



# COOLANT REPORT

CORROSION	<b>NORMAL</b>
CONTAMINANTS	<b>NORMAL</b>
COOLANT CONDITION	<b>NORMAL</b>

Area  
**WCLSNC**  
Machine Id  
**QC COOL ELC NC 09012022**

Component  
**Coolant**  
Fluid  
**CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)**

## RECOMMENDATION

No corrective action is recommended at this time. The fluid is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0906314</b>	WC0906313	WC0906309
Sample Date		Client Info		<b>27 Feb 2024</b>	26 Feb 2024	22 Feb 2024
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

## CORROSION

All metal levels are normal indicating no corrosion in the cooling system.

Iron	ppm	ASTM D6130	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D6130	>2	<b>1</b>	<1	<1
Copper	ppm	ASTM D6130	>2	<b>2</b>	<1	<1
Lead	ppm	ASTM D6130	>2	<b>2</b>	1	1
Tin	ppm	ASTM D6130	>2	<b>&lt;1</b>	<1	<1
Zinc	ppm	ASTM D6130	>10	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

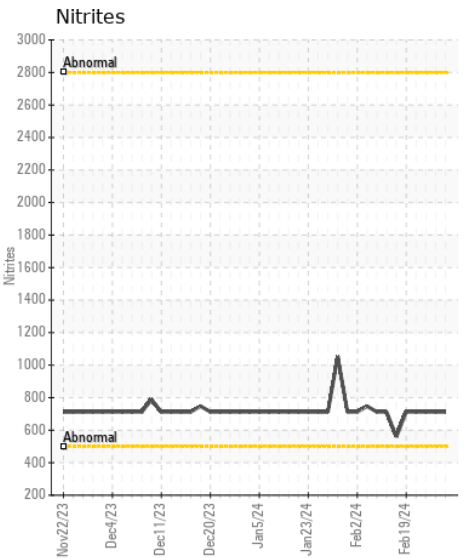
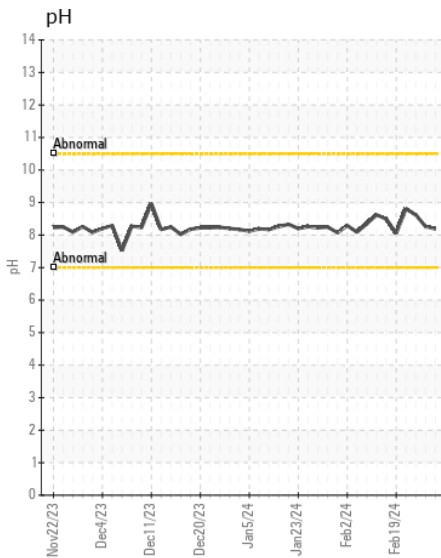
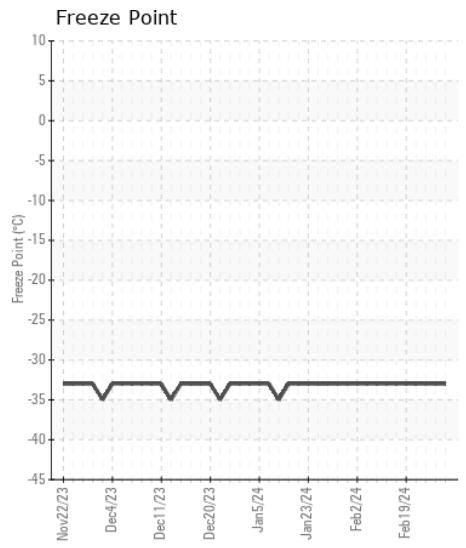
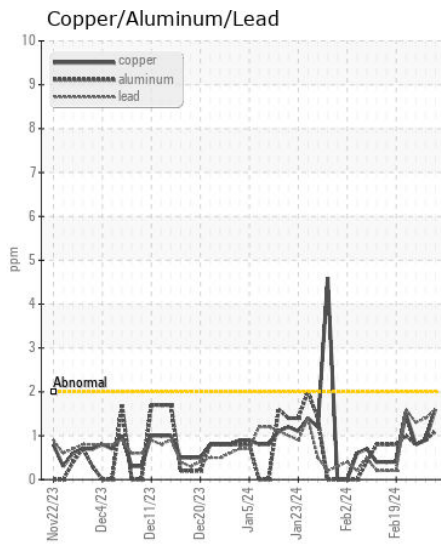
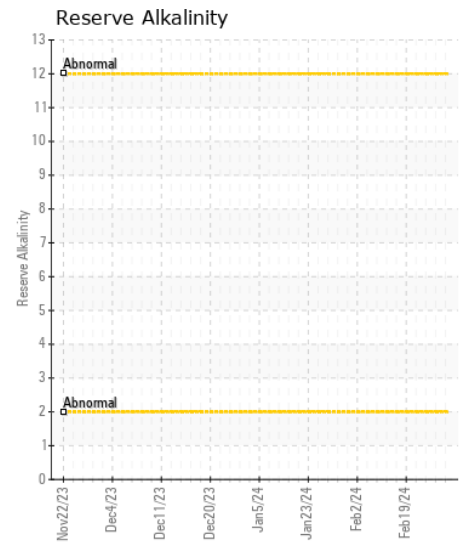
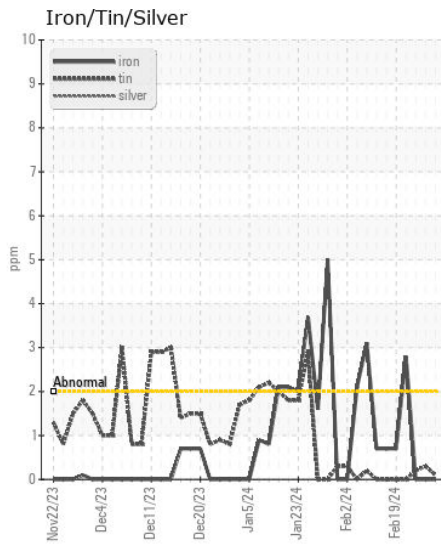
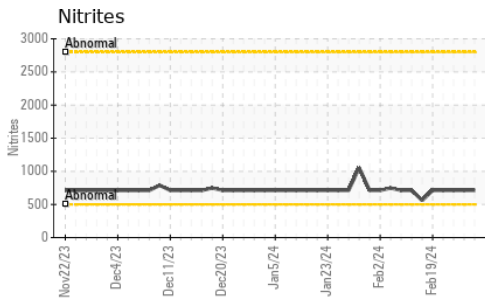
There is no indication of any contamination in the coolant.

Calcium	ppm	ASTM D6130	>5	<b>&lt;1</b>	<1	<1
Chlorine	ppm	ASTM D6130		<b>6</b>	5	9
Magnesium	ppm	ASTM D6130	>6	<b>&lt;1</b>	0	0
Total Dissolved Solids				<b>300.5</b>	324.0	359.5
Coolant Appearance		*Visual	Clear	<b>normal</b>	normal	normal

## COOLANT CONDITION

Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

Specific Gravity		*ASTM D1298		<b>1.067</b>	1.067	1.067
pH	Scale 0-14	ASTM D1287		<b>8.19</b>	8.26	8.62
Nitrites	ppm	AP-053:2009		<b>712</b>	712	712
Reserve Alkalinity	Scale 0-20	*ASTM D1121		<b>---</b>	---	---
Percentage Glycol	%	ASTM D3321		<b>49.9</b>	49.5	49.4
Freezing Point	°F	ASTM D3321		<b>-33</b>	-33	-33
Carboxylate				<b>fail</b>	fail	fail
Silicon	ppm	ASTM D6130	0	<b>2</b>	1	<1
Phosphorus	ppm	ASTM D6130	0	<b>6</b>	4	<1
Boron	ppm	ASTM D6130	0	<b>5</b>	0	0
Molybdenum	ppm	ASTM D6130	950	<b>630</b>	701	722
Sodium	ppm	ASTM D6130		<b>3574</b>	4101	4284
Potassium	ppm	ASTM D6130		<b>9</b>	8	6
Coolant Color		*Visual		<b>Red</b>	Red	Red



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0906314  
**Lab Number** : 06102172  
**Unique Number** : 10900402  
**Test Package** : COOL- ( Additional Tests: BoilingPoint, COOL, GlycolType, ICP )

**Received** : 27 Feb 2024  
**Tested** : 05 Mar 2024  
**Diagnosed** : 05 Mar 2024 - Jonathan Hester

**WEARCHECK LUBRICATION SERVICES QA ACCOUNT**  
 501 Madison Ave  
 Cary, NC  
 US 27513  
 Contact: WCLS CARY NC

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (919)379-4102  
 F: (919)379-4050