

Current

History1

History2

Limit/Abn

## Machine Id **INTERNATIONAL 46133** Component Diesel Engine SHELL 15W40 (20 QTS)

## RECOMMENDATION

We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		WC0842083	WC0742219	WC0742326
	Sample Date		Client Info		17 Jan 2024	11 Jul 2023	16 May 2023
	Machine Age	mls	Client Info		295942	288651	280082
	Oil Age	mls	Client Info		0	0	0
	Filter Age	mls	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				SEVERE	SEVERE	SEVERE
				400		47	0.0
WEAR	Iron	ppm	ASTM D5185m		81	47	96
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		5	2	3
	Nickel	ppm	ASTM D5185m		<1	0	0
	Titanium	ppm	ASTM D5185m		<1	<1	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m		10	9	15
	Lead	ppm	ASTM D5185m		1 12	0	0
	Copper	ppm	ASTM D5185m ASTM D5185m			4	6
	Tin	ppm	ASTM D5185m	>4	<1 <1	0	<1 0
	Vanadium	ppm		NONE		NONE	NONE
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	12	7	10
Sodium and/or potassium levels are high. There is a high concentration of glycol present in the oil.	Potassium	ppm	ASTM D5185m	>20	🔺 1277	🔺 637	1587
	Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol	%	*ASTM D2982		0.20	0.10	0.20
	Soot %	%	*ASTM D7844	>6	0.3	0.3	0.4
	Nitration	Abs/cm	*ASTM D7624	>20	13.5	10.2	14.5
	Sulfation	Abs/.1mm	*ASTM D7415	>30	22.1	19.7	23.7
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>150	<b>1240</b>	▲ 609	<b>1229</b>
	Boron	ppm	ASTM D5185m		8	0	2
The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		146	110	173
	Manganese	ppm	ASTM D5185m		1	<1	<1
	Magnesium	ppm	ASTM D5185m		911	958	1033
	Calcium	ppm	ASTM D5185m		987	1077	1180
	Phosphorus	ppm	ASTM D5185m		1040	1033	1091
	Zinc	ppm	ASTM D5185m		1227	1247	1399
	Sulfur	ppm	ASTM D5185m		3261	3708	4278
	Oxidation	Abs/.1mm	*ASTM D7414	>25	18.3	14.8	17.6

Base Number (BN) mg KOH/g ASTM D2896

ASTM D445

Visc @ 100°C cSt

Test

UOM

Method

11.3

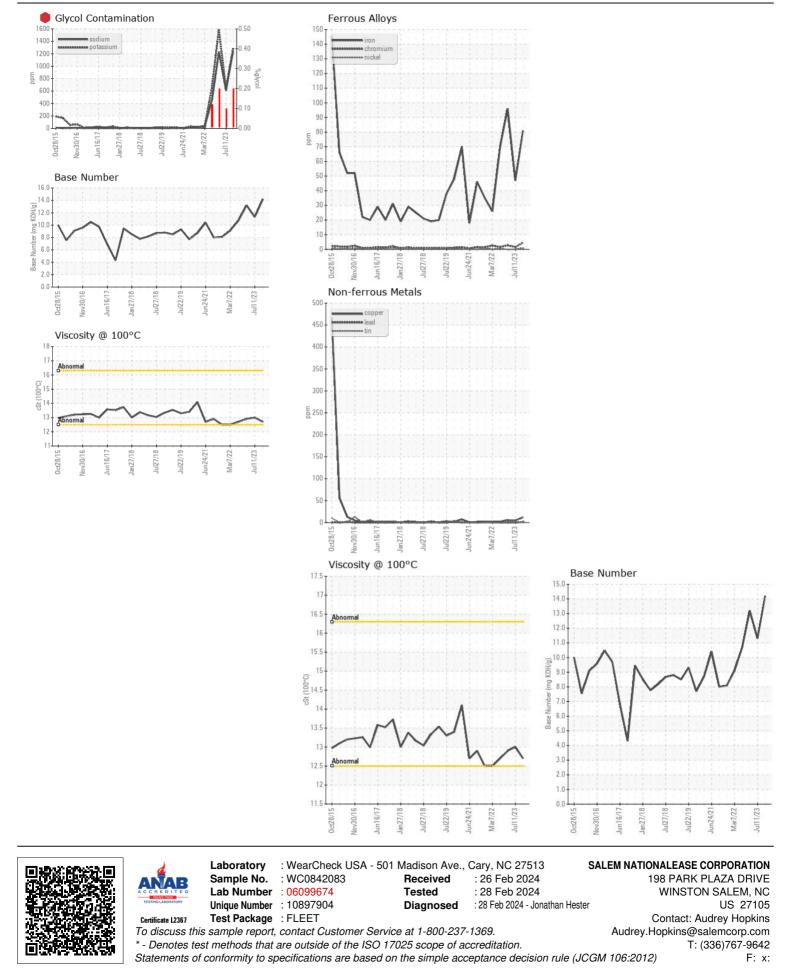
13.0

14.2

12.7

13.2

12.9



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Contact/Location: Audrey Hopkins - SALWIN