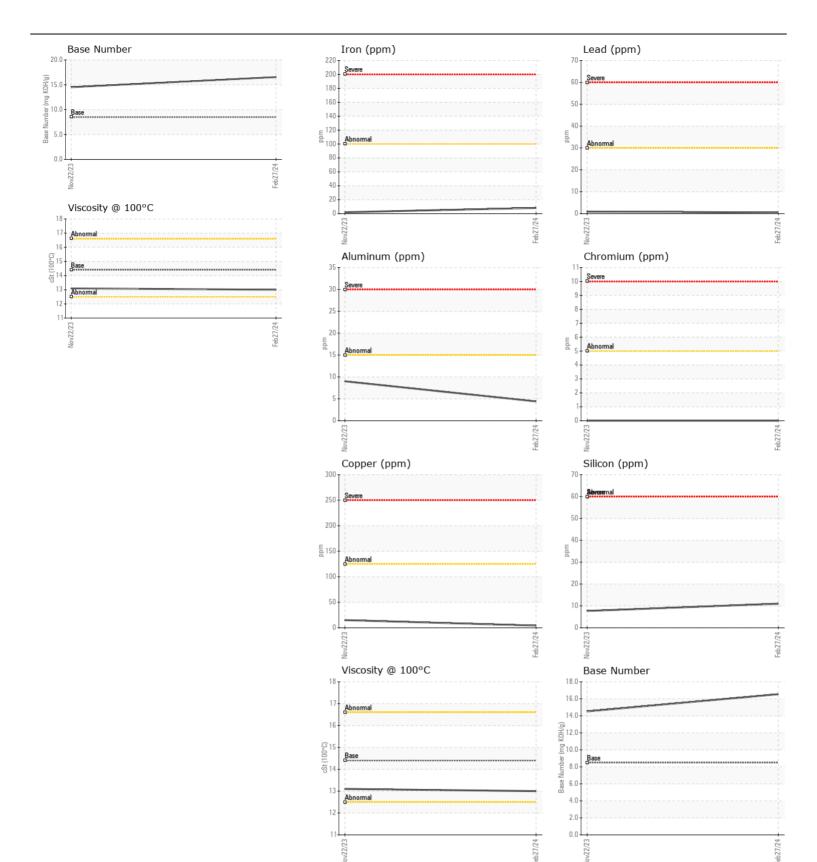


WEAR CONTAMINATION **FLUID CONDITION** **NORMAL NORMAL NORMAL**

LIEBHERR LTM1400 AT2384

Component Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History
Resample at the next service interval to monitor.	Sample Number		Client Info		HPL0004533	HPL0003887	
	Sample Date		Client Info		27 Feb 2024	22 Nov 2023	
	Machine Age	hrs	Client Info		1534	3065	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	N/A	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				NORMAL	NORMAL	
/EAR	Iron	ppm	ASTM D5185m	>100	8	2	
	Chromium	ppm	ASTM D5185m		0	0	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m	>3	0	<1	
	Aluminum	ppm	ASTM D5185m		4	9	
	Lead	ppm	ASTM D5185m		<1	<1	
	Copper	ppm	ASTM D5185m		4	15	
	Tin	ppm	ASTM D5185m		<1	<1	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
ONTAMINATION	Silicon	ppm	ASTM D5185m	> 60	11	8	
ONTAMINATION	Potassium	ppm	ASTM D5185m		0	0	
There is no indication of any contamination in the oil.	Fuel	ррпп	WC Method		<1.0	<1.0	
	Water		WC Method		NEG	NEG	
	Glycol		WC Method	<i>></i> 0.2	NEG	NEG	
	Soot %	%	*ASTM D7844	~3	0.2	0.1	
	Nitration	Abs/cm	*ASTM D7624	>20	8.6	11.7	
	Sulfation	Abs/.1mm	*ASTM D7415		35.2	37.7	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water		*Visual	>0.2	NEG	NEG	
	Lindishica Water		· · · · · · · · · · · · · · · · · · ·	70.2			
LUID CONDITION	Sodium	ppm	ASTM D5185m		<1	0	
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		28	13	
	Barium	ppm	ASTM D5185m		2	<1	
	Molybdenum	ppm	ASTM D5185m	100	528	562	
	Manganese	ppm	ASTM D5185m	4.5	<1	<1	
	Magnesium	ppm	ASTM D5185m		937	989	
	Calcium	ppm	ASTM D5185m		2783	2566	
	Phosphorus	ppm	ASTM D5185m		1057	1069	
	Zinc	ppm	ASTM D5185m		1271	1307	
	Sulfur	ppm	ASTM D5185m		9714	7895	
	Oxidation	Abs/.1mm	*ASTM D7414		35.1	41.6	
	Base Number (BN)		ASTM D2896		16.54	14.52	
	Visc @ 100°C	cSt	ASTM D445	14.4	13.0	13.1	







Certificate L2367

Laboratory Sample No.

: HPL0004533 Lab Number : 06103178 Unique Number : 10901408 Test Package : MOB 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 28 Feb 2024 : 29 Feb 2024 **Tested** Diagnosed

: 01 Mar 2024 - Sean Felton

US 60440 Contact: DAVE KOEHNE davidk@stevensoncrane.com T: (630)972-9199

STEVENSON CRANE

410 STEVENSON DR

BOLINGBROOK, IL

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: DAVE KOEHNE - STEBOL