



VOLVO

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Area
[674503]
Machine Id
VOLVO L110G 8200
Component
Hydraulic System
Fluid
VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP440892	VCP388731	VCP246966
Sample Date		Client Info		22 Feb 2024	02 Sep 2022	19 Sep 2019
Machine Age	hrs	Client Info		17946	15914	12017
Oil Age	hrs	Client Info		0	4000	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changed	Changed	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	2	4	9
Chromium	ppm	ASTM D5185m	>20	0	0	<1
Nickel	ppm	ASTM D5185m	>10	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	1	2	2
Lead	ppm	ASTM D5185m	>20	<1	0	1
Copper	ppm	ASTM D5185m	>150	2	2	4
Tin	ppm	ASTM D5185m	>20	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

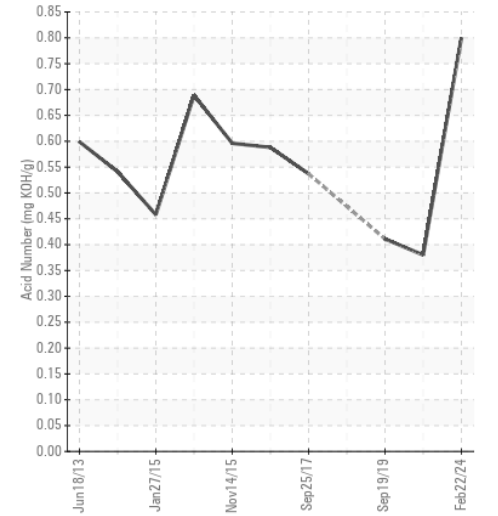
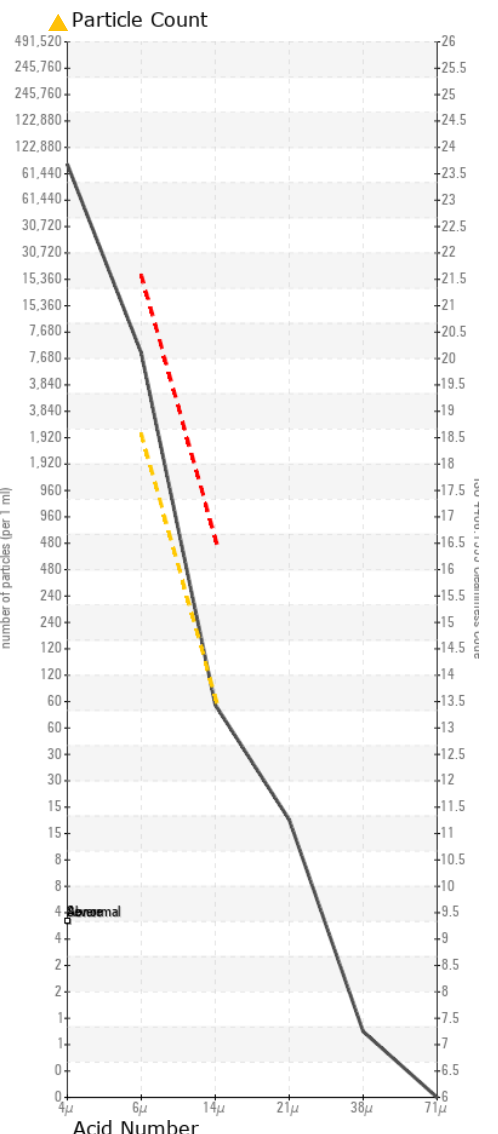
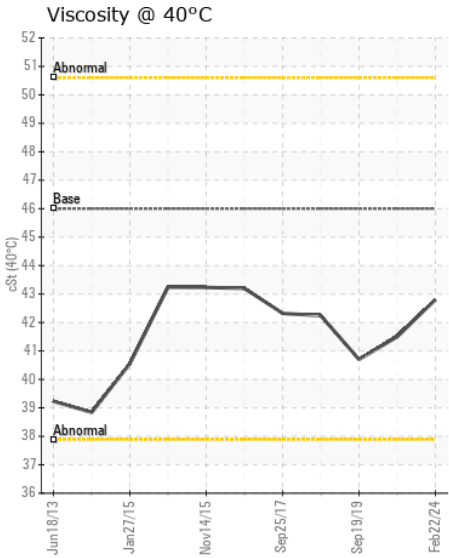
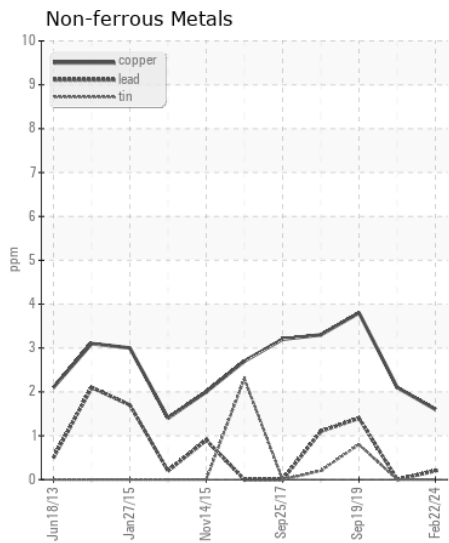
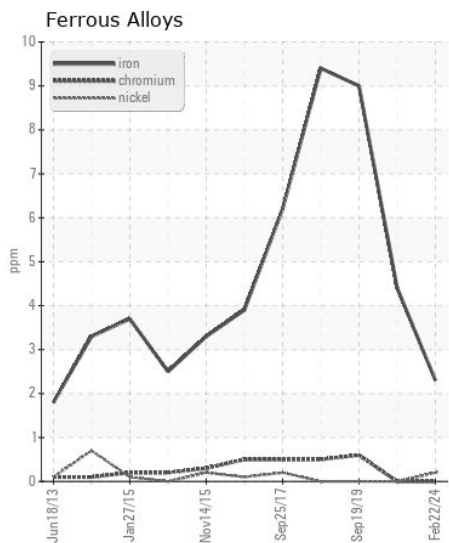
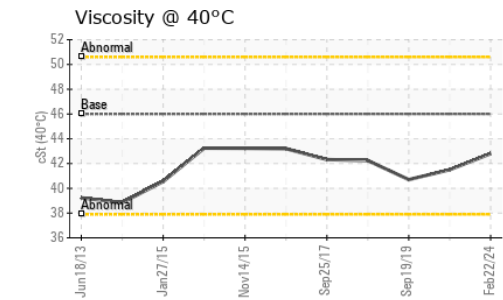
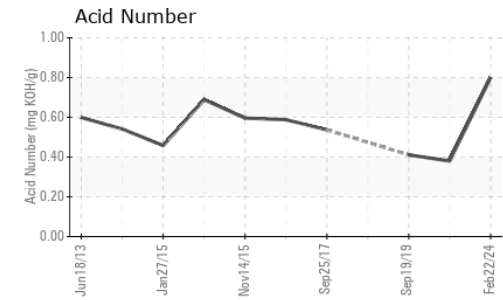
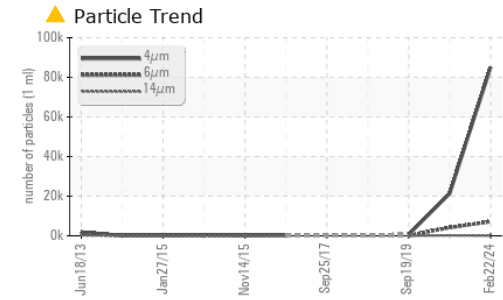
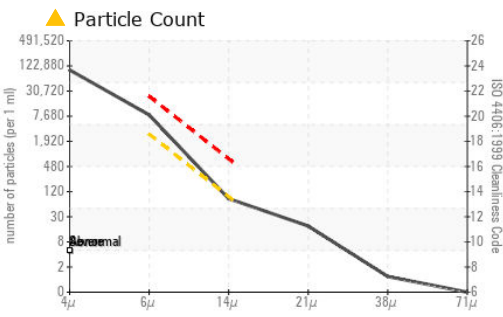
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	5	8	24
Potassium	ppm	ASTM D5185m	>20	1	0	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647		84918	21289	632
Particles >6µm		ASTM D7647	>2500	▲ 7200	● 4170	86
Particles >14µm		ASTM D7647	>80	72	▲ 215	9
Particles >21µm		ASTM D7647	>20	16	● 32	2
Particles >38µm		ASTM D7647	>4	1	2	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>-/18/13	▲ 24/20/13	▲ 22/19/15	16/14/10
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		3	3	2
Boron	ppm	ASTM D5185m	14	0	<1	4
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	0.0	0	<1	0
Manganese	ppm	ASTM D5185m	0.0	<1	0	<1
Magnesium	ppm	ASTM D5185m	2.6	4	2	7
Calcium	ppm	ASTM D5185m	49	36	75	124
Phosphorus	ppm	ASTM D5185m	354	353	334	344
Zinc	ppm	ASTM D5185m	419	457	420	457
Sulfur	ppm	ASTM D5185m	3719	1289	2166	1192
Acid Number (AN)	mg KOH/g	ASTM D8045		0.80	0.38	0.411
Visc @ 40°C	cSt	ASTM D445	46	42.8	41.5	40.7



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : VCP440892
Lab Number : 06102910
Unique Number : 10901140
Test Package : MOB 2
Received : 28 Feb 2024
Tested : 29 Feb 2024
Diagnosed : 29 Feb 2024 - Wes Davis

BLAZE CONSTRUCTION
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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)