

## WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION ATTENTION

## Machine Id TEREX AC80-2 7955 - 1 (S/N 48268)

Component Left Axle

GEAR OIL SAE 85W140 (--- GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

## CONTAMINATION

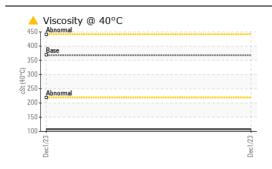
There is no indication of any contamination in the oil.

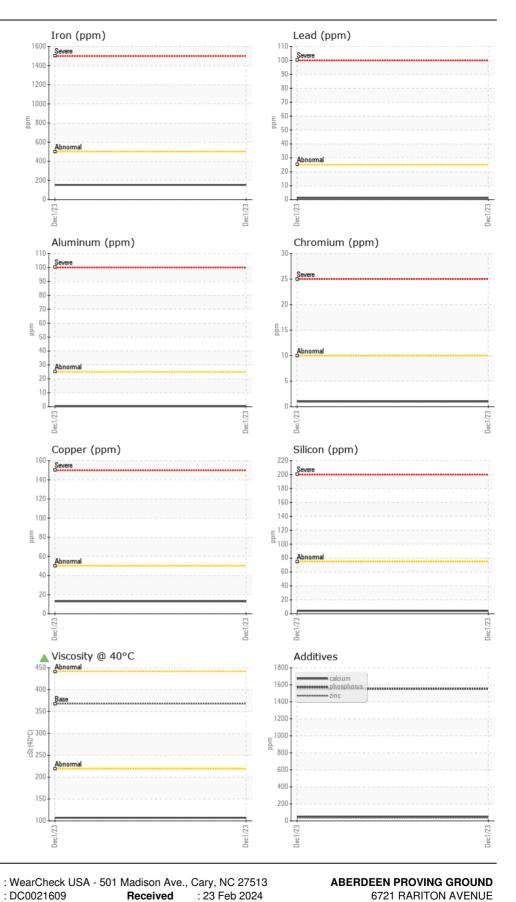
## FLUID CONDITION

The oil viscosity is lower than normal. Confirm oil type.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		DC0021609		
Sample Date		Client Info		01 Dec 2023		
Machine Age	hrs	Client Info		1287		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				ATTENTION		
			500	450		
Iron	ppm	ASTM D5185m	>500	153		
Chromium	ppm	ASTM D5185m	>10	1		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>25	<1		
Lead	ppm	ASTM D5185m	>25	1		
Copper	ppm	ASTM D5185m	>50	13		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>75	4		
Potassium	ppm	ASTM D5185m	>20	9		
Water		WC Method	>0.2	NEG		
Silt	scalar	*Visual	NONE	MODER		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Codium				•		
Sodium	ppm	ASTM D5185m	400	0		
Boron	ppm	ASTM D5185m	400	180		
Barium	ppm	ASTM D5185m	200	65		
Molybdenum	ppm	ASTM D5185m	12	<1		
Manganese	ppm	ASTM D5185m	10	2		
Magnesium	ppm	ASTM D5185m	12	2		
Calcium	ppm	ASTM D5185m	150	48		
Phosphorus	ppm	ASTM D5185m	1650	1553		
Zinc	ppm	ASTM D5185m	125	36		
Sulfur	ppm	ASTM D5185m	22500	27821		
Visc @ 40°C	cSt	ASTM D445	368	▲ 107		

Contact/Location: TONY DAVIS - CRAABEMD







Unique Number : 10897700 : 27 Feb 2024 - Don Baldridge Diagnosed Test Package : MOB 1 Contact: TONY DAVIS Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. tdavis@vacraneworks.com \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (410)688-1725 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Tested

: 26 Feb 2024

Laboratory

Sample No.

Lab Number : 06099470

Contact/Location: TONY DAVIS - CRAABEMD

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ABERDEEN, MD

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