OIL ANALYSIS REPORT

WEAR CONTAMINATION FLUID CONDITION

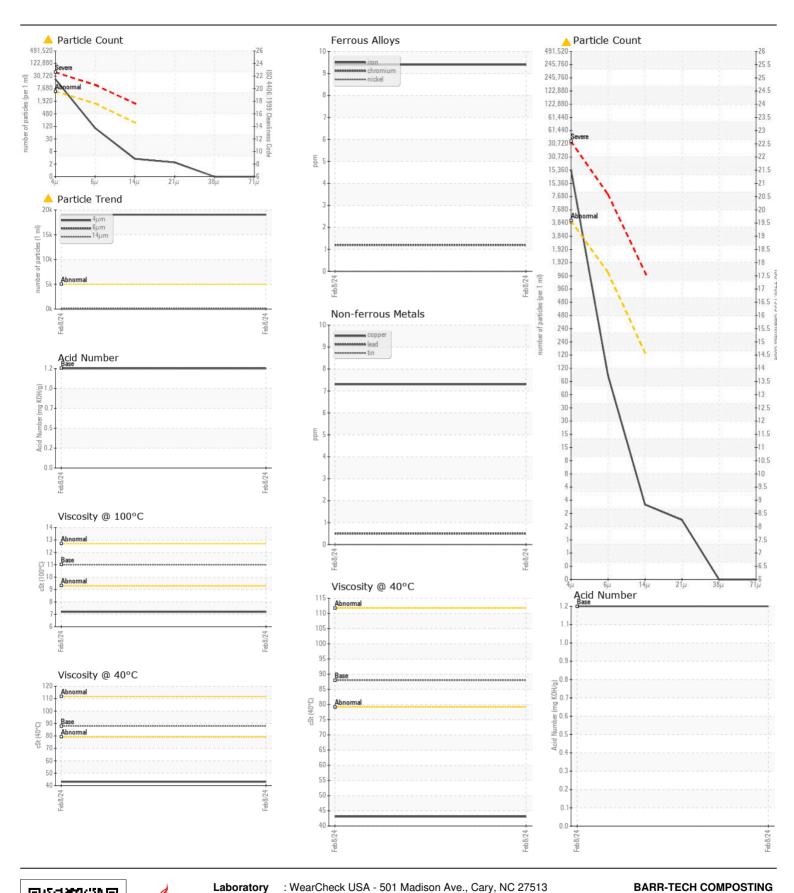
NORMAL **ABNORMAL NORMAL**

CATERPILLAR 972M L09 A8P00259

Hydraulic System

CHEVRON DELO TORQFORCE SAE 30 (12 GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|---|-----------------------------|------------|------------------------|-----------|------------------|----------|----------|
| No corrective action is recommended at this time. Resample at the next service interval to monitor. | Sample Number | | Client Info | | TR06100116 | | |
| | Sample Date | | Client Info | | 08 Feb 2024 | | |
| | Machine Age | hrs | Client Info | | 8574 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| | Filter Age | hrs | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | Changed | | |
| | Filter Changed | | Client Info | | Changed | | |
| | Sample Status | | | | ABNORMAL | | |
| WEAR | Iron | ppm | ASTM D5185m | >20 | 9 | | |
| VEAIL | Chromium | ppm | ASTM D5185m | | 1 | | |
| All component wear rates are normal. | Nickel | ppm | ASTM D5185m | | 0 | | |
| | Titanium | ppm | ASTM D5185m | | <1 | | |
| | Silver | ppm | ASTM D5185m | | 0 | | |
| | Aluminum | ppm | ASTM D5185m | >10 | 5 | | |
| | Lead | ppm | ASTM D5185m | | <1 | | |
| | Copper | ppm | ASTM D5185m | | 7 | | |
| | Tin | ppm | ASTM D5185m | >10 | 0 | | |
| | Vanadium | ppm | ASTM D5185m | | 0 | | |
| | White Metal | scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | | | | | | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >20 | 13 | | |
| | Potassium | ppm | ASTM D5185m | >20 | 6 | | |
| There is a high amount of silt (particulates < 6 microns in size) present in the oil. | Water | | WC Method | >0.1 | NEG | | |
| | Particles >4µm | | ASTM D7647 | >5000 | <u> </u> | | |
| | Particles >6µm | | ASTM D7647 | >1300 | 88 | | |
| | Particles >14µm | | ASTM D7647 | >160 | 3 | | |
| | Particles >21µm | | ASTM D7647 | >40 | 2 | | |
| | Particles >38µm | | ASTM D7647 | >10 | 0 | | |
| | Particles >71µm | | ASTM D7647 | >3 | 0 | | |
| | Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | <u>^</u> 21/14/9 | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | scalar | *Visual | NORML | NORML | | |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | | |
| ELUID CONDITION | Sodium | nnm | ASTM D5185m | | 7 | | |
| FLUID CONDITION | | ppm | ASTM D5185m | 1 | 7 9 | | |
| The AN level is acceptable for this fluid. The condition of the oil is | Boron Barium | | ASTM D5165III | + | 0 | | |
| suitable for further service. | Molybdenum | ppm | ASTM D5185m | | 5 | | |
| | Manganese | ppm | ASTM D5185m | | <1 | | |
| | Magnesium | ppm | ASTM D5185m | 13 | 29 | | |
| | Calcium | | ASTM D5185m | 4000 | 1893 | | |
| | Phosphorus | ppm | ASTM D5185m | | 831 | | |
| | Zinc | ppm | | 1310 | 913 | | |
| | Sulfur | ppm | ASTM D5165III | | 2861 | | |
| | Acid Number (AN) | mg KOH/g | ASTM D3163111 | | 1.20 | | |
| | . , | | | | 43.1 | | |
| | Vice @ 40°C | 051 | | | | | |
| | Visc @ 40°C Visc @ 100°C | cSt cSt | ASTM D445 ASTM D445 | | 7.2 | | |





Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : TR06100116 Lab Number : 06100116

Unique Number: 10898346

Received : 26 Feb 2024 **Tested** : 27 Feb 2024

Diagnosed Test Package : MOB 2 (Additional Tests: KV100, VI)

: 27 Feb 2024 - Doug Bogart

US 99032 Contact: RON GROGAN

9117 KALLENBERGER RD N

To discuss this sample report, contact Customer Service at 1-800-827-0711.

T: (509)590-0437

SPRAGUE, WA

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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