



**PERFORMANCE
UNDER
PRESSURE**

OIL ANALYSIS REPORT

WEAR	MARGINAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
TOLE_U4 TOLE_U4_P4
Component
Non-Drive End Pump
Fluid
ROYAL PURPLE SYNFILM GT 32 (2 QTS)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		RP0025890	RP0034039	RP0026205
Sample Date		Client Info		21 Feb 2024	16 Nov 2023	25 Sep 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				MARGINAL	MARGINAL	MARGINAL

WEAR

The copper level is abnormal. All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>90	4	2	1
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>5	0	<1	<1
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	0	<1	<1
Lead	ppm	ASTM D5185m	>12	6	7	6
Copper	ppm	ASTM D5185m	>30	▲ 66	▲ 73	▲ 70
Tin	ppm	ASTM D5185m	>9	<1	2	2
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

The water content is negligible. There is no indication of any contamination in the oil.

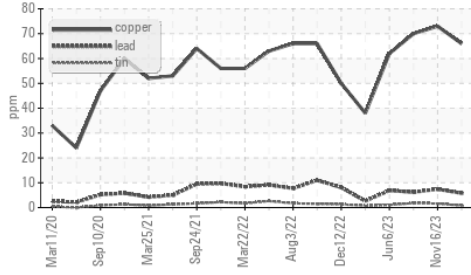
Silicon	ppm	ASTM D5185m	>60	<1	1	<1
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water	%	ASTM D6304	>.1	0.010	0.008	0.025
ppm Water	ppm	ASTM D6304	>1000	102	83	254.6
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG

FLUID CONDITION

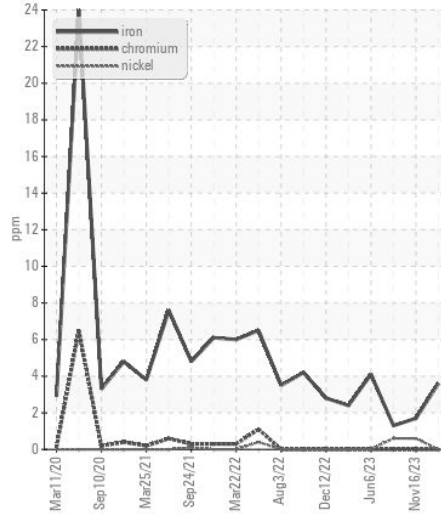
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<1	1	1
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		62	66	53
Calcium	ppm	ASTM D5185m		<1	2	2
Phosphorus	ppm	ASTM D5185m		4	4	1
Zinc	ppm	ASTM D5185m		0	0	7
Acid Number (AN)	mg KOH/g	ASTM D8045		0.43	0.449	0.381
Visc @ 40°C	cSt	ASTM D445	32	33.3	32.4	32.5

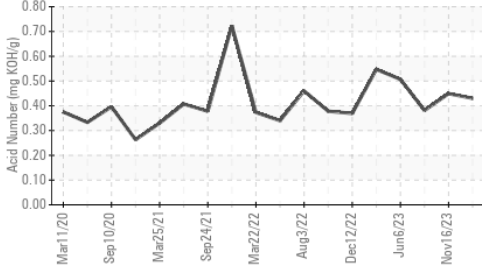
▲ Non-ferrous Metals



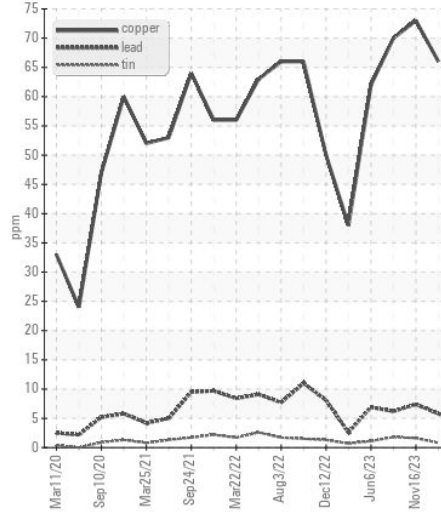
Ferrous Alloys



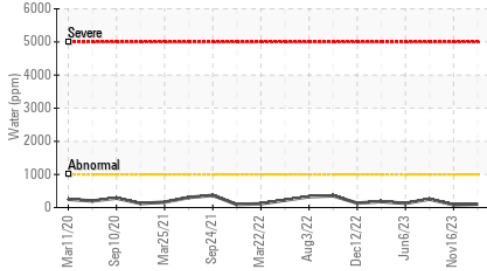
Acid Number



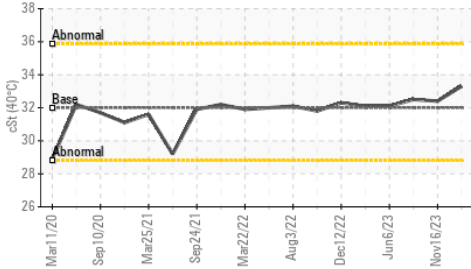
▲ Non-ferrous Metals



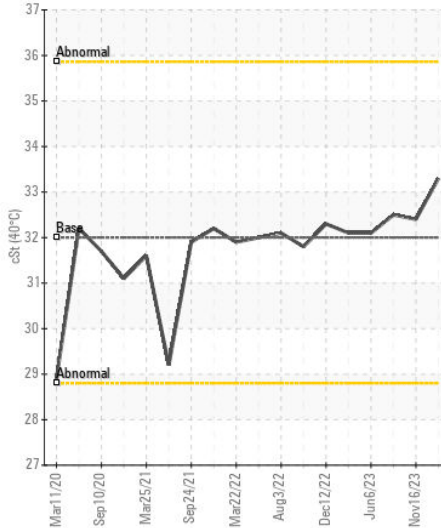
Water (KF)



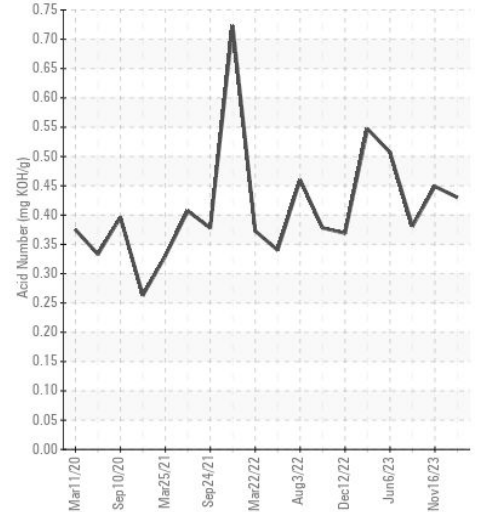
Viscosity @ 40°C



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0025890
Lab Number : 06101713
Unique Number : 10899943
Test Package : PLANT

Received : 27 Feb 2024
Tested : 29 Feb 2024
Diagnosed : 29 Feb 2024 - Jonathan Hester

ENERGY TRANSFER - TOLEDO
 2549 BROWN ROAD
 OREGON, OH
 US 43616
 Contact: DARREN GRANT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: