



OIL ANALYSIS REPORT

| | |
|-----------------|---------------|
| WEAR | NORMAL |
| CONTAMINATION | NORMAL |
| FLUID CONDITION | NORMAL |

Machine Id
LIEBHERR C-4
Component
Diesel Engine
Fluid
PHILLIPS 66 15W40 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number | | Client Info | | WC0899763 | WC0879539 | WC0869333 |
| Sample Date | | Client Info | | 16 Feb 2024 | 04 Jan 2024 | 21 Nov 2023 |
| Machine Age | hrs | Client Info | | 8801 | 8452 | 8175 |
| Oil Age | hrs | Client Info | | 344 | 965 | 290 |
| Filter Age | hrs | Client Info | | 344 | 965 | 290 |
| Oil Changed | | Client Info | | Changed | Changed | Changed |
| Filter Changed | | Client Info | | Changed | Changed | Changed |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |

WEAR

All component wear rates are normal.

| | | | | | | |
|--------------|--------|-------------|------|--------------|------|------|
| Iron | ppm | ASTM D5185m | >100 | 4 | 4 | 1 |
| Chromium | ppm | ASTM D5185m | >20 | 0 | <1 | 0 |
| Nickel | ppm | ASTM D5185m | >4 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | 82 | 86 | 69 |
| Silver | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | 1 | 2 | <1 |
| Lead | ppm | ASTM D5185m | >40 | 0 | <1 | 0 |
| Copper | ppm | ASTM D5185m | >330 | <1 | <1 | <1 |
| Tin | ppm | ASTM D5185m | >15 | 0 | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | | <1 | <1 | <1 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |

CONTAMINATION

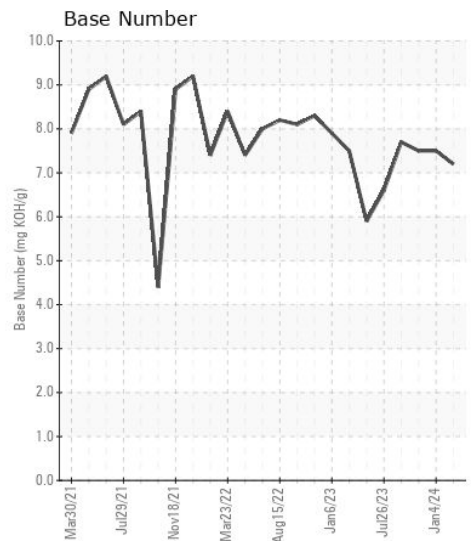
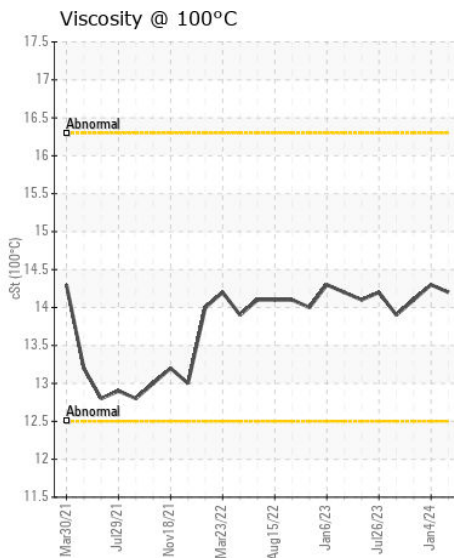
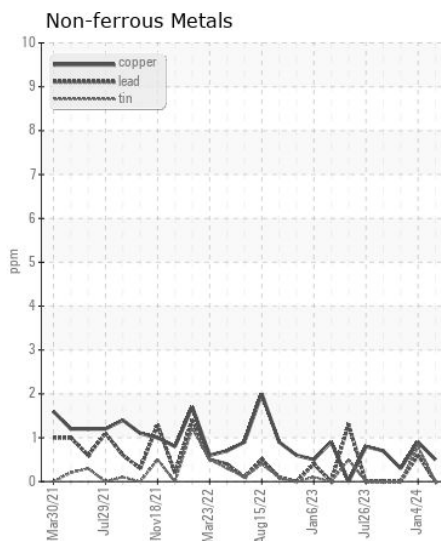
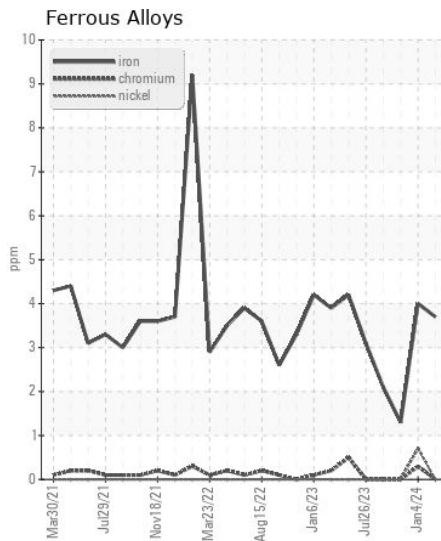
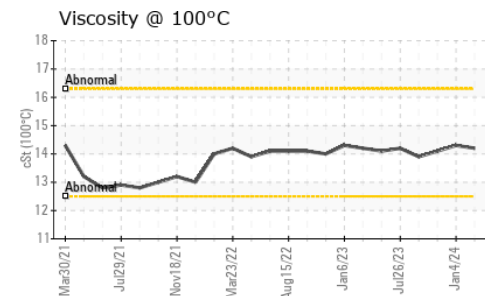
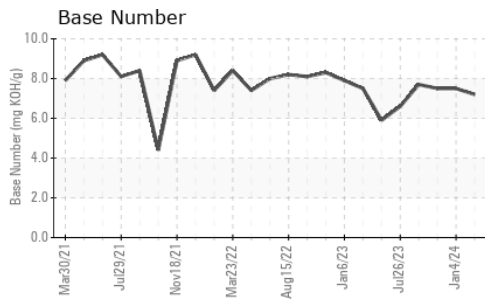
There is no indication of any contamination in the oil.

| | | | | | | |
|------------------|----------|-------------|-------|----------------|-------|-------|
| Silicon | ppm | ASTM D5185m | >25 | 8 | 8 | 7 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | 4 | <1 |
| Fuel | | WC Method | >5 | <1.0 | <1.0 | <1.0 |
| Water | | WC Method | >0.2 | NEG | NEG | NEG |
| Glycol | | WC Method | | NEG | NEG | NEG |
| Soot % | % | *ASTM D7844 | >3 | 0.1 | 0.1 | 0.1 |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 9.3 | 9.3 | 9.0 |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 21.3 | 20.6 | 20.1 |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| | | | | | | |
|------------------|----------|-------------|-----|-------------|------|------|
| Sodium | ppm | ASTM D5185m | | 2 | 0 | <1 |
| Boron | ppm | ASTM D5185m | | 101 | 120 | 103 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 1 | 4 | 12 |
| Manganese | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Magnesium | ppm | ASTM D5185m | | 411 | 415 | 499 |
| Calcium | ppm | ASTM D5185m | | 1886 | 1746 | 1622 |
| Phosphorus | ppm | ASTM D5185m | | 1039 | 887 | 891 |
| Zinc | ppm | ASTM D5185m | | 1208 | 1204 | 1213 |
| Sulfur | ppm | ASTM D5185m | | 3910 | 4193 | 4023 |
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 17.4 | 16.8 | 16.4 |
| Base Number (BN) | mg KOH/g | ASTM D2896 | | 7.2 | 7.5 | 7.5 |
| Visc @ 100°C | cSt | ASTM D445 | | 14.2 | 14.3 | 14.1 |



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0899763
Lab Number : 06101299
Unique Number : 10899529
Test Package : CONST (Additional Tests: TBN)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)