

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

Machine Id CR1216 - INNER Component Rear Left Final Drive Fluid GEAR OIL ISO 220 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

All component wear rates are normal.

CONTAMINATION

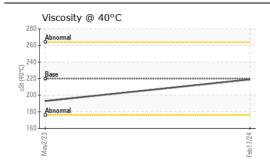
There is no indication of any contamination in the oil.

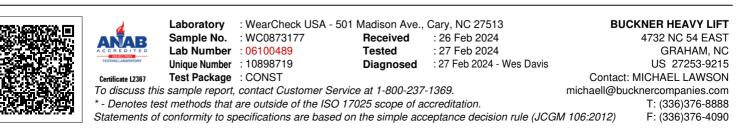
FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0873177	WC0809251	
Sample Date		Client Info		17 Feb 2024	02 May 2023	
Machine Age	hrs	Client Info		3481	2737	
Oil Age	hrs	Client Info		0	763	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Changed	
Filter Changed		Client Info		Not Changd	Changed	
Sample Status				NORMAL	NORMAL	
lron		ASTM D5185m	. 500	4	07	
Iron	ppm		>500	-	87 2	
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0	1	
Titanium	ppm	ASTM D5185m		0	<1	
Silver	ppm	ASTM D5185m	05	0	<1	
Aluminum	ppm	ASTM D5185m	>25	0	5	
Lead	ppm	ASTM D5185m	>25	1	<1	
Copper	ppm	ASTM D5185m	>50	<1	49	
Tin	ppm	ASTM D5185m	>10	0	2	
Vanadium	ppm	ASTM D5185m	NONE	0	<1	
White Metal	scalar	*Visual	NONE	NONE	NONE	
				NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal Silicon	scalar ppm	*Visual ASTM D5185m	NONE	NONE <1	NONE 48	
Silicon	ppm	ASTM D5185m	>75	<1	48	
Silicon Potassium	ppm	ASTM D5185m ASTM D5185m	>75 >20	<1 0	48 6	
Silicon Potassium Water	ppm ppm	ASTM D5185m ASTM D5185m WC Method	>75 >20 >0.2	<1 0 NEG	48 6 NEG	
Silicon Potassium Water Silt	ppm ppm scalar	ASTM D5185m ASTM D5185m WC Method *Visual	>75 >20 >0.2 NONE	<1 0 NEG NONE	48 6 NEG NONE	
Silicon Potassium Water Silt Debris	ppm ppm scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual	>75 >20 >0.2 NONE NONE	<1 0 NEG NONE NONE	48 6 NEG NONE NONE	
Silicon Potassium Water Silt Debris Sand/Dirt	ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual	>75 >20 >0.2 NONE NONE NONE	<1 0 NEG NONE NONE NONE	48 6 NEG NONE NONE NONE	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance	ppm ppm scalar scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>75 >20 >0.2 NONE NONE NONE NORML	<1 0 NEG NONE NONE NONE NORML	48 6 NEG NONE NONE NONE NORM	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual	>75 >20 >0.2 NONE NONE NONE NORML NORML	<1 0 NEG NONE NONE NONE NORML NORML NEG	48 6 NEG NONE NONE NONE NORML NORML NEG	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>75 >20 >0.2 NONE NONE NORML NORML >0.2	<1 0 NEG NONE NONE NORML NORML NEG	48 6 NEG NONE NONE NORML NORML NEG 4	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm ppm scalar scalar scalar scalar scalar scalar gpm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML >0.2	<1 0 NEG NONE NONE NORML NORML NEG <1 2	48 6 NEG NONE NONE NORML NORML NEG 4	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML NORML >0.2	<1 0 NEG NONE NONE NORML NORML NEG <1 2 0	48 6 NEG NONE NONE NORML NORML NEG 4 41	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML >0.2	<1 0 NEG NONE NONE NORML NORML NEG <1 2 0 0	48 6 NEG NONE NONE NORML NORML NEG 4 41 0 5	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NORME NORML >0.2 50 15 15	<1 0 NEG NONE NONE NORML NORML NEG <1 2 0 0 0 0	48 6 NEG NONE NONE NORML NORML NEG 4 4 41 0 5 1	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML NORML >0.2 50 15 15	<1 0 NEG NONE NONE NORML NORML NEG <1 2 0 0 0 0 0 0 0	48 6 NEG NONE NONE NORML NORML NORML NEG 4 41 0 5 5 1 3	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Malybdenum Manganese Magnesium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML NORML >0.2 50 15 15 50 50	<1 0 NEG NONE NONE NORML NORML NEG <1 2 0 0 0 0 0 0 0 0 0	48 6 NEG NONE NONE NORML NORML NEG 4 41 0 5 5 1 3 3 17	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium Calcium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NORME NORML >0.2 50 15 15 50 50 350	<1 0 NEG NONE NONE NORML NORML NEG <1 2 0 0 0 0 0 0 0 0 0 1 358	48 6 NEG NONE NONE NORML NORML NEG 4 4 41 0 5 1 3 1 3 17 567	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML >0.2 50 15 15 50 50 350 100	<1 0 NEG NONE NONE NORML NORML NEG <1 2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	48 6 NEG NONE NONE NORML NORML NEG 4 4 41 0 5 5 1 3 1 3 17 3 17 28	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium Calcium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NORME NORML >0.2 50 15 15 50 50 350	<1 0 NEG NONE NONE NORML NORML NEG <1 2 0 0 0 0 0 0 0 0 0 1 358	48 6 NEG NONE NONE NORML NORML NEG 4 4 41 0 5 1 3 1 7 5 1 3	

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