



WEAR	SEVERE
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Machine Id
JOHN DEERE 250D 1DW250DXTDE652468
Component
Transfer Case
Fluid
JOHN DEERE HD SynTran (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0200448	JR0048972	---
Sample Date		Client Info		22 Feb 2024	08 Jun 2020	---
Machine Age	hrs	Client Info		7964	5972	---
Oil Age	hrs	Client Info		0	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Changed	Changed	---
Filter Changed		Client Info		N/A	N/A	---
Sample Status				SEVERE	SEVERE	---

WEAR

Gear wear is indicated. Bearing and/or bushing wear is indicated.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184		95	156	---
Iron	ppm	ASTM D5185m	>100	▲ 502	▲ 1008	---
Chromium	ppm	ASTM D5185m	>5	4	▲ 6	---
Nickel	ppm	ASTM D5185m	>5	3	8	---
Titanium	ppm	ASTM D5185m		<1	<1	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>21	● 9	11	---
Lead	ppm	ASTM D5185m	>50	0	0	---
Copper	ppm	ASTM D5185m	>60	▲ 92	▲ 183	---
Tin	ppm	ASTM D5185m	>5	▲ 7	▲ 14	---
Vanadium	ppm	ASTM D5185m		0	<1	---
White Metal	scalar	*Visual	NONE	NONE	MODER	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

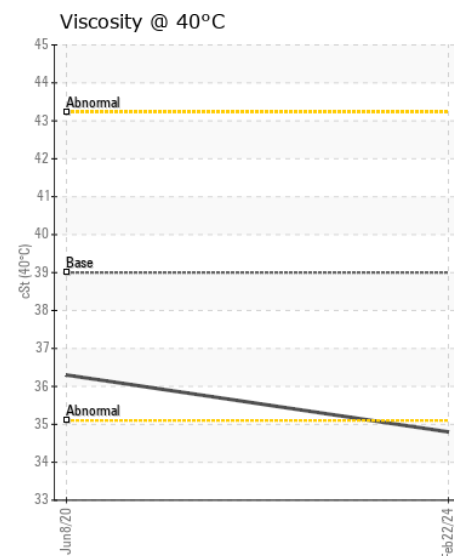
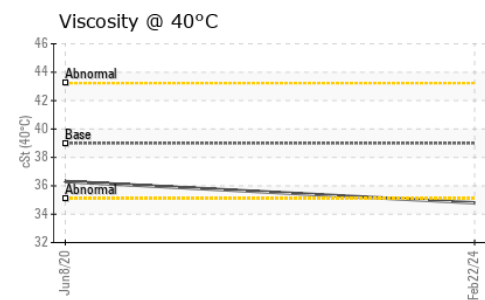
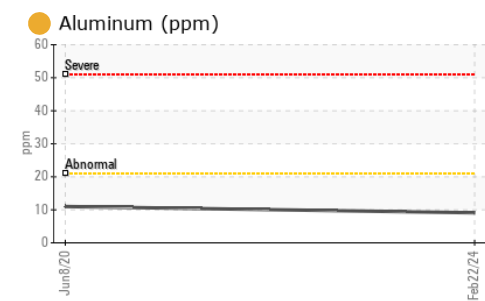
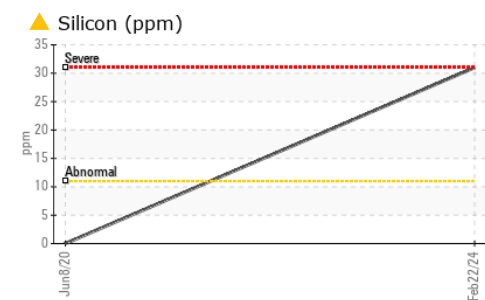
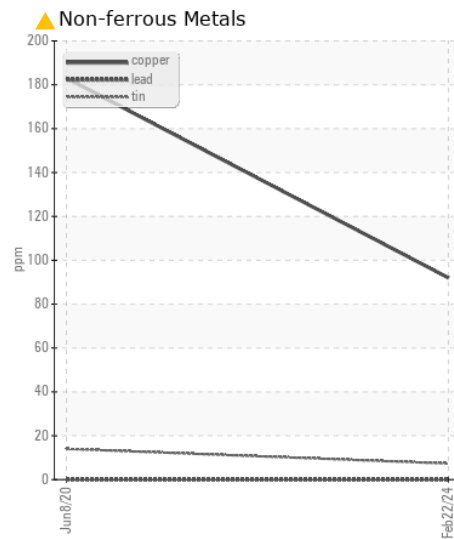
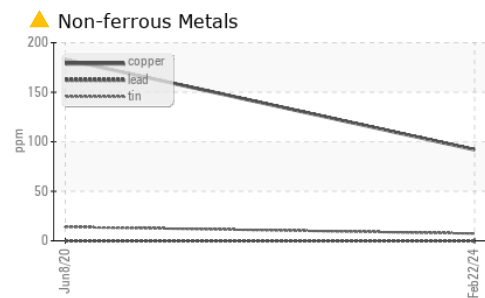
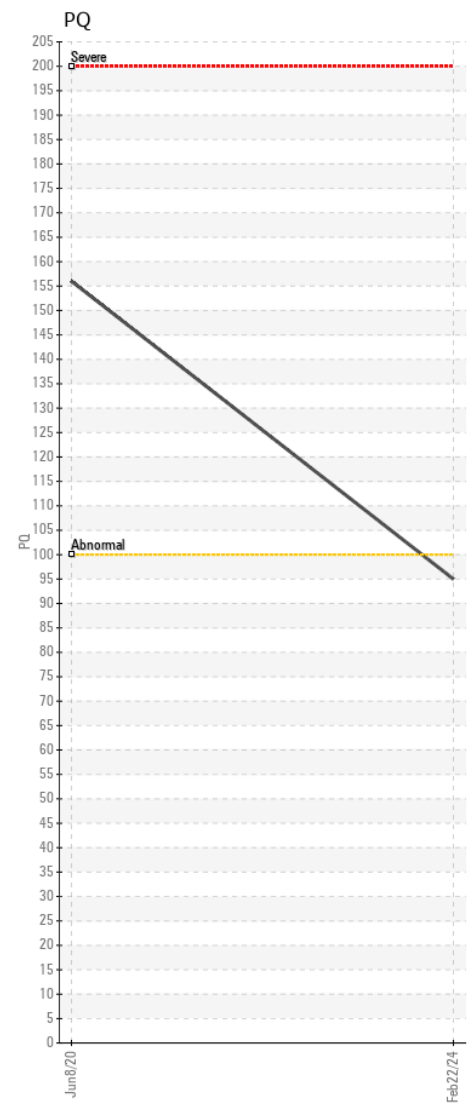
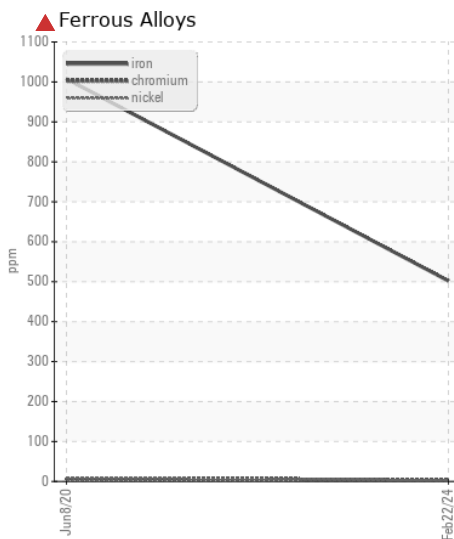
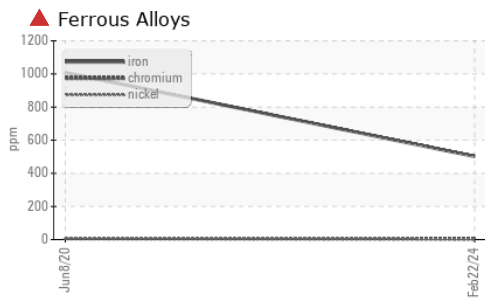
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Silicon	ppm	ASTM D5185m	>11	▲ 31	0	---
Potassium	ppm	ASTM D5185m	>20	2	1	---
Water		WC Method	>0.075	NEG	NEG	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.075	NEG	NEG	---

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m	>51	2	4	---
Boron	ppm	ASTM D5185m	168	136	130	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		4	7	---
Magnesium	ppm	ASTM D5185m		7	1	---
Calcium	ppm	ASTM D5185m	33	163	51	---
Phosphorus	ppm	ASTM D5185m	330	359	341	---
Zinc	ppm	ASTM D5185m	0	57	29	---
Sulfur	ppm	ASTM D5185m	980	1413	974	---
Visc @ 40°C	cSt	ASTM D445	39	34.8	36.3	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0200448 **Received** : 27 Feb 2024
Lab Number : 06101960 **Tested** : 29 Feb 2024
Unique Number : 10900190 **Diagnosed** : 29 Feb 2024 - Sean Felton
Test Package : CONST (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)