

Area [W47882] Machine Id HITACHI 85USB-5 HCMDEF60K00021559 Component Left Final Drive Fluid JOHN DEERE GL-5 80W90 (1 QTS)

RECOMMENDATION

The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. (Customer Sample Comment: W47882)

WEAR

Gear wear is indicated. Moderate concentration of visible metal present. The very high ferrous density (PQ) index indicates that severe wear is occurring.

CONTAMINATION

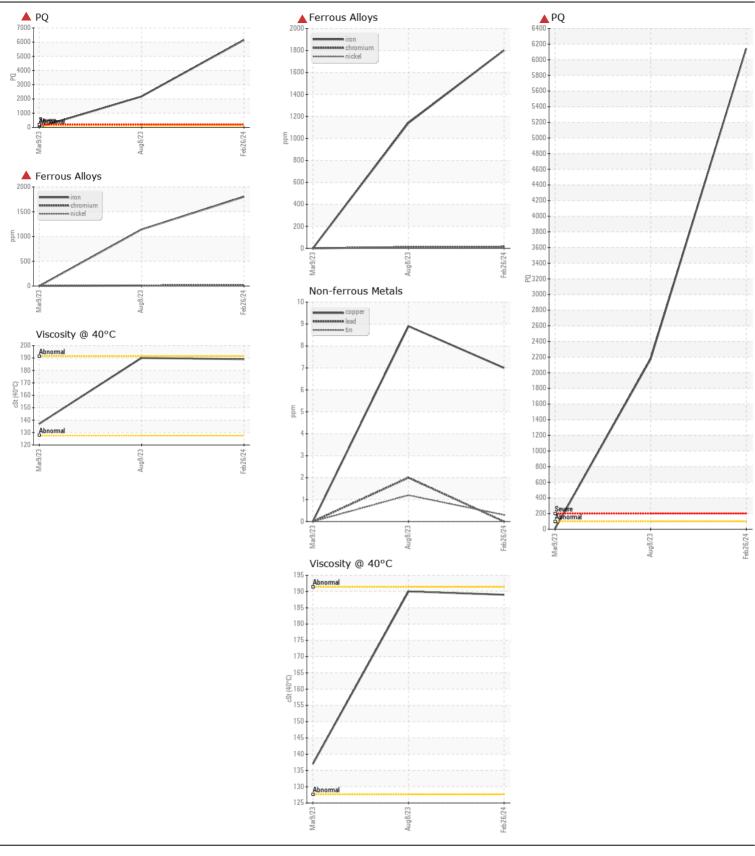
There is no indication of any contamination in the oil.

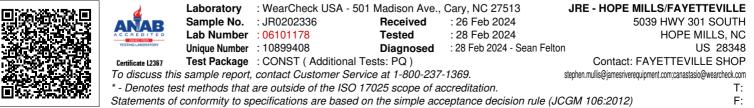
FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--|--|--|----------------|--|---|---|
| Sample Number | | Client Info | | JR0202336 | JR0181419 | JR0163817 |
| Sample Date | | Client Info | | 26 Feb 2024 | 08 Aug 2023 | 09 Mar 2023 |
| Machine Age | hrs | Client Info | | 2145 | 1469 | 900 |
| Oil Age | hrs | Client Info | | 2145 | 1469 | 0 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | Changed | Not Changd | Not Changd |
| Filter Changed | | Client Info | | None | N/A | N/A |
| Sample Status | | | | SEVERE | ABNORMAL | NORMAL |
| | | | | A 0140 | 0174 | 0 |
| PQ | | ASTM D8184 | 500 | ▲ 6142 | 2174 | 8 |
| Iron | ppm | ASTM D5185m | >500 | ▲ 1801 | ▲ 1141 | 0 |
| Chromium | ppm | ASTM D5185m | >10 | ▲ 15 1 | 11 | 0 |
| Nickel Titanium | ppm | ASTM D5185m | >10 | 1 | 2 | 0 |
| | ppm | ASTM D5185m ASTM D5185m | | 2 | 2 | 0 |
| Silver | ppm | | 05 | 0 | 0 | - |
| Aluminum | ppm | ASTM D5185m | >25 | 4 | 4 | <1 |
| Lead | ppm | ASTM D5185m | >25 | 0 7 | 2 | 0 |
| Copper | ppm | ASTM D5185m | >50 | - | 9 | 0 |
| Tin | ppm | ASTM D5185m | >10 | <1 | 1 | 0 |
| Vanadium | ppm | ASTM D5185m | | <1 NONE | <1 | |
| White Metal | scalar | *Visual | NONE | | MODER | NONE |
| Yellow Metal | scalar | *Visual | NONE | HEAVY | NONE | NONE |
| Silicon | ppm | ASTM D5185m | >75 | 37 | 27 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 4 | <1 |
| Water | | WC Method | >0.2 | NEG | NEG | NEG |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | | | |
| Sand/Dirt | | | | NONE | NONE | NONE |
| | scalar | *Visual | NONE | NONE NONE | NONE NONE | NONE |
| Appearance | scalar scalar | *Visual *Visual | NONE NORML | - | - | |
| | | | | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NONE NORML | NONE | NONE |
| Appearance Odor | scalar scalar scalar | *Visual *Visual | NORML NORML | NONE NORML NORML | NONE NORML NORML | NONE NORML NORML |
| Appearance Odor Emulsified Water | scalar scalar scalar ppm | *Visual *Visual *Visual | NORML NORML | NONE NORML NORML NEG | NONE NORML NORML NEG | NONE NORML NORML NEG |
| Appearance Odor Emulsified Water Sodium | scalar scalar scalar | *Visual *Visual *Visual ASTM D5185m | NORML NORML | NONE NORML NORML NEG 0 | NONE NORML NORML NEG 6 | NONE NORML NORML NEG |
| Appearance Odor Emulsified Water Sodium Boron | scalar scalar scalar ppm ppm | *Visual *Visual *Visual ASTM D5185m ASTM D5185m | NORML NORML | NONE NORML NORML NEG 0 40 | NONE NORML NORML NEG 6 43 | NONE NORML NORML NEG <1 0 |
| Appearance Odor Emulsified Water Sodium Boron Barium | scalar scalar scalar ppm ppm ppm | *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m | NORML NORML | NONE NORML NORML NEG 0 40 60 | NONE NORML NORML NEG 6 43 49 | NONE NORML NEG <1 0 0 |
| Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum | scalar scalar scalar ppm ppm ppm | *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | NORML NORML | NONE NORML NORML NEG 0 40 60 0 | NONE NORML NEG 6 43 49 2 | NONE NORML NORML NEG <1 0 0 0 |
| Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese | scalar scalar scalar ppm ppm ppm ppm | *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | NORML NORML | NONE NORML NORML NEG 0 40 60 0 19 | NONE NORML NORML NEG 6 43 49 2 2 15 | NONE NORML NORML NEG <1 0 0 0 0 0 |
| Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium | scalar scalar ppm ppm ppm ppm ppm ppm | *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | NORML NORML | NONE NORML NORML NEG 0 40 60 0 19 4 | NONE NORML NORML NEG 6 43 49 2 15 15 | NONE NORML NEG <1 0 0 0 0 0 0 1 |
| Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium | scalar scalar ppm ppm ppm ppm ppm ppm ppm | *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | NORML NORML | NONE NORML NORML NEG 0 40 60 0 19 4 8 | NONE NORML NORML NEG 6 43 49 2 15 15 1 8 | NONE NORML NORML NEG <1 0 0 0 0 0 0 0 1 27 |
| Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus | scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm | *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | NORML NORML | NONE NORML NORML NEG 0 40 60 0 19 4 8 419 | NONE NORML NORML NEG 6 43 49 2 15 15 1 8 8 433 | NONE NORML NEG <1 0 0 0 0 0 0 1 27 340 |

Submitted By: Justin Jackson





Submitted By: Justin Jackson

Page 2 of 2