WEAR CONTAMINATION FLUID CONDITION

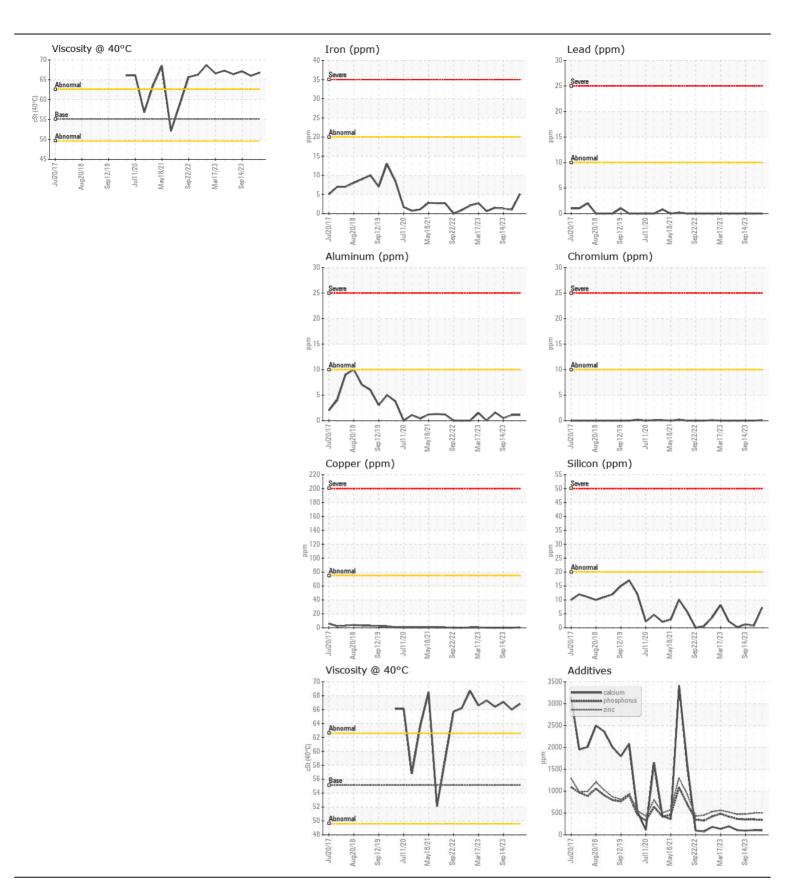
NORMAL ABNORMAL NORMAL

KEMP QUARRIES / BCS - GRAVETTE [68277]

WL117

Component Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number	UOIVI	Client Info	LIIIII/ADII	PCA0069793	PCA06033921	PCA008653
The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: Pm3)	Sample Date		Client Info		06 Feb 2024		14 Sep 202
	Machine Age	hrs	Client Info		20058	5854	5691
	Oil Age	hrs	Client Info		5552	0	5691
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		Changed	N/A	Changed
	Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR	Iron	nnm	ASTM D5185m	>20	5	1	1
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		<1	0	0
	Nickel	ppm	ASTM D5185m		0	0	0
	Titanium	ppm	ASTM D5185m	>10	0	0	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>10	1	1	<1
	Lead	ppm	ASTM D5185m		0	0	0
	Copper	ppm	ASTM D5185m		<1	0	<1
	Tin	ppm	ASTM D5185m		0	0	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon		ACTM DE10Em	. 00		.4	
	Potassium	ppm	ASTM D5185m ASTM D5185m	>20	7 0	<1	1 <1
Moderate concentration of visible dirt/debris present in the oil. There is a moderate amount of visible silt present in the sample.	Water	ppm	WC Method	>0.1	NEG	<1 NEG	NEG
	Silt	scalar	*Visual	NONE	▲ MODER	NONE	NONE
	Debris	scalar	*Visual	NONE	▲ MODER	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	0	0
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	110	0	0	0
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	<1
	Manganese	ppm	ASTM D5185m		<1	0	0
	Magnesium	ppm	ASTM D5185m		10	2	6
	Calcium	ppm	ASTM D5185m		101	108	97
	Phosphorus	ppm	ASTM D5185m	1192	338	354	349
	Zinc	ppm	ASTM D5185m	1455	502	497	475
	Sulfur	ppm	ASTM D5185m	2641	904	1115	960
	Visc @ 40°C	cSt	ASTM D445	55 14	66.8	66.0	67.1





Certificate L2367

Laboratory Sample No.

Lab Number : 06101257 Unique Number : 10899487 Test Package : MOB 1

: PCA0069793

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 26 Feb 2024 **Tested** : 28 Feb 2024

: 28 Feb 2024 - Jonathan Hester Diagnosed

Kemp Quarries - Benton County Stone - Gravette

15100 N Hwy 59 Sulphur Springs, AR US 72768

Contact:

T: F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

gravette@bentoncountystone.com

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)