

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION ATTENTION

Machine Id TEREX AC80-2 7955 - 4 (S/N 48268)

Component Left Axle Fluid

GEAR OIL SAE 85W140 (--- GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

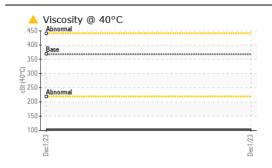
There is no indication of any contamination in the oil.

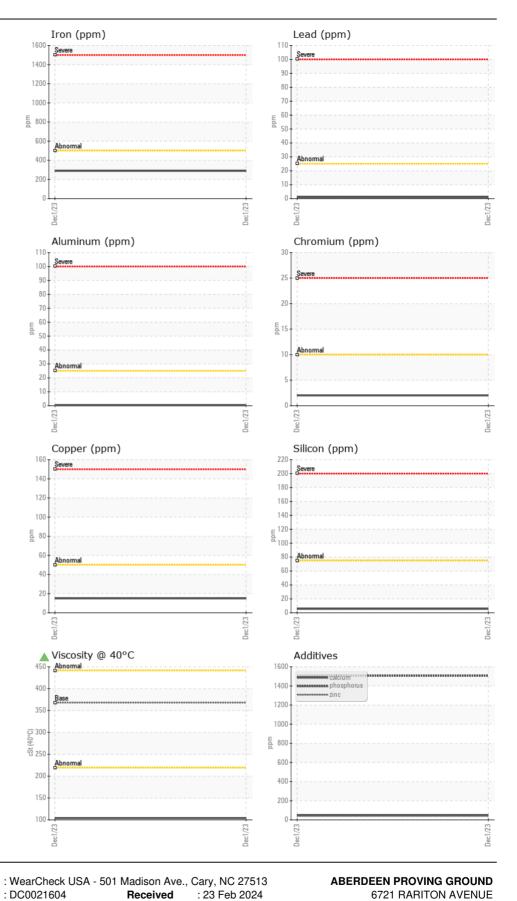
FLUID CONDITION

The oil viscosity is lower than normal. Confirm oil type.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		DC0021604		
Sample Date		Client Info		01 Dec 2023		
Machine Age	hrs	Client Info		1287		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				ATTENTION		
			500			
Iron	ppm	ASTM D5185m	>500	289		
Chromium	ppm	ASTM D5185m	>10	2		
Nickel	ppm	ASTM D5185m	>10	1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>25	<1		
Lead	ppm	ASTM D5185m	>25	1		
Copper	ppm	ASTM D5185m	>50	15		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>75	6		
Potassium	ppm	ASTM D5185m	>20	12		
Water		WC Method	>0.2	NEG		
Silt	scalar	*Visual	NONE	LIGHT		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Cadium				4		
Sodium	ppm	ASTM D5185m	400	<1		
Boron	ppm	ASTM D5185m	400	178		
Barium	ppm	ASTM D5185m	200	88		
Molybdenum	ppm	ASTM D5185m	12	1		
Manganese	ppm	ASTM D5185m	10	4		
Magnesium	ppm	ASTM D5185m	12	2		
Calcium	ppm	ASTM D5185m	150	46		
Phosphorus	ppm	ASTM D5185m	1650	1506		
Zinc	ppm	ASTM D5185m	125	40		
Sulfur	ppm	ASTM D5185m	22500	26225		
Visc @ 40°C	cSt			1 04		

Contact/Location: TONY DAVIS - CRAABEMD







Lab Number : 06099469 Unique Number : 10897699 : 27 Feb 2024 - Don Baldridge US 21005 Diagnosed Test Package : MOB 1 Contact: TONY DAVIS Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. tdavis@vacraneworks.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (410)688-1725 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Tested

: 26 Feb 2024

Laboratory

Sample No.

Contact/Location: TONY DAVIS - CRAABEMD

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ABERDEEN, MD