

## Machine Id INGERSOLL RAND JX0425U99216 - HEM SAW Component Compressor

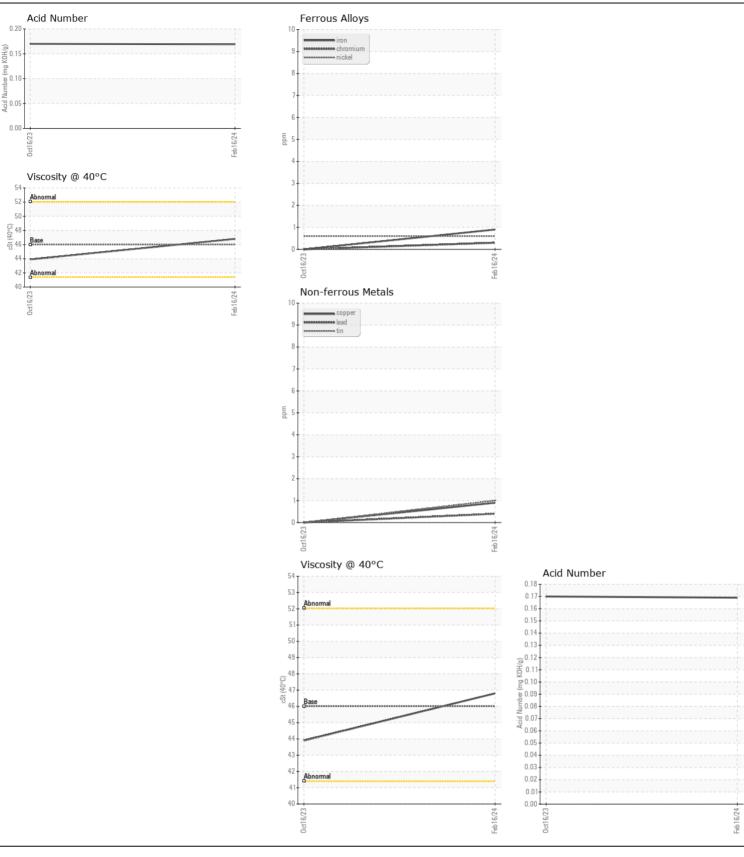
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		UCH06099263	UCH05987458	
	Sample Date		Client Info		16 Feb 2024	16 Oct 2023	
	Machine Age	hrs	Client Info		16882	16863	
	Oil Age	hrs	Client Info		8000	8000	
	Filter Age	hrs	Client Info		8000	8000	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>50	<1	0	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	<1	0	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		<1	<1	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		<1	0	
	Aluminum	ppm	ASTM D5185m	>25	<1	0	
	Lead	ppm	ASTM D5185m	>25	<1	0	
	Copper	ppm	ASTM D5185m	>50	<1	0	
	Tin	ppm	ASTM D5185m	>15	1	0	
	Vanadium	ppm	ASTM D5185m		<1	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	3	8	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	2	<1	
	Water		WC Method	>0.8	NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	LIGHT	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.8	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		19	2	
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m	2	0	0	
suitable for further service.	Barium	ppm	ASTM D5185m	525	453	30	
	Molybdenum	ppm	ASTM D5185m	10	<1	0	
	Manganese	ppm	ASTM D5185m		<1	0	
	Magnesium	ppm	ASTM D5185m	5	2	2	
	Calcium	ppm	ASTM D5185m		4	2	
	Phosphorus	ppm	ASTM D5185m		62	108	
	Zinc	ppm	ASTM D5185m		16	<1	
	Sulfur	ppm	ASTM D5185m	400	659	225	
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.169	0.17	

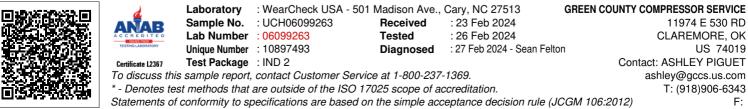
Contact/Location: ASHLEY PIGUET - UCGRECLA

43.9

46.8

Visc @ 40°C cSt ASTM D445 46





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