

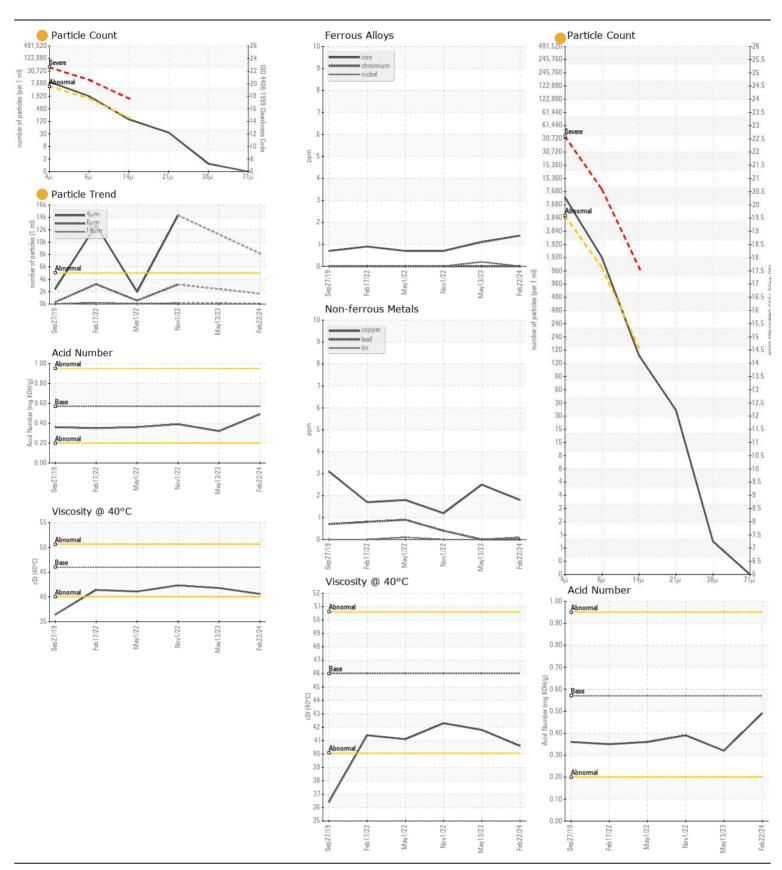
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL **ATTENTION NORMAL**

Machine Id CR6620

Component Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
TEOGRAPHON .	Sample Number		Client Info		WC0823371	WC0809332	WC0720562
We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Date		Client Info		22 Feb 2024	13 May 2023	01 Nov 202
	Machine Age	hrs	Client Info		7063	5919	5290
	Oil Age	hrs	Client Info		0	0	500
	Filter Age	hrs	Client Info		0	0	500
	Oil Changed		Client Info		Not Changd	Not Changd	Changed
	Filter Changed		Client Info		Not Changd	Changed	Changed
	Sample Status				ATTENTION	ABNORMAL	ABNORMA
WEAR	Iron	ppm	ASTM D5185m	>20	1	1	<1
	Chromium	ppm	ASTM D5185m	>10	0	0	0
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	<1	0
	Titanium	ppm	ASTM D5185m		0	0	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>10	0	0	0
	Lead	ppm	ASTM D5185m	>10	0	0	<1
	Copper	ppm	ASTM D5185m	>75	2	2	1
	Tin	ppm	ASTM D5185m	>10	<1	0	0
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	1	2	<1
SONTAMINATION	Potassium	ppm	ASTM D5185m		0	2	0
There is a light amount of silt (particulates < 14 microns in size) present in the oil.	Water	pp	WC Method		NEG	NEG	NEG
	Particles >4µm		ASTM D7647		<u>8156</u>		<u>▲</u> 14321
	Particles >6µm		ASTM D7647		1680		△ 3143
	Particles >14µm		ASTM D7647	>160	130		160
	Particles >21µm		ASTM D7647	>40	31		38
	Particles >38µm		ASTM D7647	>10	1		2
	Particles >71µm		ASTM D7647	>3	0		0
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/18/14		2 1/19/1
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	▲ MODER	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	<1	0
	Boron	ppm	ASTM D5185m	5	<1	0	<1
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m	5	0	<1	<1
	Manganese	ppm	ASTM D5185m		0	<1	0
	Magnesium	ppm	ASTM D5185m	25	3	9	5
	Calcium	ppm	ASTM D5185m	200	45	57	48
	Phosphorus	ppm	ASTM D5185m	300	330	351	343
	Zinc	ppm	ASTM D5185m		405	430	406
	Sulfur	ppm		2500	1533	1850	1458
	Acid Number (AN)	mg KOH/g		0.57	0.49	0.32	0.39
	Visc @ 40°C	cSt	ASTM D445	46	40.6	41.8	42.3





Certificate L2367

Laboratory Sample No.

: WC0823371 Lab Number : 06102429 Unique Number: 10900659 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 27 Feb 2024 **Tested** : 29 Feb 2024

: 29 Feb 2024 - Wes Davis Diagnosed

GRAHAM, NC US 27253-9215 Contact: MICHAEL LAWSON

BUCKNER HEAVY LIFT

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To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (336)376-8888 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (336)376-4090