CONST

WEAR CHECK

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
HAMM 001944
Component
Hydraulic System
Fluid
CASTROL DUAL RANGE HV HYD OIL ISO 46 (--- GAL)

RECOMMENDATION

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

WEAR

All component wear rates are normal.

CONTAMINATION

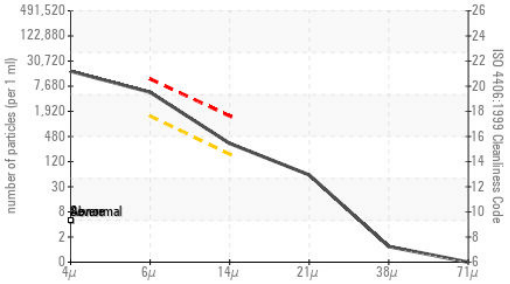
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

FLUID CONDITION

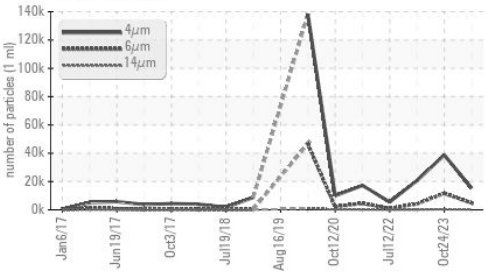
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0800439	WC0823955	WC0758040
Sample Date		Client Info		20 Feb 2024	24 Oct 2023	30 Dec 2022
Machine Age	hrs	Client Info		7388	7122	6310
Oil Age	hrs	Client Info		1500	812	642
Filter Age	hrs	Client Info		266	812	642
Oil Changed		Client Info		Changed	Changed	Not Changd
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	SEVERE	ABNORMAL
Iron	ppm	ASTM D5185m	>20	6	7	6
Chromium	ppm	ASTM D5185m	>10	0	<1	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	1	<1	2
Lead	ppm	ASTM D5185m	>10	2	1	<1
Copper	ppm	ASTM D5185m	>75	0	<1	<1
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>20	<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	2	0
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647		15233	38746	20740
Particles >6µm		ASTM D7647	>1300	▲ 4797	▲ 11615	▲ 4162
Particles >14µm		ASTM D7647	>160	● 288	▲ 384	97
Particles >21µm		ASTM D7647	>40	51	● 72	16
Particles >38µm		ASTM D7647	>10	1	1	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/14	▲ 21/19/15	▲ 22/21/16	▲ 22/19/14
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		2	0	0
Boron	ppm	ASTM D5185m		2	3	8
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		2	3	7
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		53	72	75
Calcium	ppm	ASTM D5185m		146	162	260
Phosphorus	ppm	ASTM D5185m		299	285	326
Zinc	ppm	ASTM D5185m		356	386	379
Sulfur	ppm	ASTM D5185m		890	1015	976
Acid Number (AN)	mg KOH/g	ASTM D8045		0.43	0.42	0.46
Visc @ 40°C	cSt	ASTM D445	46.5	46.7	46.9	45.2

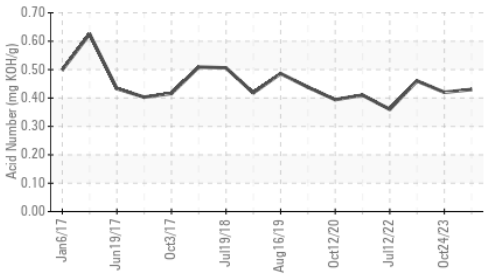
Particle Count



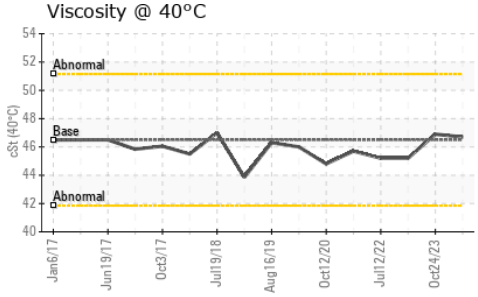
Particle Trend



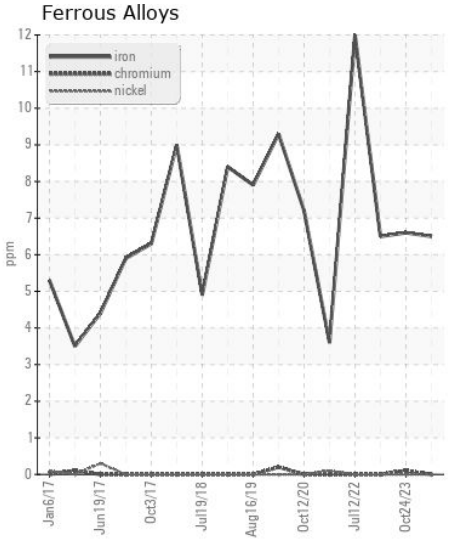
Acid Number



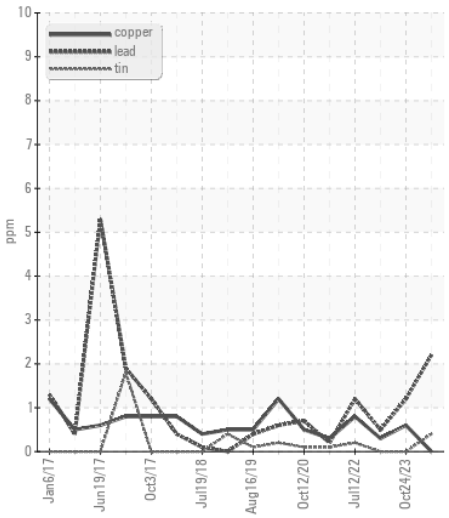
Viscosity @ 40°C



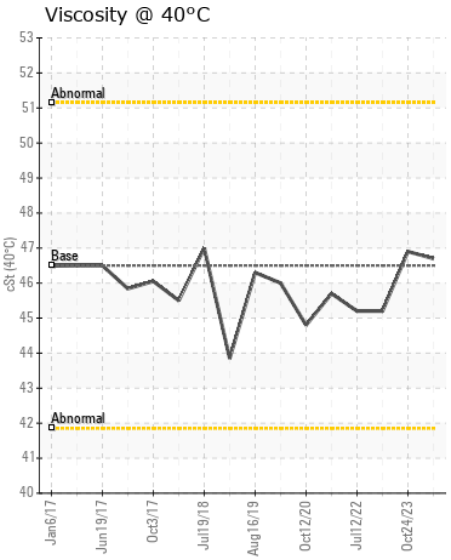
Ferrous Alloys



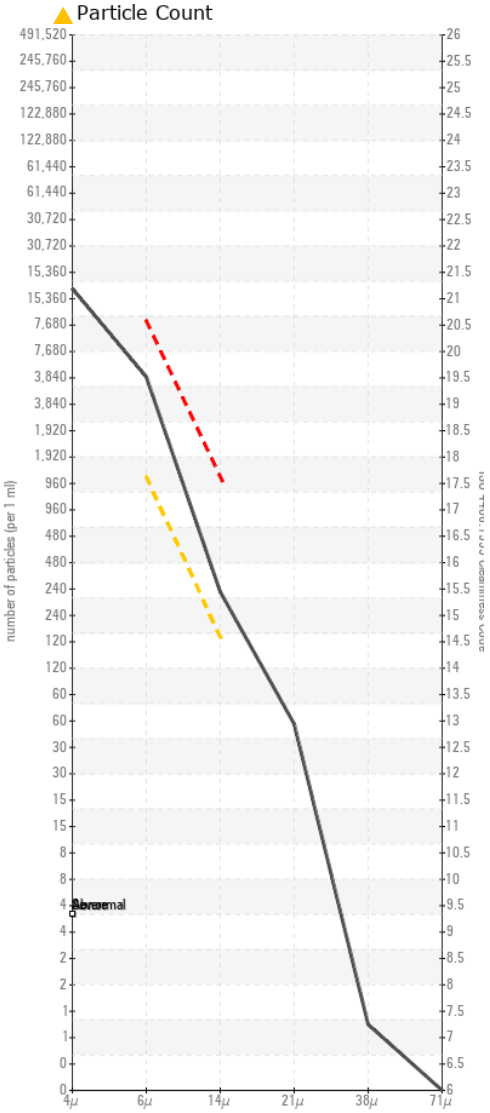
Non-ferrous Metals



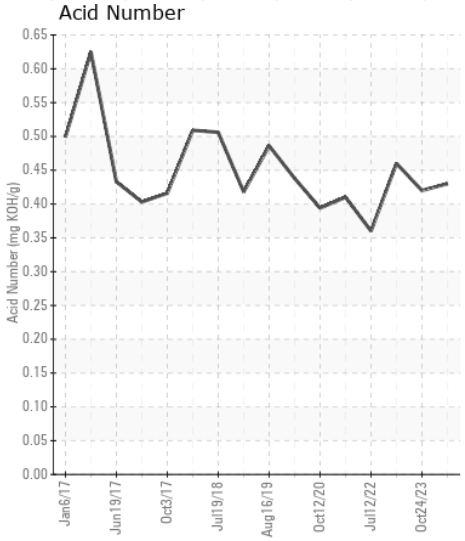
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0800439
Lab Number : 06102419
Unique Number : 10900649
Test Package : CONST

Received : 27 Feb 2024
Tested : 28 Feb 2024
Diagnosed : 28 Feb 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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