



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
LIEBHERR LR 1600/2 CR 6606 - OUTER (S/N 074 509)

Component
Rear Left Track Drive

Fluid
GEAR OIL ISO 220 (--- QTS)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0873385	---	---
Sample Date		Client Info		24 Feb 2024	---	---
Machine Age	hrs	Client Info		17237	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Not Changed	---	---
Sample Status				NORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>1000	39	---	---
Chromium	ppm	ASTM D5185m	>30	1	---	---
Nickel	ppm	ASTM D5185m	>7	1	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	2	---	---
Lead	ppm	ASTM D5185m	>50	7	---	---
Copper	ppm	ASTM D5185m	>100	95	---	---
Tin	ppm	ASTM D5185m	>5	1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

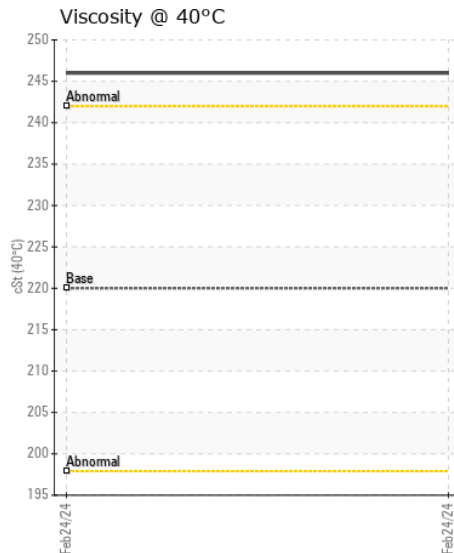
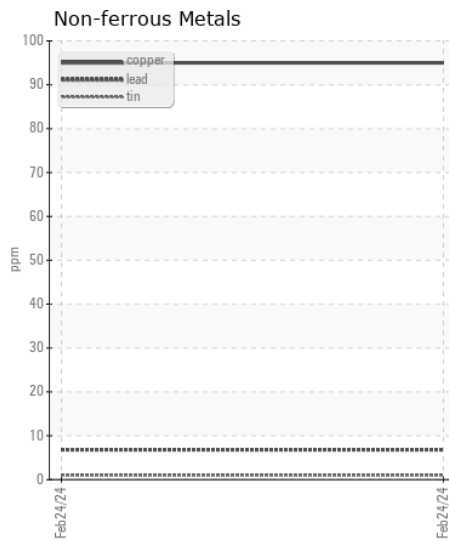
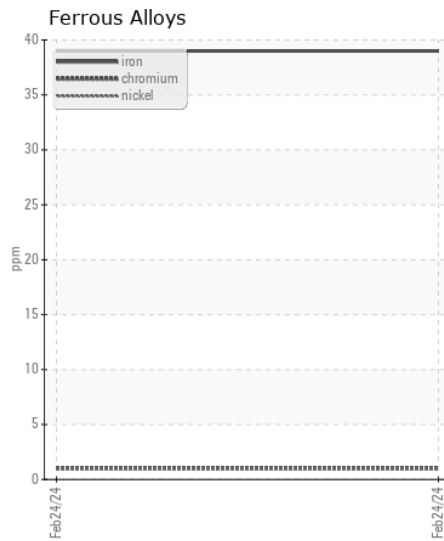
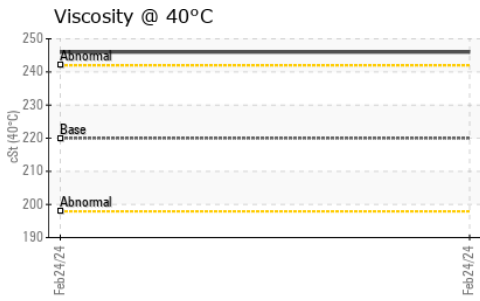
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>150	10	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		4	---	---
Boron	ppm	ASTM D5185m	50	134	---	---
Barium	ppm	ASTM D5185m	15	1	---	---
Molybdenum	ppm	ASTM D5185m	15	3	---	---
Manganese	ppm	ASTM D5185m		1	---	---
Magnesium	ppm	ASTM D5185m	50	2	---	---
Calcium	ppm	ASTM D5185m	50	30	---	---
Phosphorus	ppm	ASTM D5185m	350	896	---	---
Zinc	ppm	ASTM D5185m	100	125	---	---
Sulfur	ppm	ASTM D5185m	12500	20627	---	---
Visc @ 40°C	cSt	ASTM D445	220	246	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0873385

Lab Number : 06103860

Unique Number : 10902090

Test Package : CONST

Received : 28 Feb 2024

Tested : 29 Feb 2024

Diagnosed : 01 Mar 2024 - Don Baldrige

BUCKNER HEAVY LIFT

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)