



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Machine Id
CATERPILLAR 336F 2073 (S/N CAT0336FJSSN00298)
 Component
Right Final Drive
 Fluid
{not provided} (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		SHM0000073	---	---
Sample Date		Client Info		20 Feb 2024	---	---
Machine Age	hrs	Client Info		5261	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR

Gear wear is indicated.

Iron	ppm	ASTM D5185m	>800	▲ 813	---	---
Chromium	ppm	ASTM D5185m	>10	5	---	---
Nickel	ppm	ASTM D5185m	>5	1	---	---
Titanium	ppm	ASTM D5185m	>15	2	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>75	● 31	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	2	---	---
Tin	ppm	ASTM D5185m	>8	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

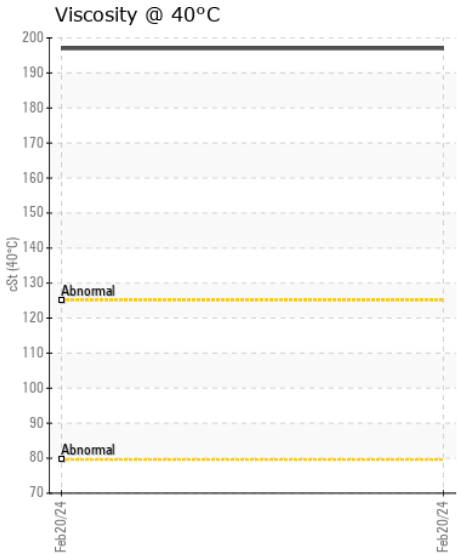
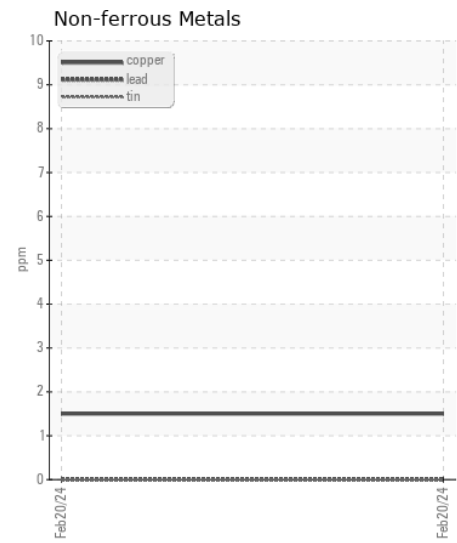
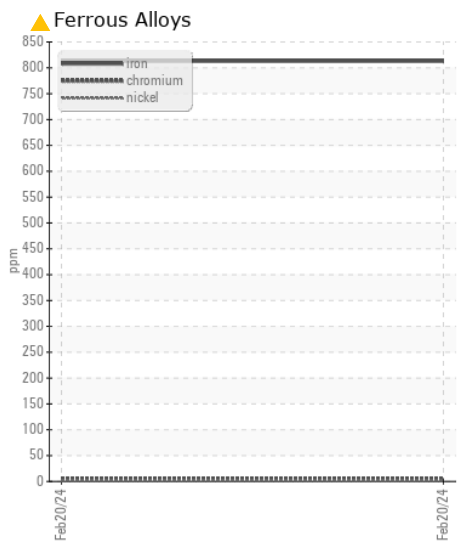
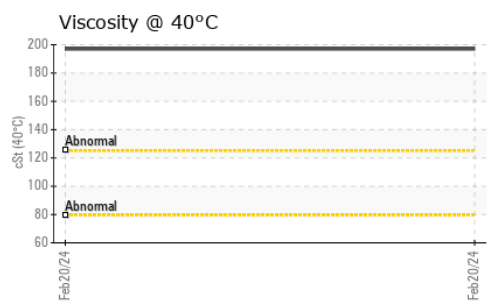
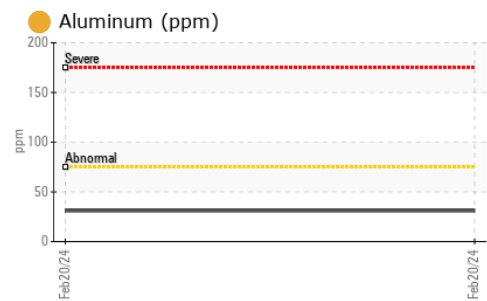
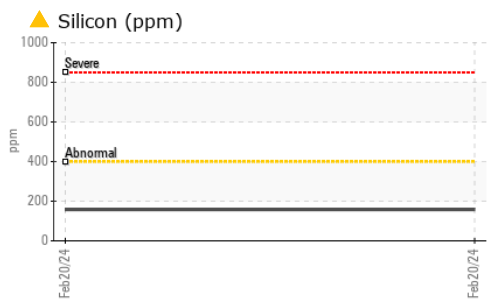
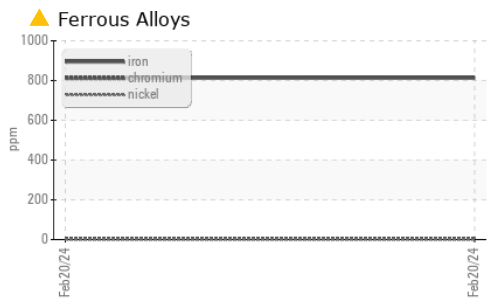
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Silicon	ppm	ASTM D5185m	>400	▲ 158	---	---
Potassium	ppm	ASTM D5185m	>20	10	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		6	---	---
Boron	ppm	ASTM D5185m		3	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		2	---	---
Manganese	ppm	ASTM D5185m		7	---	---
Magnesium	ppm	ASTM D5185m		17	---	---
Calcium	ppm	ASTM D5185m		3423	---	---
Phosphorus	ppm	ASTM D5185m		1102	---	---
Zinc	ppm	ASTM D5185m		1451	---	---
Sulfur	ppm	ASTM D5185m		11753	---	---
Visc @ 40°C	cSt	ASTM D445		197	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : SHM0000073
Lab Number : 06103374
Unique Number : 10901604
Test Package : CONST
Received : 28 Feb 2024
Tested : 29 Feb 2024
Diagnosed : 01 Mar 2024 - Sean Felton

SOUND HEAVY MACHINERY
 1809 BLUE CLAY RD
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 US 28405
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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)