WEAR CONTAMINATION **FLUID CONDITION**

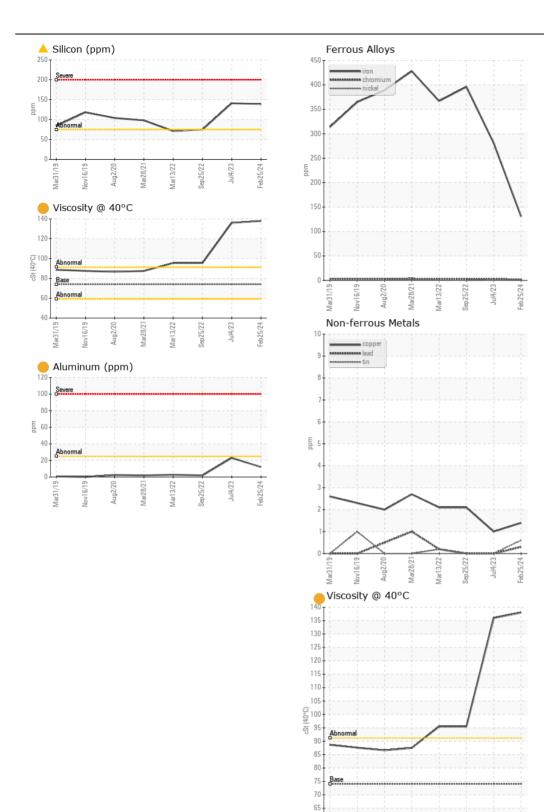
ATTENTION ABNORMAL ATTENTION

Machine Id

11

Component Differential

GEAR OIL SAE 80 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor.	Sample Number		Client Info	2.111071011	CL0005201	CL0004448	CL0003605
	Sample Date		Client Info		25 Feb 2024	04 Jul 2023	25 Sep 2022
	Machine Age	mls	Client Info		336920	316940	294190
	Oil Age	mls	Client Info		336920	0	0
	Filter Age	mls	Client Info		0	0	0
	Oil Changed		Client Info		Not Changd	Not Changd	Not Change
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR	Iron	ppm	ASTM D5185m	>500	131	281	396
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	1	3	3
	Nickel	ppm	ASTM D5185m	>10	1	<1	0
	Titanium	ppm	ASTM D5185m		2	2	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>25	<u> </u>	23	2
	Lead	ppm	ASTM D5185m	>25	<1	0	0
	Copper	ppm	ASTM D5185m	>100	1	1	2
	Tin	ppm	ASTM D5185m	>10	<1	0	0
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>75	<u> </u>	<u> </u>	▲ 75
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.	Potassium	ppm	ASTM D5185m	>20	5	4	5
	Water		WC Method	>.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	MODER	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		3	7	21
The oil viscosity is higher than normal. The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	400	33	45	191
	Barium	ppm	ASTM D5185m	200	1	<1	0
	Molybdenum	ppm	ASTM D5185m	12	2	1	1
	Manganese	ppm	ASTM D5185m		3	4	10
	Magnesium	ppm	ASTM D5185m		7	12	5
	Calcium	ppm		150	49	66	102
	Phosphorus	ppm	ASTM D5185m		662	616	1211
	Zinc	ppm	ASTM D5185m		11	28	35
	Sulfur Visc @ 40°C	ppm cSt	ASTM D5185m ASTM D445		18853	17456	23608 95.5
			ACTM DAME	7.4	138	136	OF E







Laboratory Sample No.

Lab Number : 06103908 Unique Number : 10902138 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 28 Feb 2024 : CL0005201 Received : 29 Feb 2024 **Tested**

: 01 Mar 2024 - Don Baldridge Diagnosed

RACE CITY STEEL 4052 N HWY 16

DENVER, NC US 28037

Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: