



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
SENNEBOGEN 825 825.0.3631

Component
Hydraulic System

Fluid
HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0200510	JR0124904	---
Sample Date		Client Info		21 Feb 2024	19 Apr 2022	---
Machine Age	hrs	Client Info		1931	262	---
Oil Age	hrs	Client Info		1931	262	---
Filter Age	hrs	Client Info		0	262	---
Oil Changed		Client Info		Not Changd	Not Changd	---
Filter Changed		Client Info		Changed	Changed	---
Sample Status				NORMAL	ATTENTION	---

WEAR

All component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
Iron	ppm	ASTM D5185m	>20	2	3	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m	>10	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	<1	---
Aluminum	ppm	ASTM D5185m	>10	0	<1	---
Lead	ppm	ASTM D5185m	>10	<1	<1	---
Copper	ppm	ASTM D5185m	>75	3	2	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

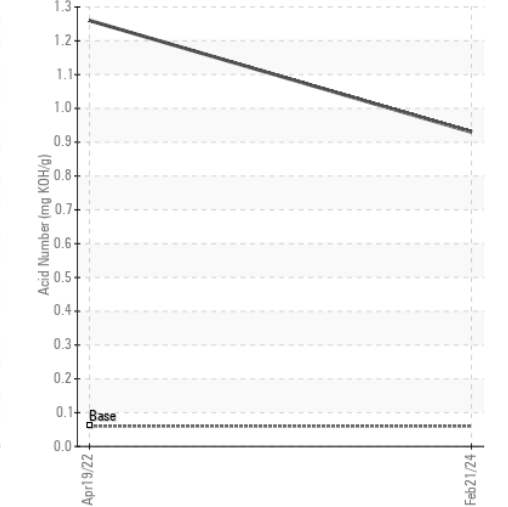
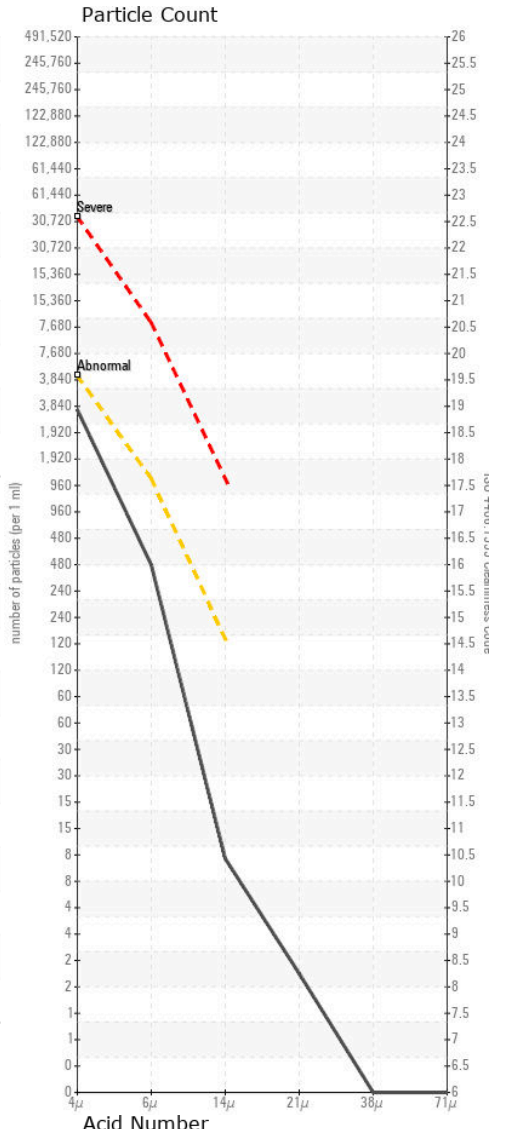
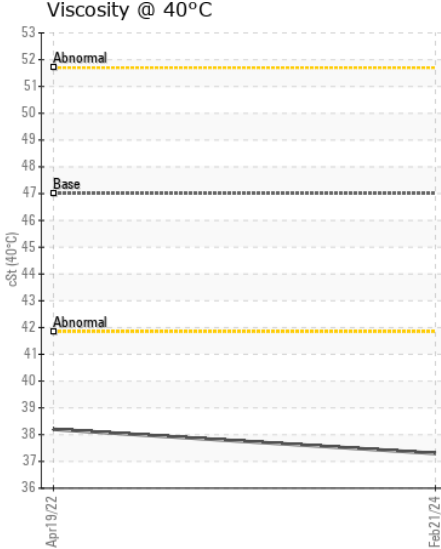
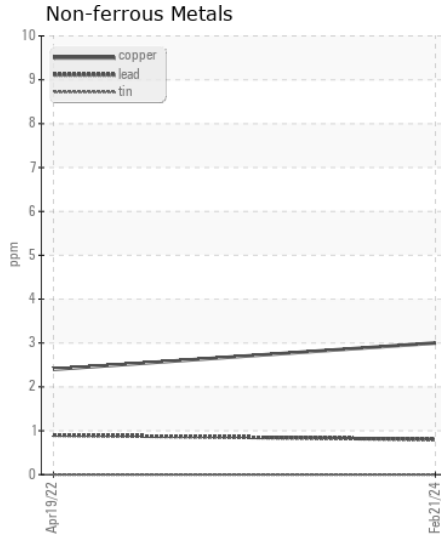
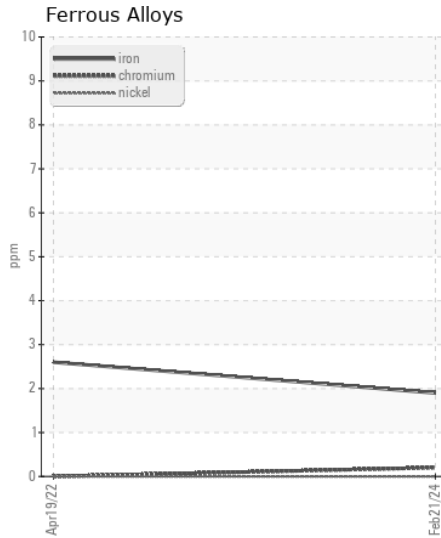
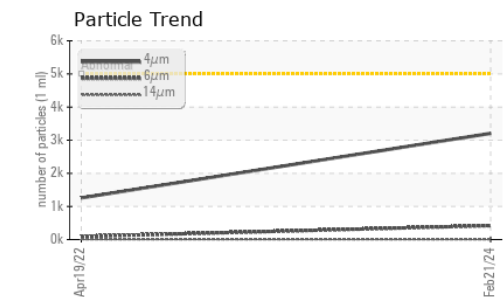
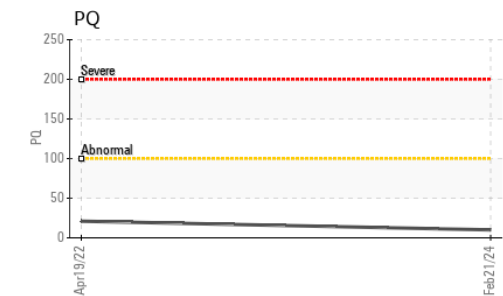
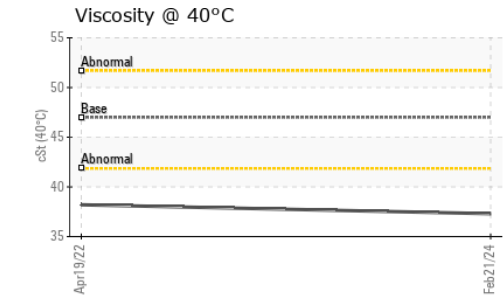
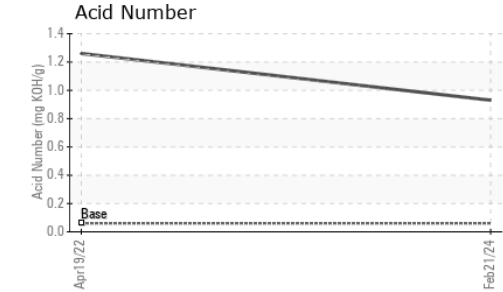
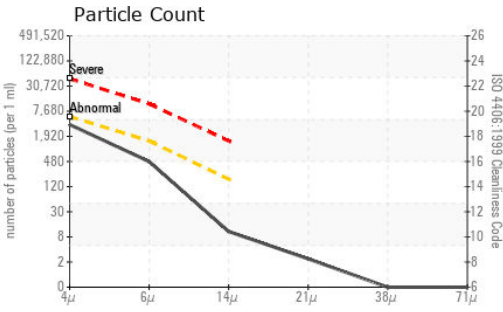
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Silicon	ppm	ASTM D5185m	>20	<1	2	---
Potassium	ppm	ASTM D5185m	>20	0	0	---
Water		WC Method	>0.1	NEG	NEG	---
Particles >4µm		ASTM D7647	>5000	3206	1258	---
Particles >6µm		ASTM D7647	>1300	420	93	---
Particles >14µm		ASTM D7647	>160	9	11	---
Particles >21µm		ASTM D7647	>40	2	2	---
Particles >38µm		ASTM D7647	>10	0	0	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/16/10	17/14/11	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		1	2	---
Boron	ppm	ASTM D5185m		0	<1	---
Barium	ppm	ASTM D5185m		<1	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		<1	0	---
Magnesium	ppm	ASTM D5185m		13	5	---
Calcium	ppm	ASTM D5185m		940	1390	---
Phosphorus	ppm	ASTM D5185m	827	452	600	---
Zinc	ppm	ASTM D5185m	0	556	647	---
Sulfur	ppm	ASTM D5185m	13	3325	4044	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.93	1.26	---
Visc @ 40°C	cSt	ASTM D445	47	37.3	38.2	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0200510 **Received** : 27 Feb 2024
Lab Number : 06101532 **Tested** : 28 Feb 2024
Unique Number : 10899762 **Diagnosed** : 29 Feb 2024 - Jonathan Hester
Test Package : CONST (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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