



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Area
[11535]
 Machine Id
CATERPILLAR 336F 2073 (S/N CAT0336FJSSN00298)
 Component
Hydraulic System
 Fluid
{not provided} (--- GAL)

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		SHM0000075	---	---
Sample Date		Client Info		20 Feb 2024	---	---
Machine Age	hrs	Client Info		5261	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	13	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	<1	---	---
Lead	ppm	ASTM D5185m	>10	<1	---	---
Copper	ppm	ASTM D5185m	>75	4	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

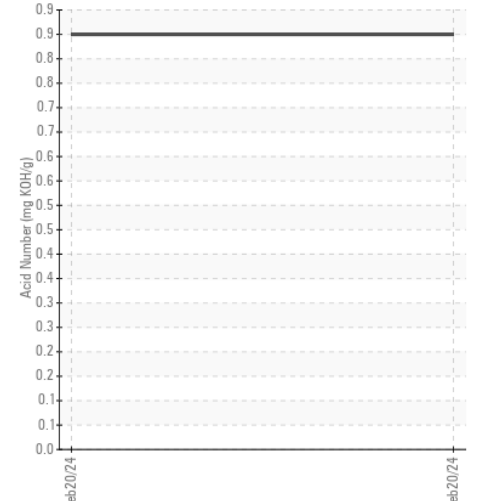
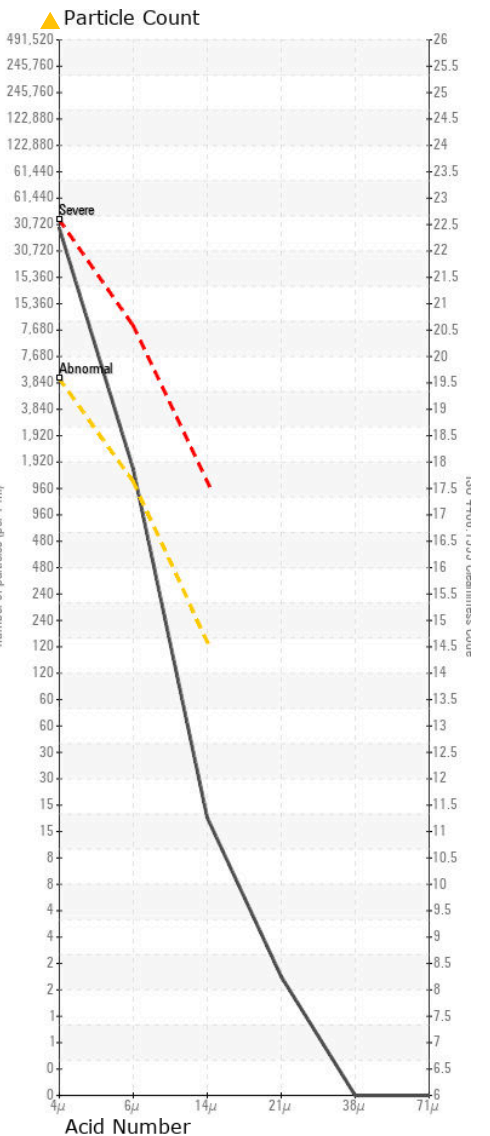
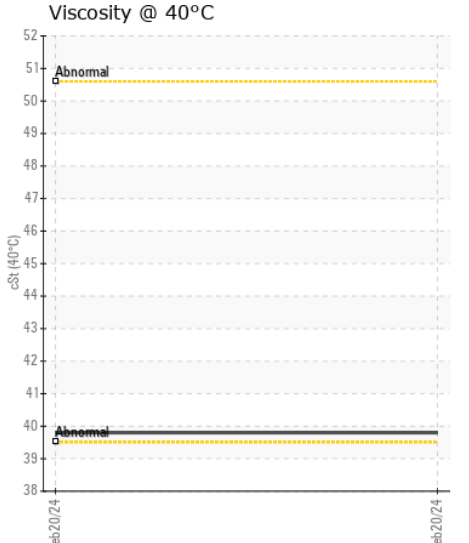
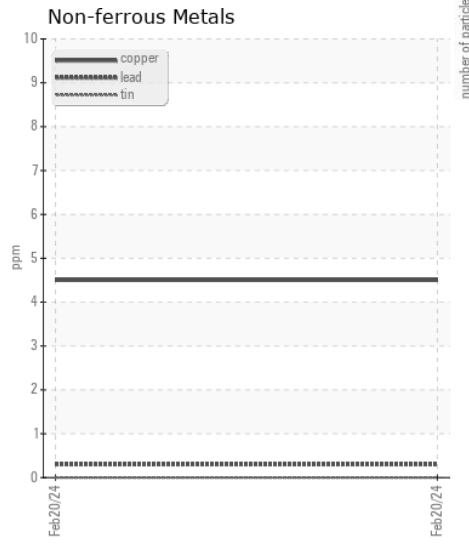
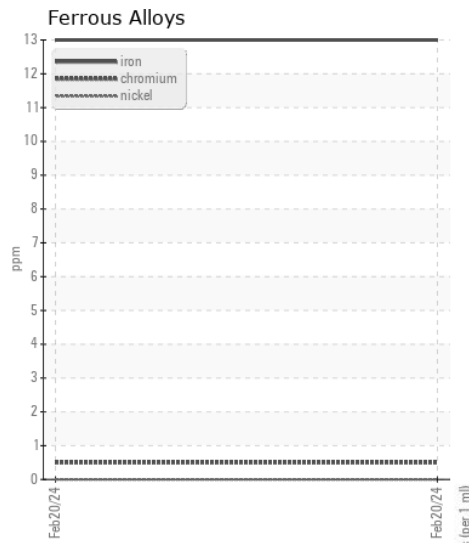
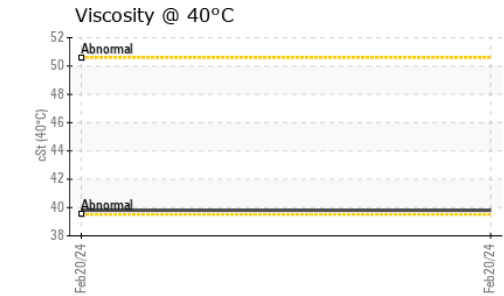
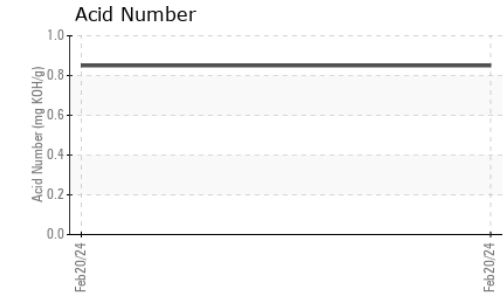
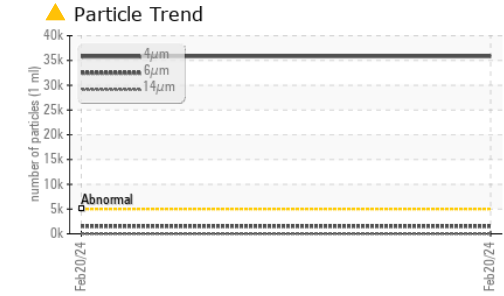
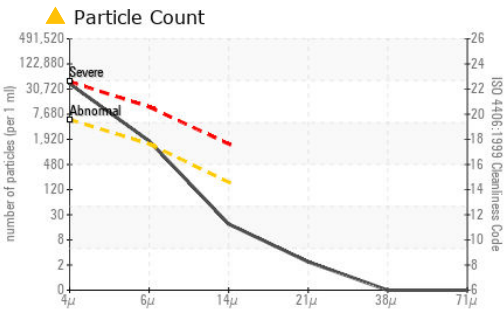
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	2	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 35835	---	---
Particles >6µm		ASTM D7647	>1300	● 1532	---	---
Particles >14µm		ASTM D7647	>160	16	---	---
Particles >21µm		ASTM D7647	>40	2	---	---
Particles >38µm		ASTM D7647	>10	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 22/18/11	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		2	---	---
Boron	ppm	ASTM D5185m		<1	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		4	---	---
Calcium	ppm	ASTM D5185m		325	---	---
Phosphorus	ppm	ASTM D5185m		642	---	---
Zinc	ppm	ASTM D5185m		802	---	---
Sulfur	ppm	ASTM D5185m		1702	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.85	---	---
Visc @ 40°C	cSt	ASTM D445		39.8	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : SHM0000075 **Received** : 28 Feb 2024
Lab Number : 06102896 **Tested** : 01 Mar 2024
Unique Number : 10901126 **Diagnosed** : 01 Mar 2024 - Don Baldrige
Test Package : CONST (Additional Tests: PQ)

SOUND HEAVY MACHINERY
 1809 BLUE CLAY RD
 WILMINGTON, NC
 US 28405
 Contact: SERVICE MANAGER
 service@soundhm.com
 T: (910)782-2477
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)