



# OIL ANALYSIS REPORT

WEAR	<b>SEVERE</b>
CONTAMINATION	<b>SEVERE</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**404**  
 Component  
**Diesel Engine**  
 Fluid  
**DIESEL ENGINE OIL SAE 40 (--- QTS)**

## RECOMMENDATION

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend that you drain the oil and perform a filter service on this component if not already done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LF0001765</b>	---	---
Sample Date		Client Info		<b>25 Feb 2024</b>	---	---
Machine Age	mls	Client Info		<b>0</b>	---	---
Oil Age	mls	Client Info		<b>0</b>	---	---
Filter Age	mls	Client Info		<b>0</b>	---	---
Oil Changed		Client Info		<b>N/A</b>	---	---
Filter Changed		Client Info		<b>N/A</b>	---	---
Sample Status				<b>SEVERE</b>	---	---

## WEAR

Cylinder, crank, or cam shaft wear is indicated. Valve wear is indicated.

Iron	ppm	ASTM D5185m	>100	<b>▲ 433</b>	---	---
Chromium	ppm	ASTM D5185m	>20	<b>18</b>	---	---
Nickel	ppm	ASTM D5185m	>4	<b>▲ 10</b>	---	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>20	<b>● 31</b>	---	---
Lead	ppm	ASTM D5185m	>40	<b>4</b>	---	---
Copper	ppm	ASTM D5185m	>330	<b>16</b>	---	---
Tin	ppm	ASTM D5185m	>15	<b>2</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---

## CONTAMINATION

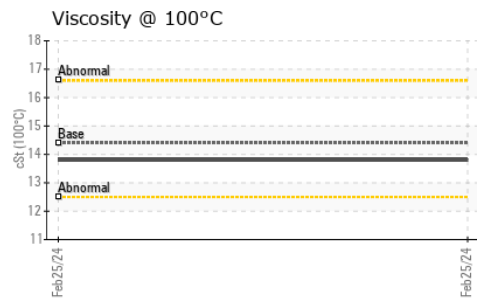
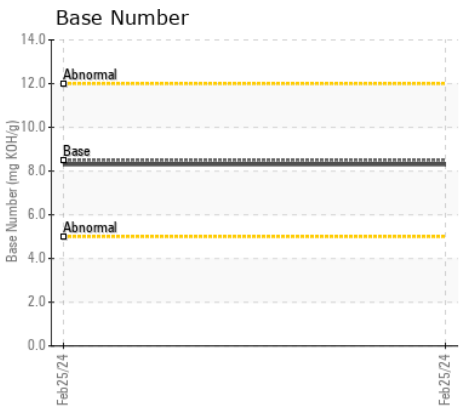
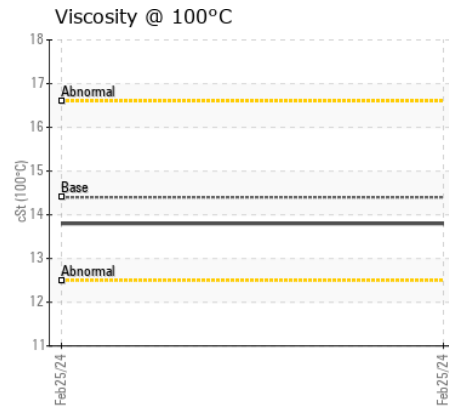
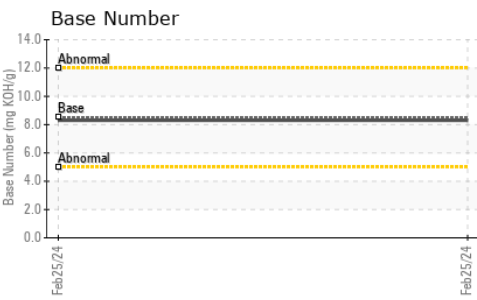
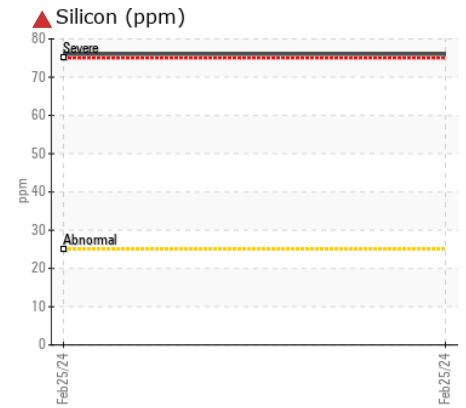
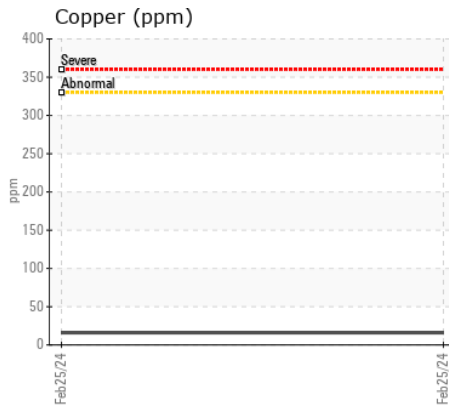
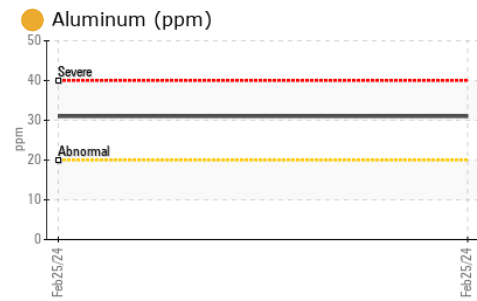
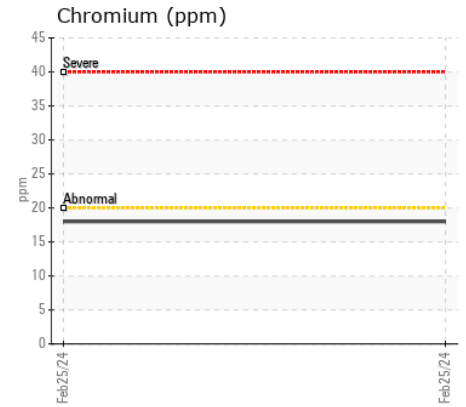
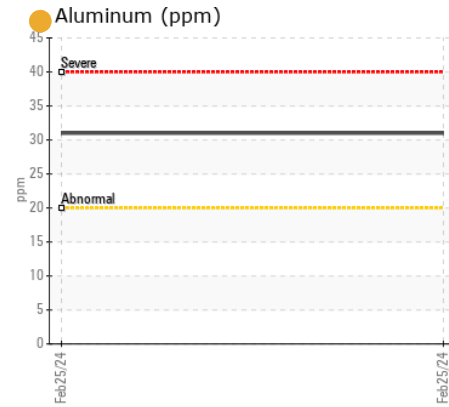
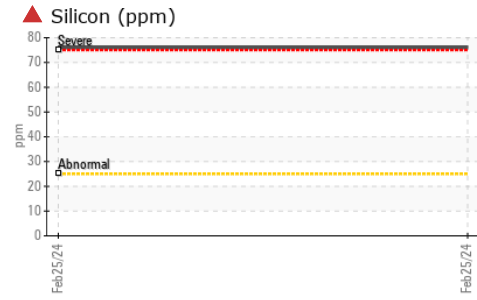
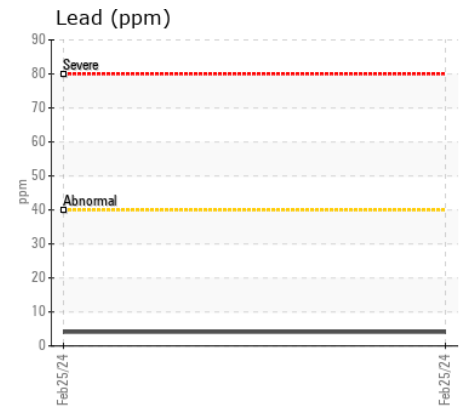
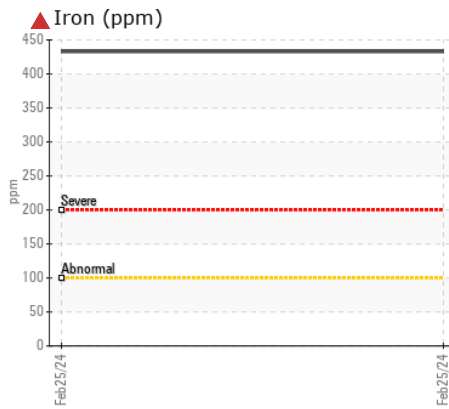
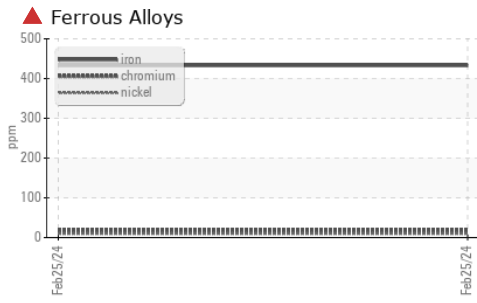
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Silicon	ppm	ASTM D5185m	>25	<b>▲ 76</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>5</b>	---	---
Fuel		WC Method	>5	<b>&lt;1.0</b>	---	---
Water		WC Method	>0.2	<b>NEG</b>	---	---
Glycol		WC Method		<b>NEG</b>	---	---
Soot %	%	*ASTM D7844	>3	<b>1.1</b>	---	---
Nitration	Abs/cm	*ASTM D7624	>20	<b>10.7</b>	---	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>23.7</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	---	---

## FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

Sodium	ppm	ASTM D5185m	>216	<b>6</b>	---	---
Boron	ppm	ASTM D5185m	250	<b>58</b>	---	---
Barium	ppm	ASTM D5185m	10	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	100	<b>63</b>	---	---
Manganese	ppm	ASTM D5185m		<b>4</b>	---	---
Magnesium	ppm	ASTM D5185m	450	<b>560</b>	---	---
Calcium	ppm	ASTM D5185m	3000	<b>1853</b>	---	---
Phosphorus	ppm	ASTM D5185m	1150	<b>868</b>	---	---
Zinc	ppm	ASTM D5185m	1350	<b>1103</b>	---	---
Sulfur	ppm	ASTM D5185m	4250	<b>2470</b>	---	---
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>22.3</b>	---	---
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	<b>8.3</b>	---	---
Visc @ 100°C	cSt	ASTM D445	14.4	<b>13.8</b>	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LF0001765 **Received** : 26 Feb 2024  
**Lab Number** : 06100820 **Tested** : 27 Feb 2024  
**Unique Number** : 10899050 **Diagnosed** : 28 Feb 2024 - Don Baldrige  
**Test Package** : MOB 1 ( Additional Tests: TBN )

**D PALMER & SONS**  
 139 BEACH LAKE HWY  
 HONESDALE, PA  
 US 18431  
 Contact: CHRIS DOWNEY  
 palmer@verizon.net  
 T: (570)253-1618  
 F: (570)253-9147

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)