

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION ATTENTION



[674847 LAKE CONWAY] Machine Id VOLVO L20H 1220453

Component Rear Left Final Drive

VÕLVO PREMIUM GEAR OIL 85W-140 GL-5 (--- GAL)

RECOMMENDATION	
----------------	--

No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

Elemental level of silicon (Si) above normal indicating ingress of seal material. Moderate concentration of visible dirt/debris present in the oil.

	Test	UOM	Method	Limit/Abn	Сι	urrent	History1	History2
	Sample Number		Client Info		VC	CP446884		
	Sample Date		Client Info		20	Feb 2024		
	Machine Age	hrs	Client Info		11	64		
	Oil Age	hrs	Client Info		0			
	Filter Age	hrs	Client Info		0			
	Oil Changed		Client Info		No	ot Changd		
	Filter Changed		Client Info		No	ot Changd		
	Sample Status				AE	BNORMAL		
	Iron	ppm	ASTM D5185m	>1000		288		
	Chromium	ppm	ASTM D5185m	>10		6		
	Nickel	ppm	ASTM D5185m	>10		<1		
	Titanium	ppm	ASTM D5185m			<1		
	Silver	ppm	ASTM D5185m			0		
	Aluminum	ppm	ASTM D5185m	>10		6		
	Lead	ppm	ASTM D5185m	>25		<1		
	Copper	ppm	ASTM D5185m	>30		2		
	Tin	ppm	ASTM D5185m	>10		<1		
	Vanadium	ppm	ASTM D5185m			0		
	White Metal	scalar	*Visual	NONE		NONE		
	Yellow Metal	scalar	*Visual	NONE		NONE		
	Silicon	nom	ASTM D5185m	<u>\</u> 30		31		
	Potassium	ppm	ASTM D5185m	>20		6		
	Water	ppm	WC Method	>0.2		NEG		
	Silt	scalar	*Visual			NONE		
	Debris	scalar	*Visual	NONE		MODER		
	Sand/Dirt	scalar	*Visual	NONE		NONE		
		scalar	*Visual	NORMI		NORMI		
	Odor	scalar	*Visual	NORMI		NORMI		
	Emulsified Water	scalar	*Vieual			NEG		
		Scalai	visuai	>0.2		NEG		
	Sodium	ppm	ASTM D5185m			19		
	Boron	ppm	ASTM D5185m	111		109		
	Barium	ppm	ASTM D5185m	0.0		<1		
	Molybdenum	ppm	ASTM D5185m	0.9		0		
	Manganese	ppm	ASTM D5185m	0.0		17		
	Magnesium	ppm	ASTM D5185m	39		24		
	Calcium	ppm	ASTM D5185m	93		3447		
	Phosphorus	ppm	ASTM D5185m	920		1155		
	Zinc	ppm	ASTM D5185m	104		1411		
	Sulfur	ppm	ASTM D5185m	20179		4584		
	Visc @ 40°C	cSt	ASTM D445	333		66.0		

FLUID CONDITION

The oil viscosity is lower than normal. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type.

Contact/Location: Robert LaPlante - VOLVO0096



