



**PERFORMANCE
UNDER
PRESSURE**

OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
TOLE_U5 TOLE_U5_M5
Component
Drive End Bearing
Fluid
ROYAL PURPLE SYNFILM GT 32 (4 QTS)

RECOMMENDATION

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		RP0025891	RP0025469	RP0026199
Sample Date		Client Info		21 Feb 2024	16 Nov 2023	25 Sep 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR

Bearing and/or bushing wear is indicated.

Iron	ppm	ASTM D5185m	>20	2	0	2
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	<1	0
Lead	ppm	ASTM D5185m	>20	▲ 30	▲ 32	▲ 32
Copper	ppm	ASTM D5185m	>20	3	3	3
Tin	ppm	ASTM D5185m	>20	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

The water content is negligible. There is no indication of any contamination in the oil.

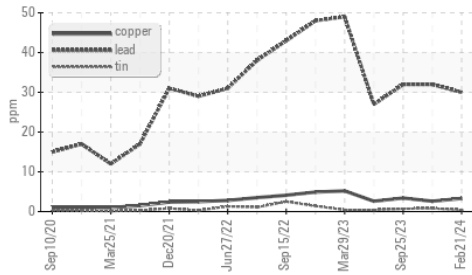
Silicon	ppm	ASTM D5185m	>15	1	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	1	2
Water	%	ASTM D6304	>2	0.010	0.018	0.029
ppm Water	ppm	ASTM D6304		102	180	294.2
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	NEG	NEG	NEG

FLUID CONDITION

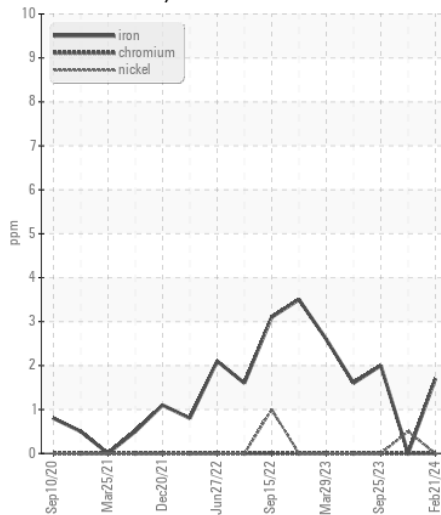
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		5	5	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	<1
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		76	71	64
Calcium	ppm	ASTM D5185m		<1	1	<1
Phosphorus	ppm	ASTM D5185m		8	4	9
Zinc	ppm	ASTM D5185m		0	0	6
Acid Number (AN)	mg KOH/g	ASTM D8045		0.413	0.399	0.48
Visc @ 40°C	cSt	ASTM D445	32	33.2	32.7	32.8

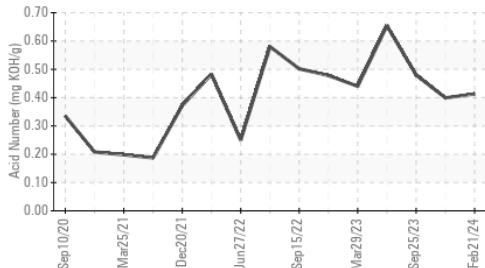
▲ Non-ferrous Metals



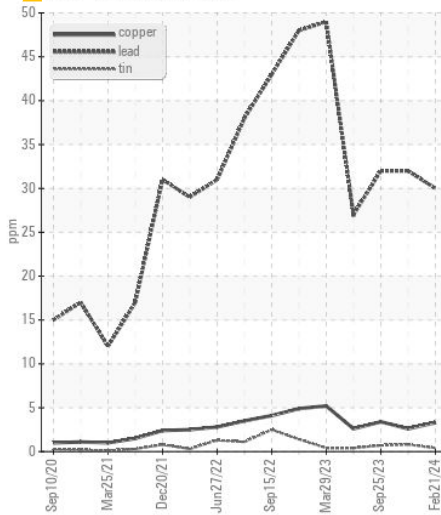
Ferrous Alloys



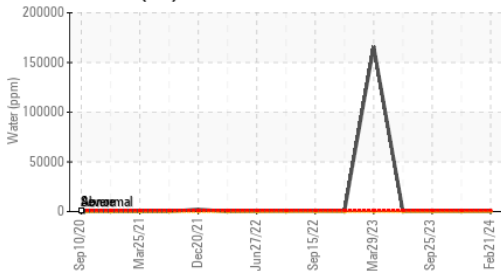
Acid Number



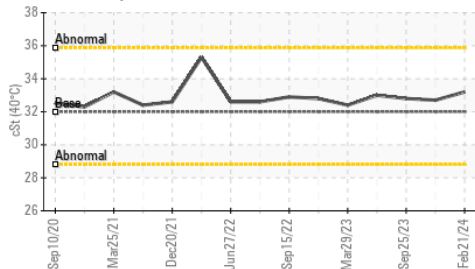
▲ Non-ferrous Metals



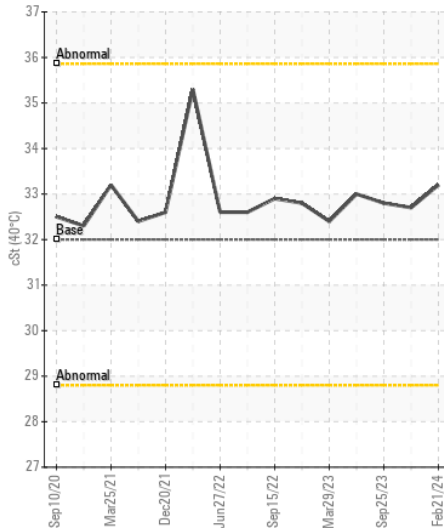
Water (KF)



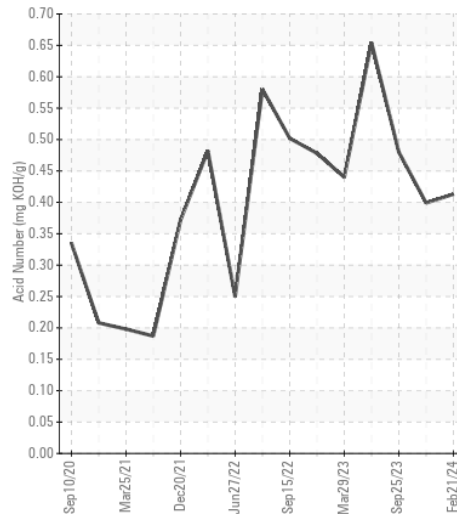
Viscosity @ 40°C



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0025891
Lab Number : 06101703
Unique Number : 10899933
Test Package : PLANT

ENERGY TRANSFER - TOLEDO
 2549 BROWN ROAD
 OREGON, OH
 US 43616
 Contact: DARREN GRANT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: