



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id  
**HC1112**  
Component  
**Front Swing Drive**  
Fluid  
**GEAR OIL ISO 220 (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

## WEAR

All component wear rates are normal.

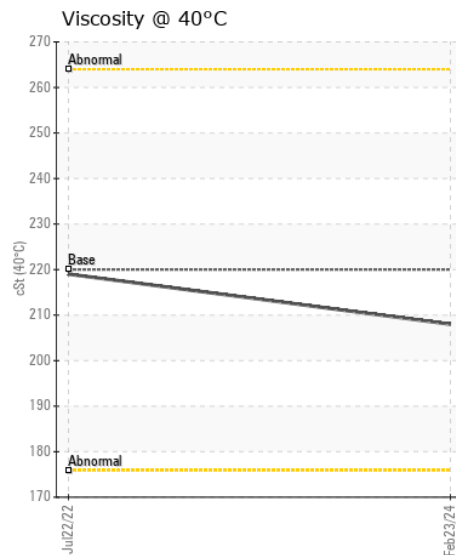
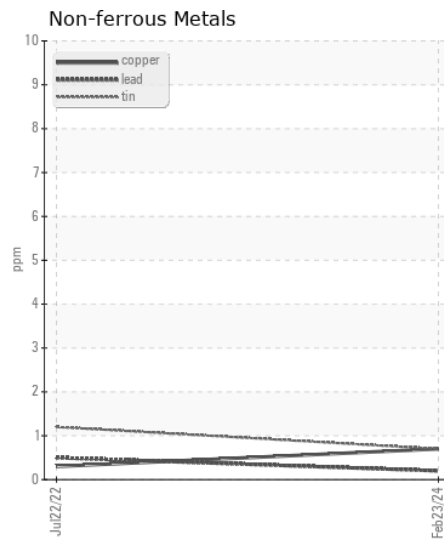
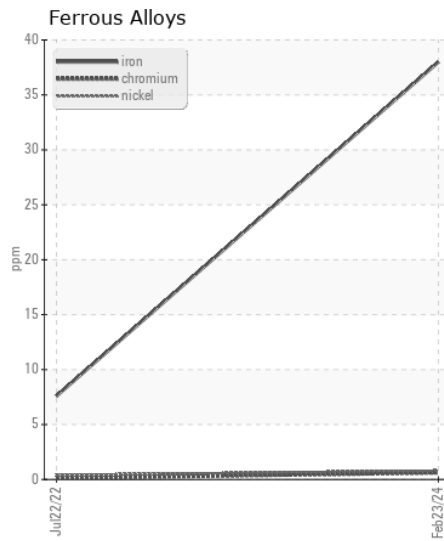
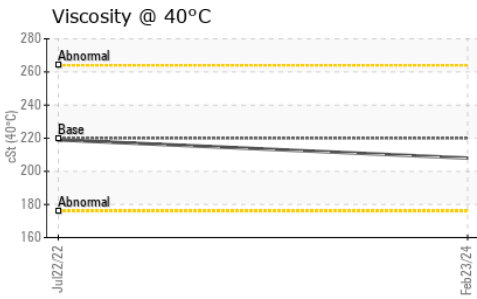
## CONTAMINATION

There is no indication of any contamination in the oil.

## FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0823529</b>	WC0555953	---
Sample Date		Client Info		<b>23 Feb 2024</b>	22 Jul 2022	---
Machine Age	hrs	Client Info		<b>6555</b>	5282	---
Oil Age	hrs	Client Info		<b>744</b>	669	---
Filter Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed		Client Info		<b>Changed</b>	Changed	---
Filter Changed		Client Info		<b>Changed</b>	Changed	---
Sample Status				<b>NORMAL</b>	NORMAL	---
<hr/>						
Iron	ppm	ASTM D5185m	>400	<b>38</b>	8	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	---
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Silver	ppm	ASTM D5185m		<b>0</b>	<1	---
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	---
Lead	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	---
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	<1	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	1	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
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Silicon	ppm	ASTM D5185m	>50	<b>3</b>	15	---
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	1	---
Water		WC Method	>0.2	<b>NEG</b>	NEG	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	---
<hr/>						
Sodium	ppm	ASTM D5185m		<b>0</b>	0	---
Boron	ppm	ASTM D5185m	50	<b>6</b>	17	---
Barium	ppm	ASTM D5185m	15	<b>1</b>	0	---
Molybdenum	ppm	ASTM D5185m	15	<b>&lt;1</b>	<1	---
Manganese	ppm	ASTM D5185m		<b>1</b>	<1	---
Magnesium	ppm	ASTM D5185m	50	<b>&lt;1</b>	1	---
Calcium	ppm	ASTM D5185m	50	<b>6</b>	<1	---
Phosphorus	ppm	ASTM D5185m	350	<b>379</b>	231	---
Zinc	ppm	ASTM D5185m	100	<b>5</b>	4	---
Sulfur	ppm	ASTM D5185m	12500	<b>7289</b>	208	---
Visc @ 40°C	cSt	ASTM D445	220	<b>208</b>	219	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0823529  
**Lab Number** : 06103880  
**Unique Number** : 10902110  
**Test Package** : CONST

**Received** : 28 Feb 2024  
**Tested** : 29 Feb 2024  
**Diagnosed** : 29 Feb 2024 - Wes Davis

**BUCKNER HEAVY LIFT**  
 4732 NC 54 EAST  
 GRAHAM, NC  
 US 27253-9215

Contact: MICHAEL LAWSON  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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