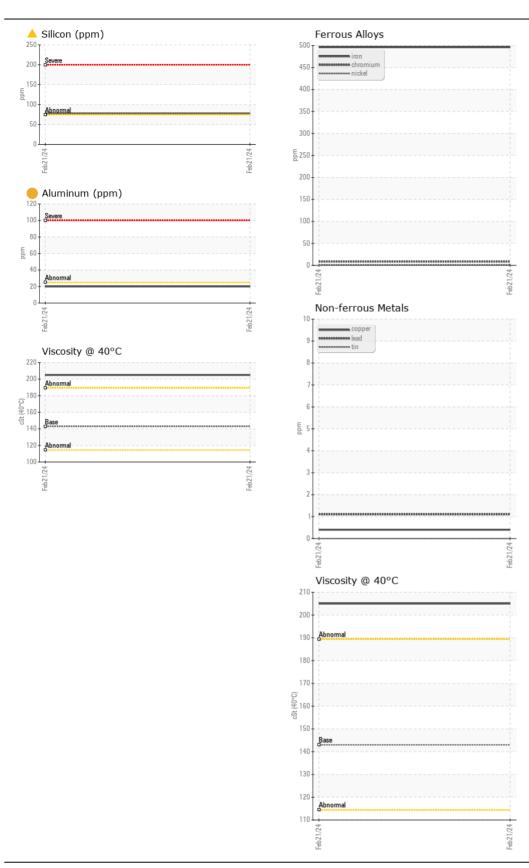
WEAR CONTAMINATION FLUID CONDITION

ATTENTION
ABNORMAL
NORMAL

Machine Id **31264** 

Component Right Final Drive

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		WC0905385		
	Sample Date		Client Info		21 Feb 2024		
	Machine Age	hrs	Client Info		689		
	Oil Age	hrs	Client Info		500		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>500	496		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	9		
	Nickel	ppm	ASTM D5185m	>10	<1		
	Titanium	ppm	ASTM D5185m		2		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	<u> </u>		
	Lead	ppm	ASTM D5185m	>25	1		
	Copper	ppm	ASTM D5185m	>50	<1		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>75	<u> </u>		
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.	Potassium	ppm		>20	7		
	Water		WC Method	>0.2	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>170	7		
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		2		
	Barium	ppm		200	8		
	Molybdenum	ppm	ASTM D5185m	12	0		
	Manganese	ppm	ASTM D5185m		7		
	Magnesium	ppm	ASTM D5185m	12	<1		
	Calcium	ppm	ASTM D5185m	150	16		
	Phosphorus	ppm	ASTM D5185m	1650	1129		
	Zinc	ppm	ASTM D5185m	125	21		
	Sulfur	ppm	ASTM D5185m	22500	23364		
	Visc @ 40°C	cSt	ASTM D445	140	205		







Certificate L2367

Laboratory Sample No.

: WC0905385 Lab Number : 06100469 Unique Number: 10898699 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 26 Feb 2024 : 27 Feb 2024 **Tested** 

: 28 Feb 2024 - Don Baldridge Diagnosed

To discuss this sample report, contact Customer Service at 1-800-237-1369.

US 27560 Contact: SCOTT SULLIVAN ssullivan@sullivaneastern.com T: (919)484-8993

**SULLIVAN EASTERN INC** 

2860 C SLATER RD

MORRISVILLE, NC

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (919)484-2136