



# OIL ANALYSIS REPORT

|                 |               |
|-----------------|---------------|
| WEAR            | <b>NORMAL</b> |
| CONTAMINATION   | <b>NORMAL</b> |
| FLUID CONDITION | <b>NORMAL</b> |

Area  
**SOUTH HOLLAND**  
Machine Id  
**TEREX RT665 RT3758 (S/N 13758)**  
Component  
**Diesel Engine**  
Fluid  
**DIESEL ENGINE OIL 10W40 (4 GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |     | Client Info |           | <b>HPL0002523</b>  | HPL0002127  | HPL010042   |
| Sample Date    |     | Client Info |           | <b>26 Feb 2024</b> | 30 Sep 2022 | 31 May 2022 |
| Machine Age    | hrs | Client Info |           | <b>7259</b>        | 6333        | 7519        |
| Oil Age        | hrs | Client Info |           | <b>0</b>           | 0           | 675         |
| Filter Age     | hrs | Client Info |           | <b>0</b>           | 0           | 675         |
| Oil Changed    |     | Client Info |           | <b>N/A</b>         | N/A         | Changed     |
| Filter Changed |     | Client Info |           | <b>N/A</b>         | N/A         | Changed     |
| Sample Status  |     |             |           | <b>NORMAL</b>      | ATTENTION   | NORMAL      |

## WEAR

All component wear rates are normal.

|              |        |             |      |              |      |      |
|--------------|--------|-------------|------|--------------|------|------|
| Iron         | ppm    | ASTM D5185m | >90  | <b>28</b>    | 12   | 28   |
| Chromium     | ppm    | ASTM D5185m | >20  | <b>1</b>     | <1   | 1    |
| Nickel       | ppm    | ASTM D5185m | >2   | <b>1</b>     | 0    | <1   |
| Titanium     | ppm    | ASTM D5185m | >2   | <b>0</b>     | 0    | <1   |
| Silver       | ppm    | ASTM D5185m | >2   | <b>0</b>     | 0    | 0    |
| Aluminum     | ppm    | ASTM D5185m | >20  | <b>5</b>     | 3    | 4    |
| Lead         | ppm    | ASTM D5185m | >40  | <b>4</b>     | 5    | 1    |
| Copper       | ppm    | ASTM D5185m | >330 | <b>15</b>    | 4    | 3    |
| Tin          | ppm    | ASTM D5185m | >15  | <b>&lt;1</b> | <1   | <1   |
| Vanadium     | ppm    | ASTM D5185m |      | <b>0</b>     | 0    | <1   |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE |

## CONTAMINATION

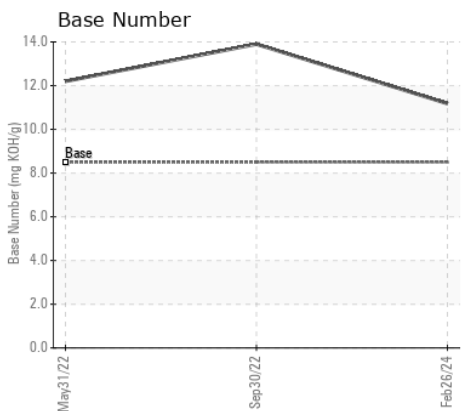
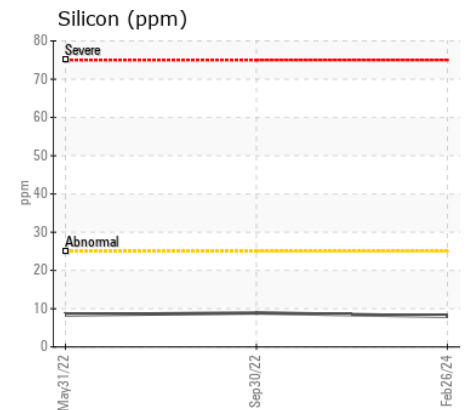
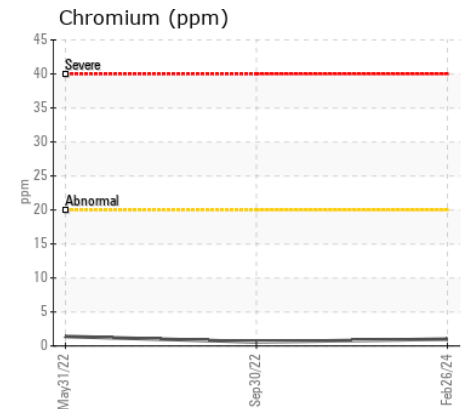
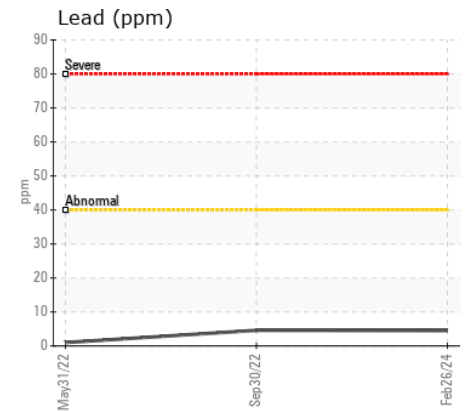
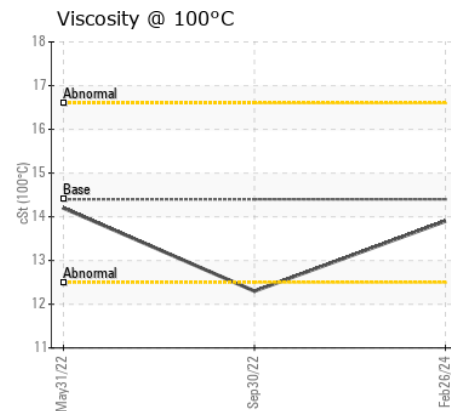
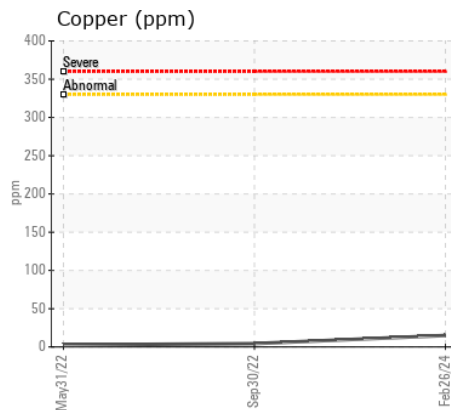
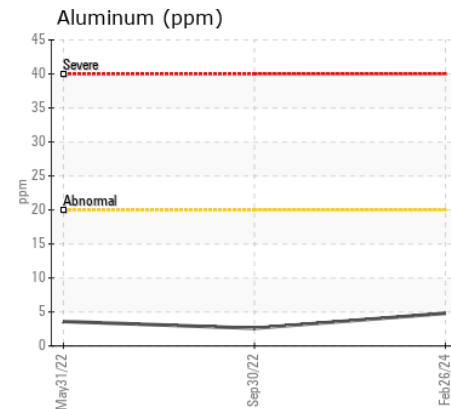
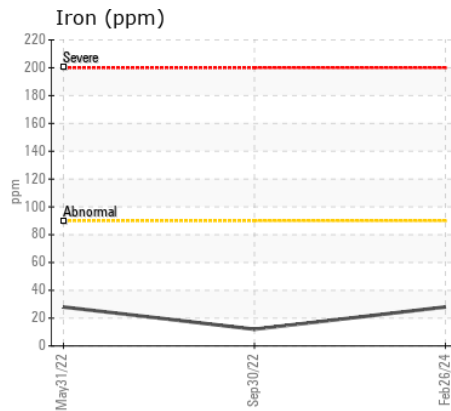
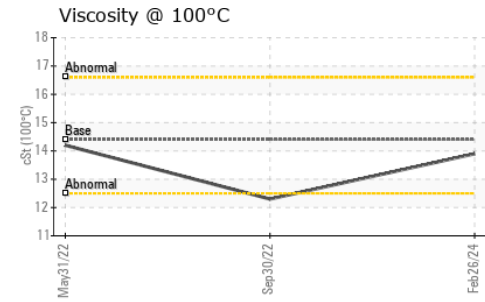
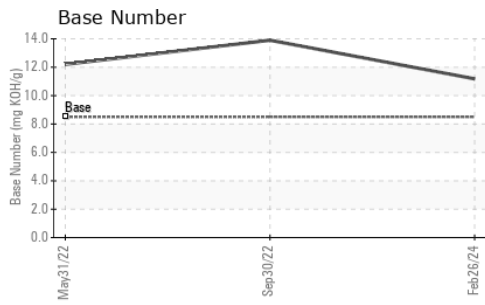
There is no indication of any contamination in the oil.

|                  |          |             |       |                |       |       |
|------------------|----------|-------------|-------|----------------|-------|-------|
| Silicon          | ppm      | ASTM D5185m | >25   | <b>8</b>       | 9     | 8     |
| Potassium        | ppm      | ASTM D5185m | >20   | <b>16</b>      | 6     | 2     |
| Fuel             |          | WC Method   | >3.0  | <b>&lt;1.0</b> | ▲ 1.5 | <1.0  |
| Water            |          | WC Method   | >0.2  | <b>NEG</b>     | NEG   | NEG   |
| Glycol           |          | WC Method   |       | <b>NEG</b>     | NEG   | NEG   |
| Soot %           | %        | *ASTM D7844 | >6    | <b>0.2</b>     | 0.1   | 0.2   |
| Nitration        | Abs/cm   | *ASTM D7624 | >20   | <b>14.5</b>    | 12.0  | 11.2  |
| Sulfation        | Abs/.1mm | *ASTM D7415 | >30   | <b>39.1</b>    | 39.0  | 30.9  |
| Silt             | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Debris           | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Sand/Dirt        | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Appearance       | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Odor             | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Emulsified Water | scalar   | *Visual     | >0.2  | <b>NEG</b>     | NEG   | NEG   |

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

|                  |          |             |      |              |        |       |
|------------------|----------|-------------|------|--------------|--------|-------|
| Sodium           | ppm      | ASTM D5185m |      | <b>53</b>    | 12     | 1     |
| Boron            | ppm      | ASTM D5185m | 250  | <b>9</b>     | 27     | 206   |
| Barium           | ppm      | ASTM D5185m | 10   | <b>&lt;1</b> | 0      | 0     |
| Molybdenum       | ppm      | ASTM D5185m | 100  | <b>520</b>   | 509    | 344   |
| Manganese        | ppm      | ASTM D5185m |      | <b>&lt;1</b> | <1     | <1    |
| Magnesium        | ppm      | ASTM D5185m | 450  | <b>937</b>   | 886    | 445   |
| Calcium          | ppm      | ASTM D5185m | 3000 | <b>2769</b>  | 2591   | 3452  |
| Phosphorus       | ppm      | ASTM D5185m | 1150 | <b>924</b>   | 1016   | 831   |
| Zinc             | ppm      | ASTM D5185m | 1350 | <b>1202</b>  | 1192   | 1025  |
| Sulfur           | ppm      | ASTM D5185m | 4250 | <b>8892</b>  | 10028  | 14946 |
| Oxidation        | Abs/.1mm | *ASTM D7414 | >25  | <b>43.2</b>  | 41.4   | 22.3  |
| Base Number (BN) | mg KOH/g | ASTM D2896  | 8.5  | <b>11.18</b> | 13.9   | 12.2  |
| Visc @ 100°C     | cSt      | ASTM D445   | 14.4 | <b>13.9</b>  | ● 12.3 | 14.2  |



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : HPL0002523

Lab Number : 06103184

Unique Number : 10901414

Test Package : MOB 2

Received : 28 Feb 2024

Tested : 29 Feb 2024

Diagnosed : 01 Mar 2024 - Sean Felton

STEVENS ON CRANE

410 STEVENSON DR

BOLINGBROOK, IL

US 60440

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F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)