

WEAR NORMAL CONTAMINATION **ABNORMAL** NORMAL **FLUID CONDITION**

Area [SWA491137] VOLVO DD120C 288075 Component Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

	- .			1.1. 11/61		1.12 A	
RECOMMENDATION The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Test	UOM	Method	Limit/Abn	Current	History1 VCP368744	History2
	Sample Number		Client Info		VCP431231		
	Sample Date Machine Age	hrs	Client Info Client Info		22 Feb 2024 3420	30 Nov 2022 3248	
	Oil Age	hrs	Client Info		3420	0	
	Filter Age	hrs	Client Info		0 0	0	
	Oil Changed	1115	Client Info		Not Changd	Not Changd	
	Filter Changed		Client Info		Changed	Not Changd	
	Sample Status				ABNORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>50	3	5	
	Chromium	ppm	ASTM D5185m	>20	0	0	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	0	0	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m		0	<1	
	Lead	ppm	ASTM D5185m		<1	<1	
	Copper	ppm	ASTM D5185m		5	5	
	Tin	ppm	ASTM D5185m	>20	0	0	
	Vanadium	ppm	ASTM D5185m	NONE	0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	<1	1	
	Potassium	ppm	ASTM D5185m	>20	0	0	
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Water		WC Method	>0.2	NEG	NEG	
	Particles >4µm		ASTM D7647	>5000	10175	2432	
	Particles >6µm		ASTM D7647	>1300	2486	506	
	Particles >14µm		ASTM D7647	>160	147	66	
	Particles >21µm		ASTM D7647	>40	36	23	
	Particles >38µm		ASTM D7647	>10	2	2	
	Particles >71µm		ASTM D7647	>3	0	0	
	Oil Cleanliness		ISO 4406 (c)		<u> </u>	18/16/13	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	VLITE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor Emulsified Water	scalar	*Visual	NORML >0.2	NORML	NORML NEG	
	Emuisined water	scalar	*Visual	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2	<1	
	Boron	ppm	ASTM D5185m	14	0	0	
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m	0.0	0	<1	
	Manganese	ppm	ASTM D5185m	0.0	0	0	
	Magnesium	ppm	ASTM D5185m	2.6	0	2	
	Calcium	ppm	ASTM D5185m	49	55	89	
	Phosphorus	ppm	ASTM D5185m	354	337	403	
	Zinc	ppm	ASTM D5185m		296	360	
	Sulfur	ppm	ASTM D5185m	3719	1637	2078	
	A stal NI, unshaar (ANI)		ACTN DOOAL		0.00	0.05	

Acid Number (AN) mg KOH/g ASTM D8045

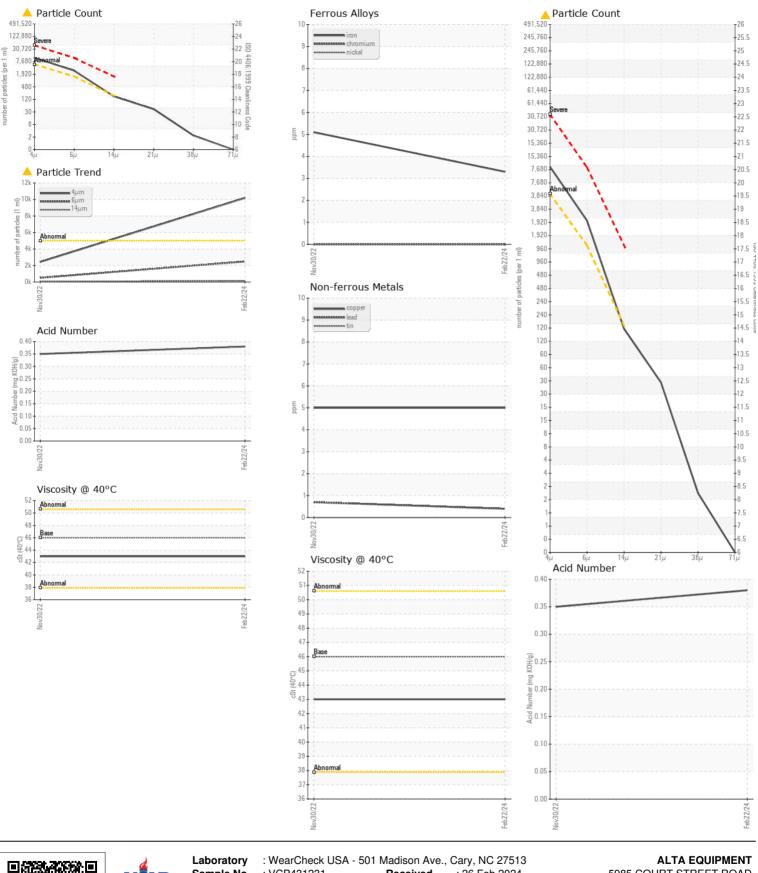
Visc @ 40°C cSt ASTM D445 46

0.35

43.0 ----

0.38

43.0



Sample No. : VCP431231 5985 COURT STREET ROAD Received : 26 Feb 2024 Lab Number : 06100083 SYRACUSE, NY Tested : 27 Feb 2024 : 27 Feb 2024 - Wes Davis US 13206 Unique Number : 10898313 Diagnosed Test Package : MOB 2 Contact: JIM STRIGLE Certificate L2367 JIM.STRIGLE@ALTG.COM To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (315)437-2611 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (315)434-9471

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