

Machine Id **TAKEUCHI TB230RA 130008871** Component **Diesel Engine** Fluid **VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3 (--- GAL)**

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ML0000777		
Sample Date		Client Info		14 Feb 2024		
Machine Age	hrs	Client Info		265		
Oil Age	hrs	Client Info		250		
Filter Age	hrs	Client Info		250		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
Iron	nnm	ASTM D5185m	<100	67		
			24			
			23			
			>15			
			NONE			
	Scalai	visuai				
Silicon	ppm	ASTM D5185m	>25	4 75		
Potassium	ppm	ASTM D5185m	>20	3		
Fuel	%	ASTM D3524	>5	0.1		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
Soot %	%	*ASTM D7844	>3	0.3		
Nitration	Abs/cm	*ASTM D7624	>20	7.1		
Sulfation	Abs/.1mm	*ASTM D7415	>30	16.2		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
				• • •		
	ppm		0.5			
	ppm					
Barium	ppm	ASTM D5185m		23		
			07			
Molybdenum	ppm	ASTM D5185m		121		
Molybdenum Manganese	ppm ppm	ASTM D5185m	0.0	2		
Molybdenum Manganese Magnesium	ppm ppm	ASTM D5185m ASTM D5185m	0.0 256	2 43		
Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	0.0 256 2057	2 43 4203		
Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0.0 256 2057 935	2 43 4203 1214		
Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	0.0 256 2057 935 1223	2 43 4203		
_	Sample Number Sample Date Machine Age Oil Age Filter Age Oil Changed Filter Changed Sample Status Iron Chromium Nickel Titanium Silver Aluminum Lead Copper Tin Vanadium White Metal Yellow Metal Yellow Metal Yellow Metal Silicon Potassium Fuel Water Glycol Soot % Nitration Silt Debris Sand/Dirt Appearance Odor	Sample NumberSample DateMachine AgehrsOil AgehrsFilter AgehrsOil ChangedFilter ChangedFilter Changed Sample StatusppmChromiumppmNickelppmTitaniumppmSilverppmAluminumppmCopperppmTinppmVanadiumppmVanadiumppmFuel%VaterGlycolSoot %%NitrationAbs/cmSulfationAbs/cmSulfationAbs/cmSulfationScalarSodt %%calarSiltscalarSoot %%calarSulfationAbs/cmSulfationScalarSand/DirtscalarAppearancescalarSodiumppmSodiumppm	Sample NumberClient InfoSample DateClient InfoMachine AgehrsClient InfoOil AgehrsClient InfoFilter AgehrsClient InfoOil ChangedClient InfoFilter ChangedClient InfoSample StatusClient InfoIronppmASTM D5185mChromiumppmASTM D5185mNickelppmASTM D5185mSilverppmASTM D5185mCopperppmASTM D5185mCopperppmASTM D5185mTinppmASTM D5185mVanadiumppmASTM D5185mVanadiumppmASTM D5185mVanadiumppmASTM D5185mVanadiumppmASTM D5185mVanadiumppmASTM D5185mFuel%ASTM D5185mFuel%ASTM D5185mFuel%ASTM D5185mFuel%ASTM D5185mFuel%ASTM D5185mFuel%ASTM D7415Siltscalar*VisualDebrisscalar*VisualDebrisscalar*VisualAppearancescalar*VisualAppearancescalar*VisualCdorscalar*VisualDdorscalar*VisualAppearancescalar*VisualAppearancescalar*VisualSodiumppmASTM D5185mSodiumppmASTM D5185m<	Sample NumberClient InfoSample DateClient InfoMachine AgehrsClient InfoOil AgehrsClient InfoFilter AgehrsClient InfoOil ChangedClient InfoFilter ChangedClient InfoSample StatusClient InfoIronppmASTM D5185mNickelppmASTM D5185mNickelppmASTM D5185mSilverppmASTM D5185mSilverppmASTM D5185mSilverppmASTM D5185mSilverppmASTM D5185mSilverppmASTM D5185mSilverppmASTM D5185mSilverppmASTM D5185mVanadiumppmASTM D5185mVanadiumppmASTM D5185mVanadiumppmASTM D5185mValowscalar*VisualVhite Metalscalar*VisualSiliconppmASTM D5185mVaterVC MethodSoot %%*ASTM D784MSoot %%*ASTM D784MSulfationAbs/cm*ASTM D7624SulfationAbs/cm*VisualNONESand/DirtscalarAppearancescalar*VisualOdorscalar*VisualAppearancescalar*VisualOdorscalar*VisualAppearancescalar*VisualAppearancescalar*VisualAppearancescalar<	Sample NumberClient InfoML0000777Sample DateClient Info14 Feb 2024Machine AgehrsClient Info265Oil AgehrsClient Info250Filter AgehrsClient Info250Oil ChangedClient InfoMASample StatusClient InfoMASample StatusClient InfoMAIronppmASTM D5185m>100NickelppmASTM D5185m>4NickelppmASTM D5185m>4SilverppmASTM D5185m>3OAItminumppmASTM D5185mSilverppmASTM D5185m>40AluminumppmASTM D5185m>40CopperppmASTM D5185m>15VanadiumppmASTM D5185m>15Vellow Metalscalar*VisualNONESiliconppmASTM D5185m>20SiliconppmASTM D5185m>20SiliconppmASTM D5185m>20SiliconppmASTM D5185m>20SiliconppmASTM D5185m>20SiliconppmASTM D5185m>20SiliconppmASTM D5185m>20Silicon%*ASTM D5185m>20SiliconppmASTM D5185m>20Silicon%*ASTM D5185m>20Silicon%*ASTM D5185m>20Silicon%*ASTM D5185m>20<	Sample NumberClient InfoML0000777Sample DateClient Info14 Feb 2024Machine AgehrsClient Info265Oil AgehrsClient Info250Filter AgehrsClient Info250Oil ChangedClient InfoN/AFilter ChangedClient InfoN/ASample StatusABNORMALIronppmASTM D5185m>10067NickelppmASTM D5185m>201NickelppmASTM D5185m>30SilverppmASTM D5185m>300LeadppmASTM D5185m>3020TinppmASTM D5185m>1066CopperppmASTM D5185m>3020TinppmASTM D5185m>151VanadiumppmASTM D5185m>203Yellow Metalscalar*VisualNONENONESiliconppmASTM D5185m>203Yellow Metalscalar*VisualNONENONESuifationAbs/rm'ASTM D5185m>203SuifationAbs/rm'ASTM D7145>3016.2SuifationAbs/rm'ASTM D7624>207.1

Oxidation

Visc @ 100°C cSt

9.3

9.9

12.2

Abs/.1mm *ASTM D7414 >25

ASTM D445 15.0

Base Number (BN) mg KOH/g ASTM D2896 10



