



OIL ANALYSIS REPORT

WEAR	SEVERE
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
LIEBHERR LR1600 CR-6607 - OUTER (S/N 074580)

Component
Front Left Final Drive

Fluid
GEAR OIL ISO 220 (--- GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0823564	---	---
Sample Date		Client Info		22 Feb 2024	---	---
Machine Age	hrs	Client Info		15138	---	---
Oil Age	hrs	Client Info		1397	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				SEVERE	---	---

WEAR

Bearing and/or bushing wear is indicated.

Iron	ppm	ASTM D5185m	>500	198	---	---
Chromium	ppm	ASTM D5185m	>10	2	---	---
Nickel	ppm	ASTM D5185m	>10	1	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	1	---	---
Lead	ppm	ASTM D5185m	>25	19	---	---
Copper	ppm	ASTM D5185m	>50	▲ 257	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	MODER	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

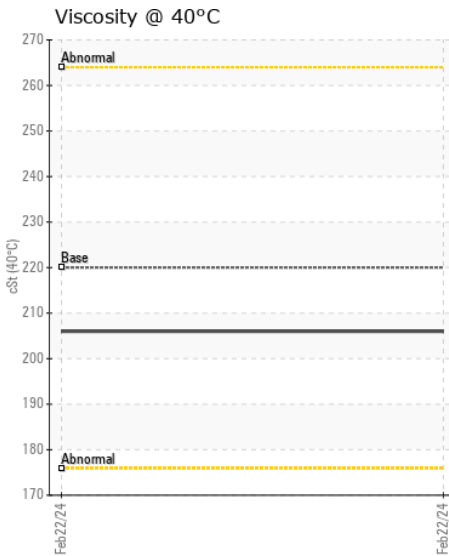
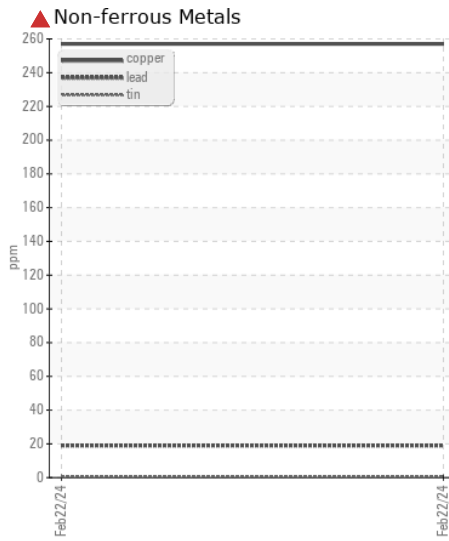
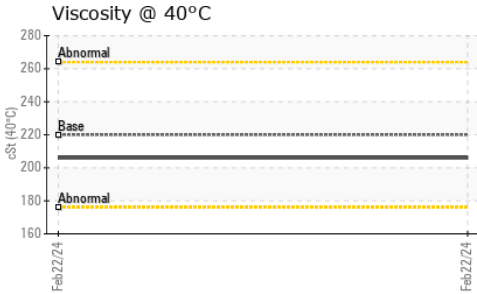
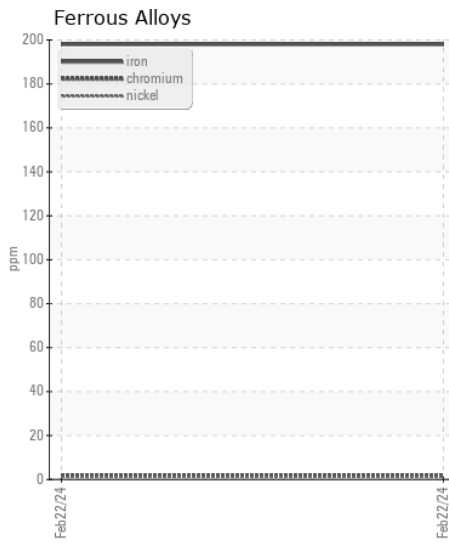
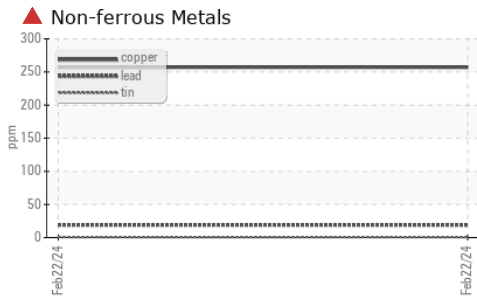
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>75	11	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m	50	8	---	---
Barium	ppm	ASTM D5185m	15	1	---	---
Molybdenum	ppm	ASTM D5185m	15	1	---	---
Manganese	ppm	ASTM D5185m		2	---	---
Magnesium	ppm	ASTM D5185m	50	<1	---	---
Calcium	ppm	ASTM D5185m	50	4	---	---
Phosphorus	ppm	ASTM D5185m	350	401	---	---
Zinc	ppm	ASTM D5185m	100	240	---	---
Sulfur	ppm	ASTM D5185m	12500	9525	---	---
Visc @ 40°C	cSt	ASTM D445	220	206	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0823564

Lab Number : 06103885

Unique Number : 10902115

Test Package : CONST

Received : 28 Feb 2024

Tested : 29 Feb 2024

Diagnosed : 01 Mar 2024 - Don Baldrige

BUCKNER HEAVY LIFT

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)