WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL NORMAL

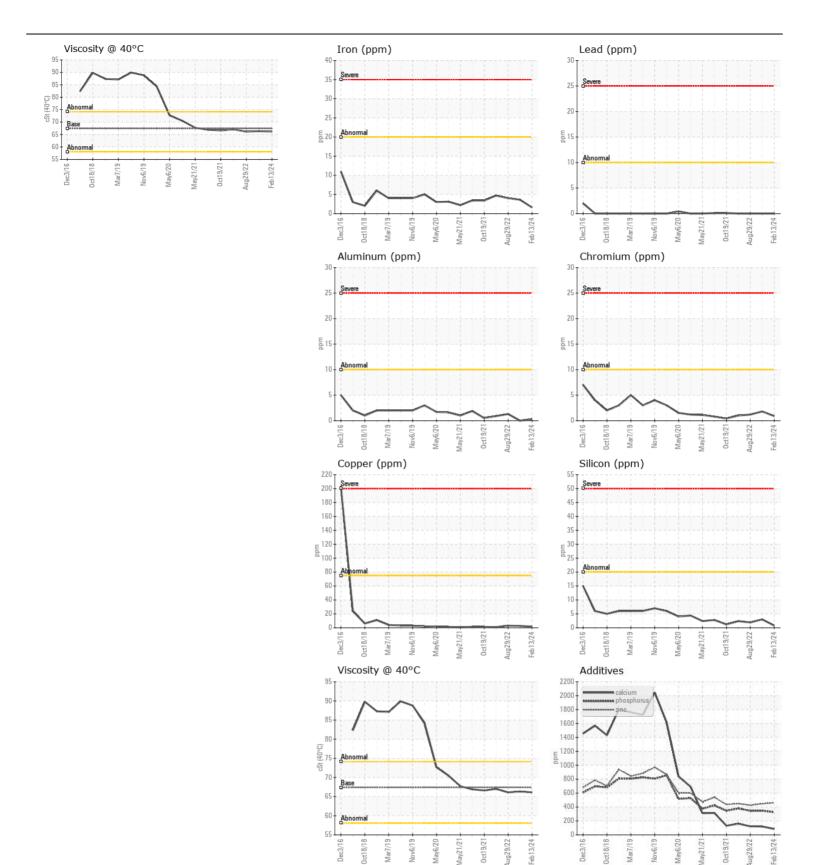


KEMP QUARRIES / BCS - GRAVETTE [68022]

WL110

Component Hydraulic System

PETRO CANADA HYDREX AW	68 (GAL))					
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. (Customer Sample Comment: Top Up Amount: 2 GAL Pm2)	Sample Number		Client Info		PCA0108768	PCA0085716	PCA0062406
	Sample Date		Client Info		13 Feb 2024	10 May 2023	29 Aug 2022
	Machine Age	hrs	Client Info		28314	27770	27222
	Oil Age	hrs	Client Info		544	27770	27222
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Oil Added	Changed	N/A
	Filter Changed		Client Info		None	Changed	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>20	2	4	4
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	<1	2	1
	Nickel	ppm	ASTM D5185m	>10	0	0	0
	Titanium	ppm	ASTM D5185m		0	0	0
	Silver	ppm	ASTM D5185m		0	0	<1
	Aluminum	ppm	ASTM D5185m	>10	<1	0	1
	Lead	ppm	ASTM D5185m	>10	0	0	0
	Copper	ppm	ASTM D5185m	>75	2	3	3
	Tin	ppm	ASTM D5185m	>10	0	0	<1
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	<1	3	2
There is no indication of any contamination in the fluid.	Potassium	ppm	ASTM D5185m	>20	0	0	0
	Water		WC Method	>0.1	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	<1	0
The condition of the fluid is acceptable for the time in service.	Boron	ppm	ASTM D5185m	0	0	0	2
	Barium	ppm	ASTM D5185m	0	0	11	0
	Molybdenum	ppm	ASTM D5185m	0	0	2	2
	Manganese	ppm	ASTM D5185m		<1	<1	<1
	Magnesium	ppm	ASTM D5185m		11	36	29
	Calcium	ppm	ASTM D5185m		85	120	123
	Phosphorus	ppm	ASTM D5185m		326	346	346
	Zinc	ppm	ASTM D5185m		461	448	424
	Sulfur	ppm	ASTM D5185m		859	938	909
	Visc @ 40°C	cSt	ASTM D445	67.4	66.1	66.3	66.1





Certificate L2367

Laboratory

Sample No.

: PCA0108768 Lab Number : 06101259 Unique Number: 10899489 Test Package : MOB 1

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 26 Feb 2024 **Tested**

: 28 Feb 2024 : 28 Feb 2024 - Jonathan Hester Diagnosed

Kemp Quarries - Benton County Stone - Gravette

15100 N Hwy 59 Sulphur Springs, AR US 72768

Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

gravette@bentoncountystone.com T:

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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