

WEAR CONTAMINATION **FLUID CONDITION**

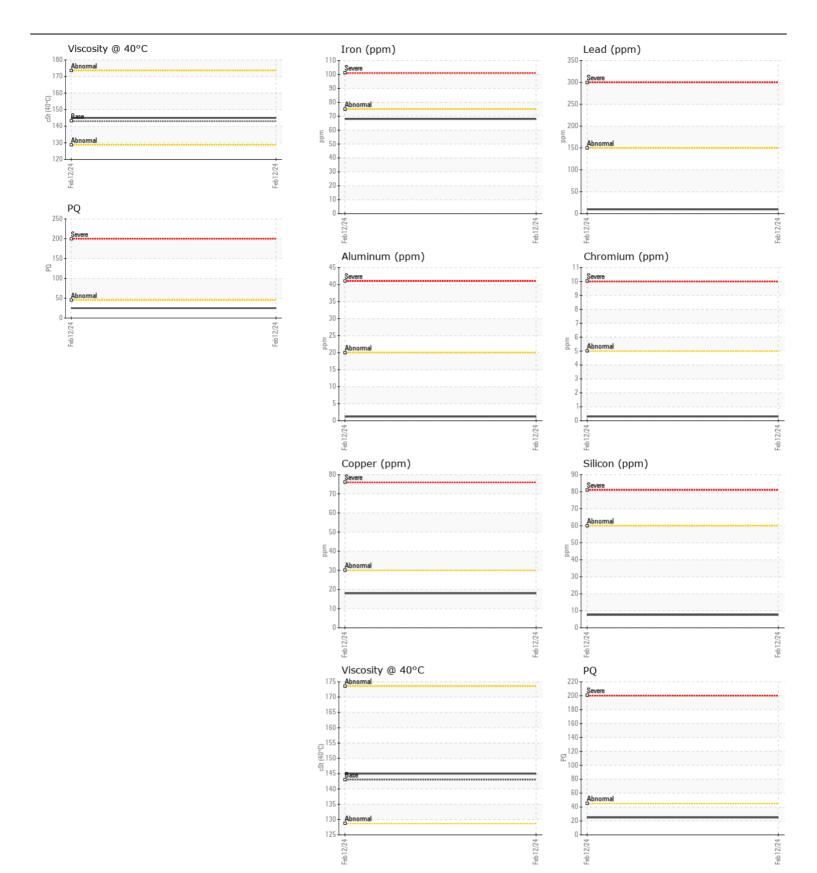
NORMAL NORMAL NORMAL



BELL B45E B93A645EK03007699

Component Transfer Case

GEAR OIL SAE 80W90 (GAL	.)						
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		BE0003740		
	Sample Date		Client Info		12 Feb 2024		
	Machine Age	hrs	Client Info		4170		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
WEAR	PQ		ASTM D8184	>45	25		
All component wear rates are normal.	Iron	ppm	ASTM D5185m	>75	68		
	Chromium	ppm	ASTM D5185m	>5	<1		
	Nickel	ppm	ASTM D5185m	>5	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>20	1		
	Lead	ppm	ASTM D5185m	>150	10		
	Copper	ppm	ASTM D5185m	>30	18		
	Tin	ppm	ASTM D5185m	>5	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION There is no indication of any contamination in the oil.	Silicon	ppm	ASTM D5185m	>60	8		
	Potassium	ppm	ASTM D5185m	>20	2		
	Water		WC Method	>0.201	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.201	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>170	2		
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	400	5		
	Barium	ppm	ASTM D5185m	200	0		
	Molybdenum	ppm	ASTM D5185m	12	0		
	Manganese	ppm	ASTM D5185m		2		
	Magnesium	ppm	ASTM D5185m		13		
	Calcium	ppm	ASTM D5185m		46		
	Phosphorus	ppm		1650	561		
	Zinc	ppm	ASTM D5185m		36		
	Sulfur	ppm	ASTM D5185m		15947		
	Visc @ 40°C	cSt	ASTM D445	143	145		







Laboratory Sample No.

: BE0003740 Lab Number : 06101973 Unique Number : 10900203 Test Package : MOBCE

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 27 Feb 2024 **Tested** : 29 Feb 2024

Diagnosed : 29 Feb 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.

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Four Seasons Equipment Inc.

Contact: Vaughan Phillips

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) 8111 Mills Road

Houston, TX

US 77064