

WEAR
CONTAMINATION
FLUID CONDITION

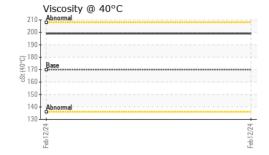
NORMAL NORMAL

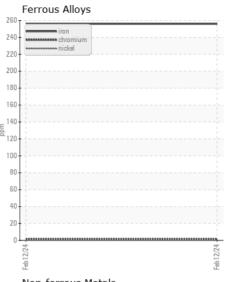


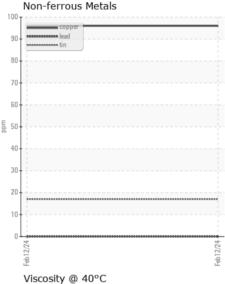
## LIEBHERR R956 056876-1728

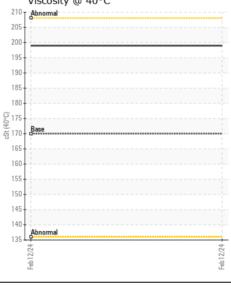
Component Swing Drive

| Swing Drive LIEBHERR GEAR BASIC 90 LS  | ( GAL)             |        |                                       |                |                |          |          |
|--|--------------------|--------|---------------------------------------|----------------|----------------|----------|----------|
| RECOMMENDATION   | Test               | UOM    | Method                                | Limit/Abn      | Current        | History1 | History2 |
| The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. | Sample Number      |        | Client Info                           |                | LH0258851      |          |          |
|  | Sample Date        |        | Client Info                           |                | 12 Feb 2024    |          |          |
|  | Machine Age        | hrs    | Client Info                           |                | 1075           |          |          |
|  | Oil Age            | hrs    | Client Info                           |                | 1000           |          |          |
|  | Filter Age         | hrs    | Client Info                           |                | 0              |          |          |
|  | Oil Changed        |        | Client Info                           |                | Changed        |          |          |
|  | Filter Changed     |        | Client Info                           |                | N/A            |          |          |
|  | Sample Status      |        |                                       |                | NORMAL         |          |          |
| WEAR   | Iron               | ppm    | ASTM D5185m                           | >750           | 256            |          |          |
| Metal levels are typical for a new component breaking in.  | Chromium           | ppm    | ASTM D5185m                           |                | 1              |          |          |
|  | Nickel             | ppm    | ASTM D5185m                           |                | <1             |          |          |
|  | Titanium           | ppm    | ASTM D5185m                           | /5             | 0              |          |          |
|  | Silver             | ppm    | ASTM D5185m                           |                | 0              |          |          |
|  | Aluminum           | ppm    | ASTM D5185m                           | >20            | <1             |          |          |
|  | Lead               | ppm    | ASTM D5185m                           |                | 0              |          |          |
|  | Copper             | ppm    | ASTM D5185m                           | -              | 96             |          |          |
|  | Tin                | ppm    | ASTM D5185m                           |                | 17             |          |          |
|  | Vanadium           | ppm    | ASTM D5185m                           |                | 0              |          |          |
|  | White Metal        | scalar | *Visual                               | NONE           | NONE           |          |          |
|  | Yellow Metal       | scalar | *Visual                               | NONE           | NONE           |          |          |
| CONTAMINATION  |                    |        |                                       |                |                |          |          |
| CONTAMINATION  | Silicon            | ppm    | ASTM D5185m                           |                | 3              |          |          |
| There is no indication of any contamination in the oil.  | Potassium          | ppm    | ASTM D5185m                           |                | 0              |          |          |
|  | Water              |        | WC Method                             | >0.2           | NEG            |          |          |
|  | Silt               | scalar | *Visual                               | NONE           | NONE           |          |          |
|  | Debris             | scalar | *Visual                               | NONE           | NONE           |          |          |
|  | Sand/Dirt          | scalar | *Visual                               | NONE           | NONE           |          |          |
|  | Appearance<br>Odor | scalar | *Visual                               | NORML<br>NORML | NORML<br>NORML |          |          |
|  | Emulsified Water   | scalar | *Visual                               | >0.2           | NEG            |          |          |
|  |                    |        | · · · · · · · · · · · · · · · · · · · |                |                |          |          |
| FLUID CONDITION  | Sodium             | ppm    | ASTM D5185m                           |                | 0              |          |          |
| The condition of the oil is acceptable for the time in service.  | Boron              | ppm    | ASTM D5185m                           | 0              | 0              |          |          |
|  | Barium             | ppm    | ASTM D5185m                           |                | 0              |          |          |
|  | Molybdenum         | ppm    | ASTM D5185m                           | 0              | <1             |          |          |
|  | Manganese          | ppm    | ASTM D5185m                           |                | 2              |          |          |
|  | Magnesium          | ppm    | ASTM D5185m                           |                | 2              |          |          |
|  | Calcium            | ppm    | ASTM D5185m                           |                | 24             |          |          |
|  | Phosphorus         | ppm    | ASTM D5185m                           |                | 2065           |          |          |
|  | Zinc               | ppm    | ASTM D5185m                           |                | 55             |          |          |
|  | Sulfur             | ppm    | ASTM D5185m                           |                | 25145          |          |          |
|  | Visc @ 40°C        | cSt    | ASTM D445                             | 170            | 199            |          |          |











Certificate L2367

Laboratory Sample No.

Lab Number : 06101230 Unique Number : 10899460 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 26 Feb 2024 : LH0258851 : 28 Feb 2024 **Tested** 

: 28 Feb 2024 - Don Baldridge Diagnosed

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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