b>	---	981
Particles >14µm		ASTM D7647	>160	<b>58</b>	---	64
Particles >21µm		ASTM D7647	>40	<b>10</b>	---	16
Particles >38µm		ASTM D7647	>10	<b>0</b>	---	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 22/19/13</b>	---	20/17/13
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	<b>▲ MODER</b>	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		<b>2</b>	2	1
Boron	ppm	ASTM D5185m	5	<b>0</b>	<1	<1
Barium	ppm	ASTM D5185m	5	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	25	<b>2</b>	2	2
Calcium	ppm	ASTM D5185m	200	<b>79</b>	94	88
Phosphorus	ppm	ASTM D5185m	300	<b>353</b>	368	349
Zinc	ppm	ASTM D5185m	370	<b>377</b>	392	353
Sulfur	ppm	ASTM D5185m	2500	<b>1797</b>	1658	2680
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.37</b>	0.422	0.487
Visc @ 40°C	cSt	ASTM D445	32	<b>33.8</b>	33.2	34.00
Visc @ 100°C	cSt	ASTM D445	5.4	<b>6.5</b>	6.8	---
Viscosity Index (VI)	Scale	ASTM D2270	102	<b>149</b>	169	---



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0833690 **Received** : 23 Feb 2024  
**Lab Number** : 06099127 **Tested** : 26 Feb 2024  
**Unique Number** : 10897357 **Diagnosed** : 26 Feb 2024 - Wes Davis  
**Test Package** : MOB 2 ( Additional Tests: KV100, VI )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)